UNIPAC OPTOELECTRONICS CORPORATION

UB133X01 COLOR TFT-LCD
MODULE SPECIFICATION

MODEL NAME: <u>UB133X01</u>

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further information.

Approved by	Checked by	Prepared by
(signature)	*(signature)* T.P Chiang	*(signature)* Frank Hsu

Record of Revision

Version	Revise Date	Page	Content
1	17/Jun./1999	Cover-page	"Tentative" → "Preliminary"
		3	1. DF-19KR-20P-1H → DF-19K-20P-1H
		5	1. 30ms≦T2＜70ms → 0≦T2＜70ms
		9	1. Lamp voltage:650Vrms(Typ.) → 620± 62Vrms 2. Lamp starting voltage:1100Vrms → 1050Vrms(at 25℃) 1500Vrms → 1260Vrms(at 0℃)
		14	1. CN1 connector pin assignment. [1 CN1 20] ⟶ [20 CN1 1] 2. T-type rib of back side be cancelled.
2	20/Sep./1999	Cover-page	"UP133X01" → "UB133X01"
		2	1. Weight: 490± 10(Typ.) → 500± 10(Typ.) 2. Thickness:5.5(typ) → 5.9(max)
		4	1. Note1:80% → 90%
		5	1. I_{CC}=(270mA)typ → I_A=(350mA)typ, I_B=(550mA)max
		8	1. t_{SU1}, t_{h1}: 600ps → 500ps
		9	1. Lamp voltage: 620± 62Vrms → 610± 61Vrms 2. Lamp starting voltage: 1050Vrms → 925Vrms(at 25℃) 1260Vrms → 1530Vrms(at 0℃)
		10	1. White uniformity: 2.0max → 1.8max 2. CIE color: adding the R,G,B CIE color spec
		11	1. Thermal cycling:2hrs, 30mins, 2hrs → 1H,10mins,1H 2. Vibration:10Hz~55Hz~10Hz→10Hz~500Hz~10Hz
		13	Adding the packing form drawing
		14	Update the mechanical drawing
3	30/Sep./1999	14~15	Update the mechanical drawing
4	07/Oct./1999	15	Update the mechanical drawing
5	10/Dec./1999	8	Correct the position ID to match the timing drawing
		10	By : 0.110± 0.03 → 0.120± 0.03
		14~15	Update the mechanical drawing

2	07/Apr./2000	Cover	SPEC No:233-220-063 → 413-212-030
		5	$30\,ms \leqq T1 < 70\,msec$ → $0\,ms \leqq T1 < 70\,msec.$
		9	Lamp current: 3 ~ 6 ~ 6.5 mA → 2 ~ 5 ~ 6.5 mA
		13	EPP package introduced
2		Cover	SPEC No:233-220-063 → 413-212-030
		5	$30\,ms \leqq T1 < 70\,msec$ → $0\,ms \leqq T1 < 70\,msec.$

Contents:

A. Physical specifications

NO.	Item	Specification	Remark
1	Display resolution(pixel)	1024(H)× 768(V)	
2	Active area(mm)	270.3(H)× 202.8(V)	
3	Screen size(inch)	13.3(Diagonal)	
4	Pixel pitch(mm)	0.264(H)× 0.264(V)	
5	Color configuration	R. G. B. Vertical stripe	
6	Overall dimension(mm)	284(W)× 214.5(H)× 5.9 max(D)	Note 1
7	Weight(g)	500± 10	
8	Surface treatment	Hard coating(3H), anti-glare of the front polarizer(12%)	

Note 1: Refer to Fig. 1.

B. Electrical specifications

1. Pin assignment

   (1). Input signal interface

      CN1 (20P) connector : DF-19K-20P-1H(Hirose)

      User's matching connector : DF19G-20S-1C(Wire type)

                               DF19-20S-1F(FPC type)

Pin no	Symbol	Function	Etc.
1	V_{CC}	+3.3 V power supply	
2	V_{CC}	+3.3 V power supply	
3	GND	Ground	
4	GND	Ground	
5	RxIN0-	LVDS receiver signal channel 0	
6	RxIN0+		
7	GND	Ground	
8	RxIN1-	LVDS receiver signal channel 1	
9	RxIN1+		
10	GND	Ground	
11	RxIN2-	LVDS receiver signal channel 2	
12	RxIN2+		
13	GND	Ground	
14	CKIN-	LVDS receiver signal clock	
15	CKIN+		
16	GND	Ground	
17	NC	No Connection	
18	NC	No Connection	
19	GND	Ground	
20	GND	Ground	

(2) LVDS transmitter/receiver signal mapping

	Symbol	Function	
TxIN0	R0	Red data (LSB)	6 bit red display data
TxIN1	R1	Red data	
TxIN2	R2	Red data	
TxIN3	R3	Red data	
TxIN4	R4	Red data	
TxIN5	R5	Red data (MSB)	
TxIN6	G0	Green data (LSB)	6 bit green display data
TxIN7	G1	Green data	
TxIN8	G2	Green data	
TxIN9	G3	Green data	
TxIN10	G4	Green data	
TxIN11	G5	Green data (MSB)	
TxIN12	B0	Blue data (LSB)	6 bits blue display data
TxIN13	B1	Blue data	
TxIN14	B2	Blue data	
TxIN15	B3	Blue data	
TxIN16	B4	Blue data	
TxIN17	B5	Blue data (MSB)	
TxIN18	Hs	Horizontal sync	
TxIN19	Vs	Vertical sync	
TxIN20	DE	Data enable	
TxCLKIN	CLK	Clock	Dot clock

2. Absolute maximum ratings   (GND = 0 V)

Parameter	Symbol	Values		Unit	Remark
		Min.	Max.		
Power voltage	V_{CC}	-0.3	4	V_{DC}	At 25℃
Input signal voltage	V_{LH}	-0.3	V_{CC}+0.3	V_{DC}	At 25℃
Operating temperature	Top	0	+50	℃	Note 1
Storage temperature	T_{ST}	-20	+60	℃	Note 1

Note 1:The relative humidity must not exceed 90% non-condensing at temperatures of 40℃ or less.   At temperatures greater than 40℃, the wet bulb temperature must not exceed 39 ℃.   When operate at low temperatures, the brightness of CCFL will drop and the life time of CCFL will be reduced.
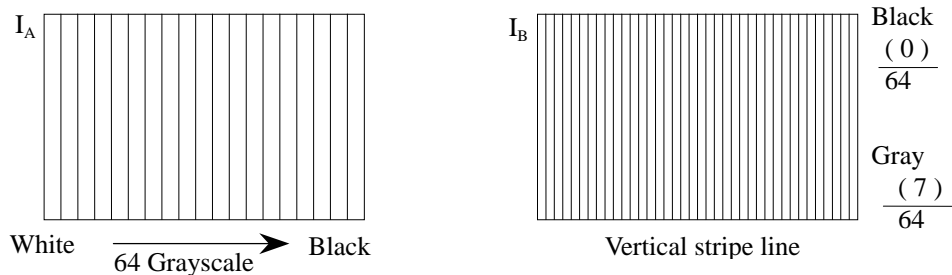Note 2:The unit should not be exposed to corrosive chemicals.
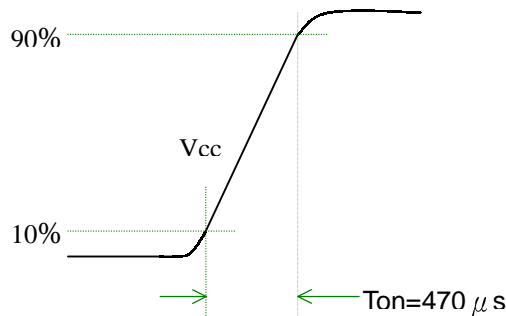
3. Electrical characteristics

a. Typical operating conditions

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply voltage	Input voltage	V_{CC}	3.0	3.3	3.6	V	
	Current consumption	I_A	-	350	-		Note 1
		I_B	-	-	550	mArms	
	Inrush current	I_{RUSH}	-	-	2200	mApeak	Note 2
Internal logic	Low voltage	V_{IL}	0	-	0.3 V_{CC}		
	High voltage	V_{IH}	0.7V_{CC}	-	V_{CC}		
Power ripple voltage		V_{RP}	-	-	100	mVp-p	

Note 1:Effective value (mArms) at V_{CC} = 3.3 V/25℃.

I_A

White ————64 Grayscale———→ Black

I_B

Black
(0)
64

Gray
(7)
64

Vertical stripe line

Note 2: Refer to the following power-on condition.

90%

Vcc

10%

←——Ton=470 μs

Sequence of Power-on/off and signal-on/off

T3

T4

Power

T1

T2

T5

Input signal

0ms≦T1＜70msec

0≦T2＜70msec

300msec≦T3

300msec≦T4
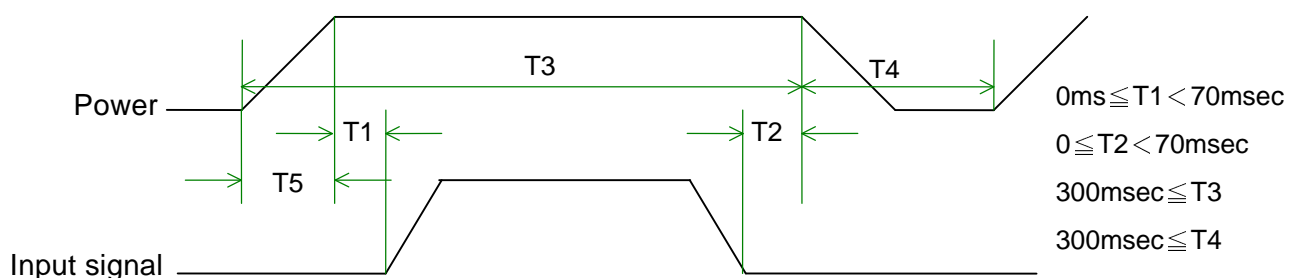
Apply the lamp voltage within the LCD operating range. When the backlight turns on before the LCD operation or the LCD turns off before the backlight turns off, the display may momentaily become abnormal.

<div style="border:1px solid">Caution</div>

The above on/off sequence should be applied to avoid abnormal function in the display.
In case of handling:
Make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

b. Display color v.s. input data signals

Display colors		Data signal (0 : Low level, 1: High level)																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red grayscale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Dark	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑ ↓																		
	bright																		
		1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green grayscale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Dark	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	↑ ↓																		
	bright																		
		0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue grayscale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑ ↓																		
	bright																		
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note : Each basic color can be displayed in 64 gray scales using the 6 bit data signals.   By combining the 18-bit data signals(R,G,B), the 262, 144 colors can be achieved on the display.

c. Input signal timing

Timing diagrams of input signal are shown in Fig 2.

(1). Timing characteristics of input signals

| Item		Symbol	Min.	Typ.	Max.	Unit	Remark
CLK clock	Frequency	Fck	50	65	66	MHz	
	Period	Clk	20	15.4	15.2	ns	
Hs Horizontal sync	Period	Th	1040	1344	1648	Clk	
			20	20.7	-	μs	
	Display period	Thd		1024		Clk	
	Pulse width	Thw	2	136	-	Clk	
	Display start	The	296	296	296	Clk	DE non-using
			8	296	600	Clk	DE using
	Front porch	Thf	8	24	-	Clk	
	Back porch	Thb	4	160	-	Clk	
	Blanking	Thb1	16	320	624	Th	
Vs Vertical sync	Phase shift	Tvpd	2	320	-	Clk	
	Period	Tv	803	806	895	Th	
			-	16.6	20	ms	
	Display width	Tvd		768		Th	
	Pulse width	Tvw	1	6	-	Th	
	Display start	Tve	-	35	-	Th	DE non-using
	Front porch	Tvf	0	3	-	Th	
	Blanking	Tvb1	35	38	127	Th	

Available data input timing

Horizontal	DE non-using	When DE signal is fixed Low, after falling edge of Hs, counting 296 clocks, then getting valid data from 297th clock's data.
	DE using	Valid data is according to rising edge of "DE" signal. The time should be 8 to 600 clocks between falling edge of Hs and rising edge of DE.
Vertical	DE non-using	After falling edge of Vs, counting 35 Th, then getting 36th Th's data. (in DE non-using mode and DE using mode).
	DE using	Valid data is according to the first rising edge of "DE" signal after DE keeps low during blanking period.

(2). The timing condition of LVDS

Item	Symbol	Min.	Typ.	Max.	Unit
The differential level	｜VID｜	0.1	-	0.6	V
The common mode input voltage	VIC	$\dfrac{\lvert VID \rvert}{2}$	-	$2.4 - \dfrac{\lvert VID \rvert}{2}$	V
The input setup time	tsu1	500	-	-	ps
The input hold time	th1	500	-	-	ps

$$V_{ID} = V_{IAP} - V_{IAM}$$
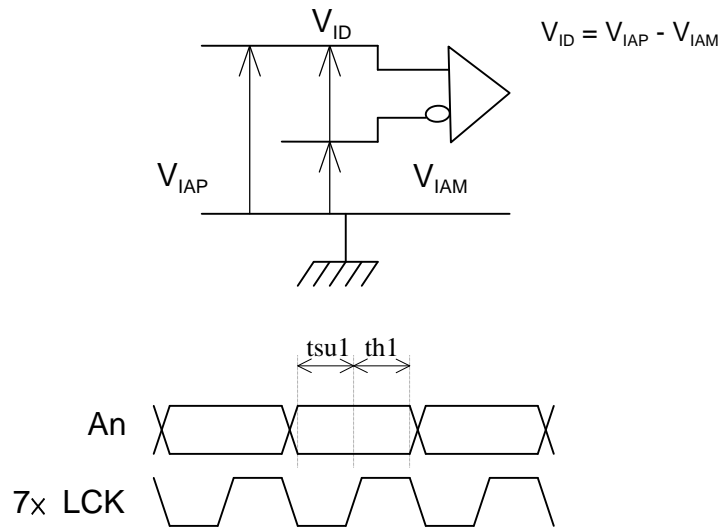
d.Display position

D(1,1)	D(2,1)	……	D(X,1)	……	D(1023,1)	D(1024,1)
D(1,2)	D(2,2)	……	D(X,2)	……	D(1023,2)	D(1024,2)
⋮		……	⋮	……	⋮	⋮
D(1,Y)	D(2,Y)	……	D(X,Y)	……	D(1023,Y)	D(1024,Y)
⋮		……	⋮	……	⋮	⋮
D(1,767)	D(2,767)	……	D(X,767)	……	D(1023,767)	D(1024,767)
D(1,768)	D(2,768)	……	D(X,768)	……	D(1023,768)	D(1024,768)

e.Backlight driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp voltage	V_L	549	610	671	Vrms	I_L = 6mA.
Lamp current	I_L	2	5	6.5	mArms	Note 1
Power consumption	P_L		3.66		W	Note 2
Lamp starting voltage	V_S	-	-	1530	Vrms	T=0℃
		-	-	925		T=25℃
Frequency	F_L	50	60	80	KH$_Z$	Note 3
Lamp life time	L_L	10000	-	-	Hr	Note 4

Note 1: Using the inverter of PWM type(keep stable peak value of output voltage during adjusting lamp current), the minimum lamp current is 2mA.

Note 2: Inverter should be designed with the characteristic of lamp. When you are designing the inverter, the output voltage of the inverter should comply with the following conditions.

    (1).The area under the positive and negative cycles of the waveform of the lamp current and lamp voltage should be area symmetric(the symmetric ratio should be larger than 90%).

    (2).There should not have any spikes in the waveform.

    (3).The waveform should be sine wave as possible.

    (4).Lamp current should not exceed the maximum value within the operating temperature (It is prohibited to over the maximum lamp current even if operated in the non-guaranteed temperature). When lamp current over the maximum value for a long time, it may cause fire. Therefore, it is recommend that the inverter should have the current limiter circuit.

Note 3: Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display.   Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.   In case using the inverter by PWM control, PWM frequency may interference with frame frequency.   We suggest that PWM frequency is same as frame frequency.

Note 4: T= 25℃, I_L = 6mA. Brightness to be decrease to the 50% of the initial value.

Note 5: CN2 connector(backlight): BHSR-02VS-1(JST).

    Mating connector: SM02B-BHSS-1-TB (JST).

Pin no.	Symbol	Function	Remark
1	H	CCFL power supply(H.V.)	Cable color: Pink
2	L	CCFL power supply(GND)	Cable color: White

C. Optical specifications (Note 1, Note 2, Note 3)

Item	Symbol	Condition	Specification			Unit	Remark
			Min.	Typ.	Max.		
Response time Rising time Falling time	Tr Tf	θ =0˚	- -	20 30	40 60	ms	Note 4
Contrast ratio	CR	θ =0˚	150	200	-		Note 5
Viewing angle 　　　　Top 　　　　Bottom 　　　　Left 　　　　Right		CR $\geqq$ 10	10 30 40 40	- - - -	- - - -	deg.	Note 8
Brightness(5 points)	Y_L	θ =0˚	100	130	-	nit	Note 6,7,9
Color chromaticity(CIE)	Wx	θ =0˚	0.280	0.310	0.340		
	Wy		0.300	0.330	0.360		
	Rx		0.547	0.577	0.607		
	Ry		0.298	0.328	0.358		
	Gx		0.270	0.300	0.330		
	Gy		0.545	0.575	0.605		
	Bx		0.115	0.145	0.175		
	By		0.090	0.120	0.150		
White uniformity	δ_W		-	-	1.8		Note 9

Note 1: Ambient temperature = 25℃ .

Note 2: To be measured in dark room after backlight warm up 30 minutes.

Note 3: To be measured with a viewing cone of 1° by Topcon luminance meter BM-5A.

Note 4: Definition of response time:(To be measured by Topcon BM-5A)

The output signals of photodetector are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.
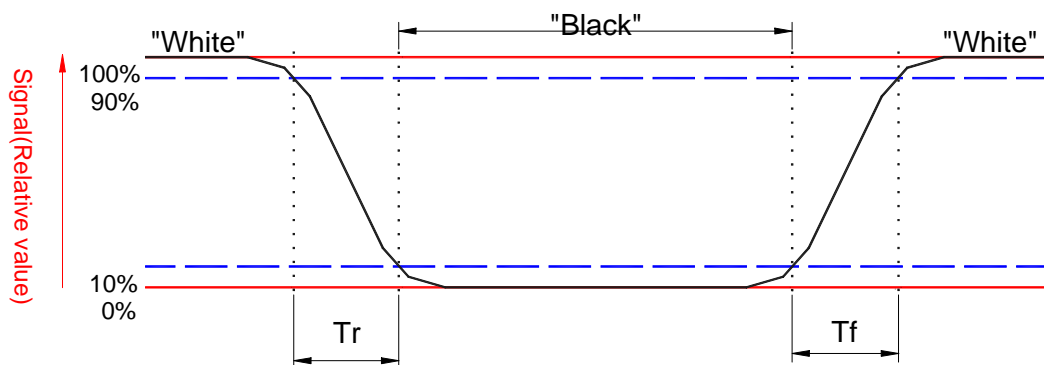
Note 5. Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Photodetector output when LCD is at "White" state}}{\text{Photodetector output when LCD is at "Black" state}}$$

Note 6: Definition of brightness:

$$\text{Brightness}(Y_L) = \frac{Y_{LD} + Y_{LE} + Y_{LG} + Y_{LI} + Y_{LJ}}{5}$$

Note 7: Driving conditions for CCFT : $I_L = 6.0$ mA

Note 8: Definition of viewing angle(To be measure at display center by LCD-7000):
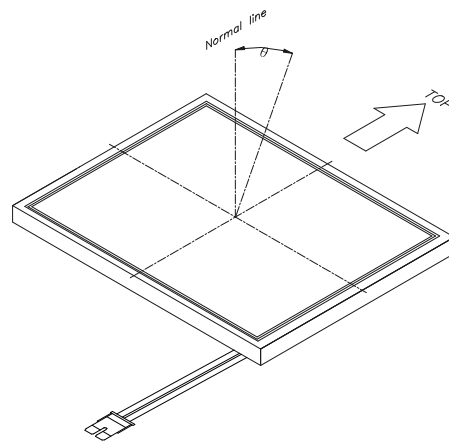
Note 9: Definition of white uniformity:

White uniformity is defined as the following with thirteen measurements (A~M).
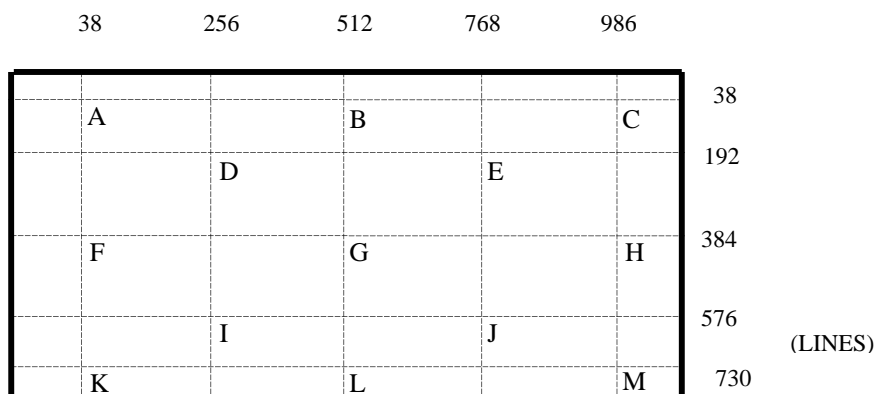
$$\delta_W = \frac{\text{Maximum Luminance of thirteen points(brightness)}}{\text{Minimum Luminance of thirteen points(brightness)}}$$

D. Reliability test items(Note 1)

Test tem	Test Condition	judgement	Remark
High temperature storage	60℃, 240Hrs	Display quality	Note 1, 2
Low temperature storage	-20℃, 240Hrs	Display quality	Note 1, 2
High temperature & high humidity operation	40℃, 90%RH, 240Hrs (No condensation)	Display quality	Note 1, 2
High temperature operation	50℃, 240Hrs	Display quality	Note 1, 2
Low temperature operation	0℃, 240Hrs	Display quality	Note 1, 2
Temperature cycling (non-operation)	-20℃~60℃ 1H, 10mins, 1H, 5cycles	Display quality	Note 1, 2
Electrostatic discharge (non-operation)	150PF, 150Ω, $\pm$ 10KV, 1second, 9 points on the panel, 10 times each place	Display function	Note 3
Vibration (non-operation)	Sweep:1G, 10H$_z$ ~ 500H$_z$ ~ 10H$_z$/2.5min 2 hour for each direction X, Y, Z (6 Hrs in total)	Display quality	Note 1, 2
Mechanical shock (non-operation)	50G, 11ms, $\pm$ X, $\pm$ Y, $\pm$ Z once for each direction	Display quality	Note 1, 2

Note 1: Evaluation should be tested after storage at room temperature for one hour.

Note 2: There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

Note 3: The discharging points are shown as below.
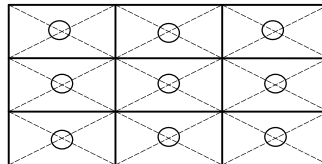
E. Display quality

The display quality of the color TFT-LCD module should be in compliance with the unipac's Incoming inspection standard.

F. Handling precaution

The Handling of the TFT-LCD should be in compliance with the Unipac's handling principle standard.
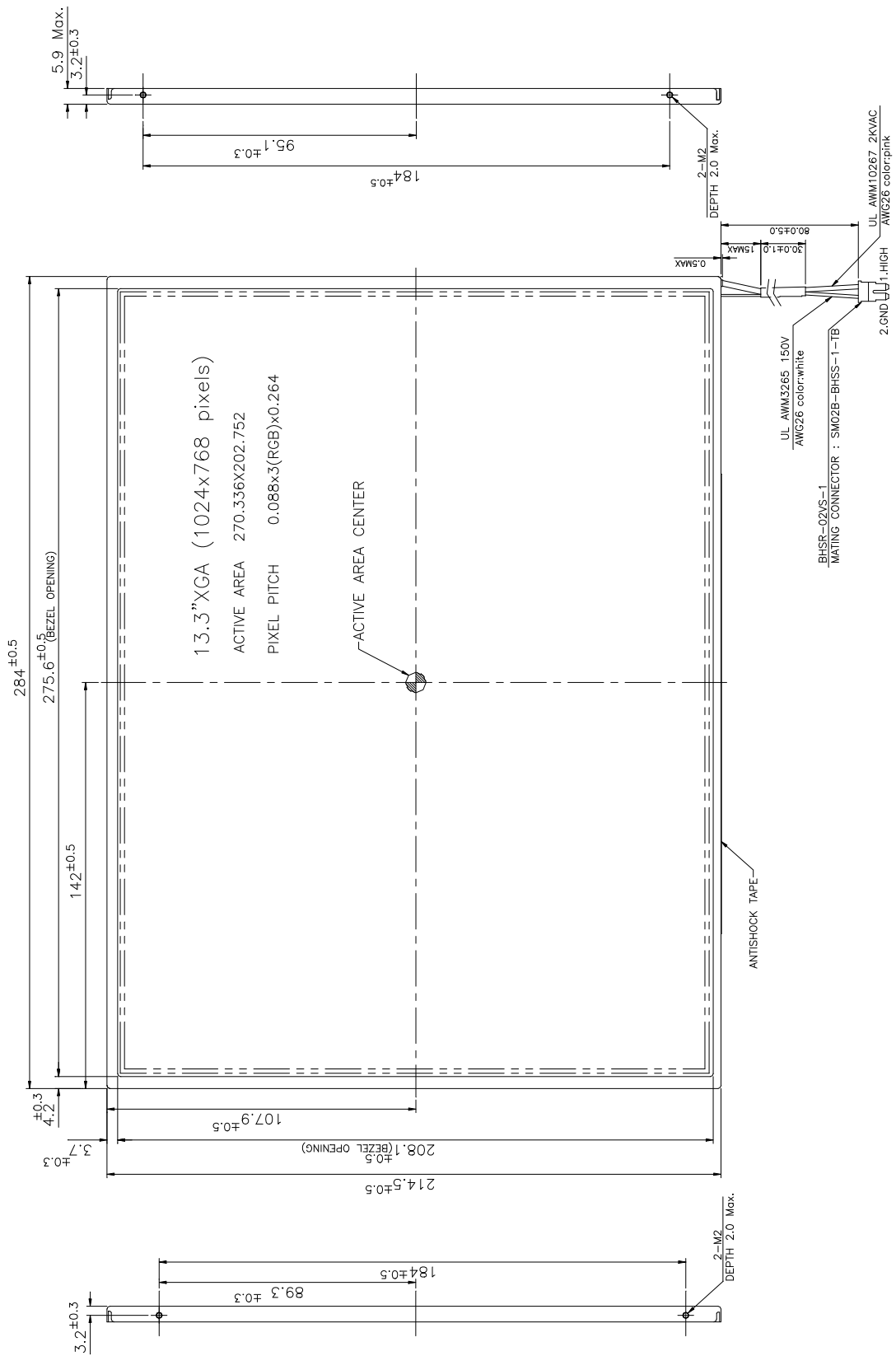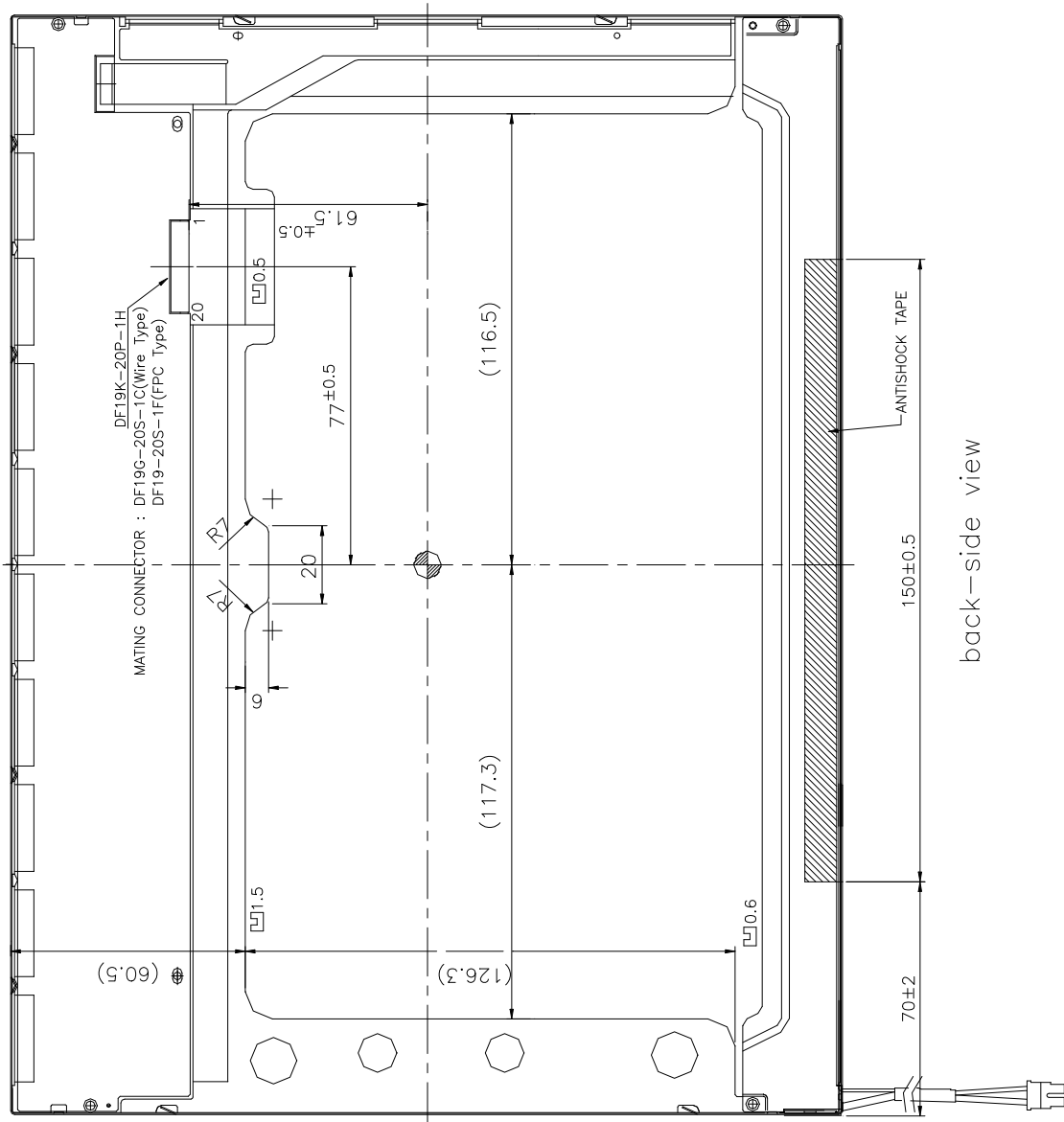
G. Packing form

LCD Module

Anti-Static Bag

Note 1.

Separate Pad

Note :
1.The panel of each LCD Module faces toward seperation pad.
2.Max. capacity : 20 LCD Modules/Carton.
3.Max. weight : 14.6kg/Carton.
4.Meas. : 458mm*412mm*365mm.

Cushion

Carton

Unipac OPTOELECTRONICS CORPORATION

13.3"XGA (1024x768 pixels)

ACTIVE AREA 270.336X202.752

PIXEL PITCH 0.088x3(RGB)x0.264

ACTIVE AREA CENTER

ANTISHOCK TAPE

Fig.1-(a) LCM outline dimensions (Front side)

Fig.1-(b) LCM outline dimensions (Back side)
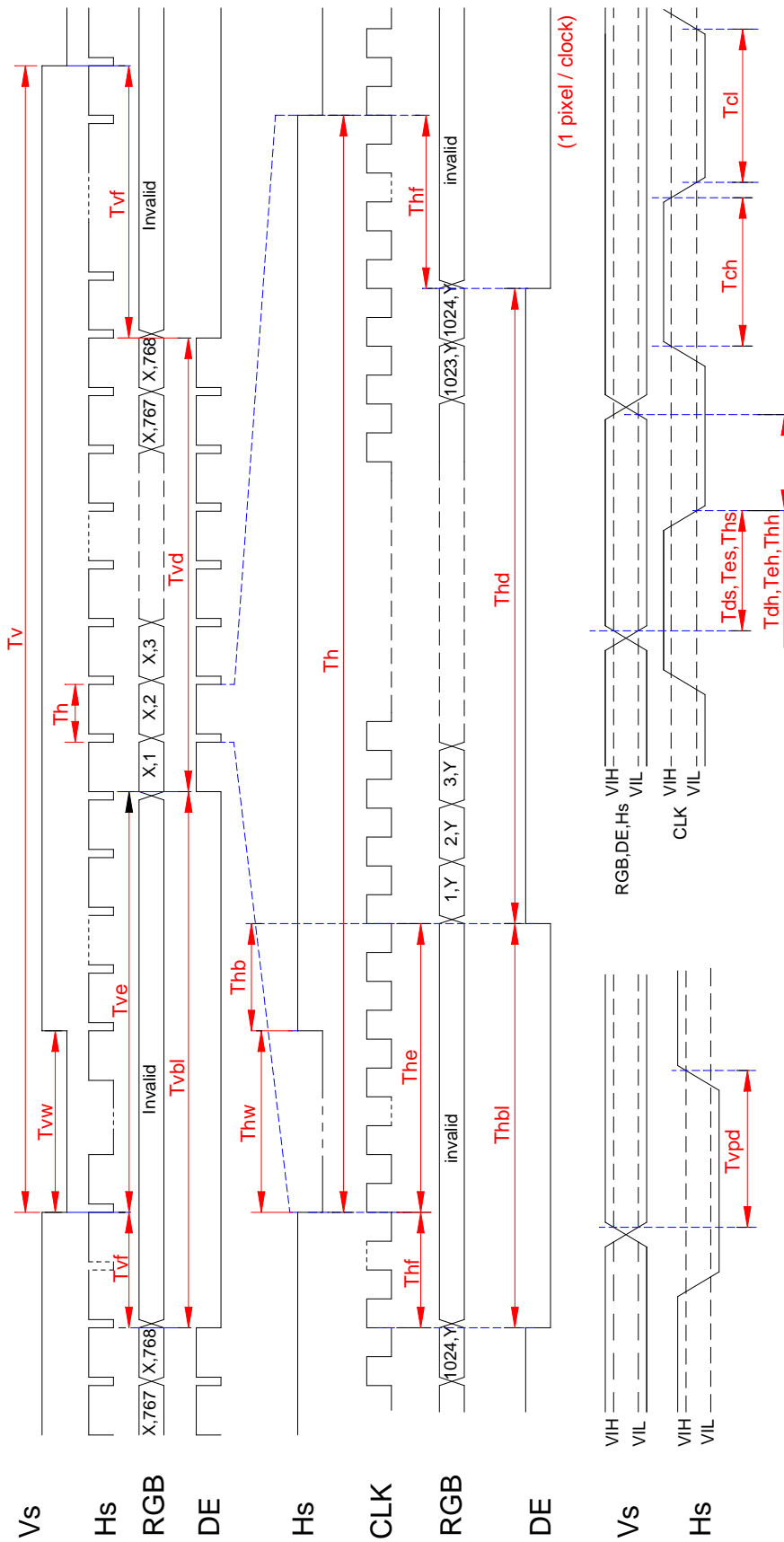
Fig.2 Timing chart

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4.1   Unipac warrants that the goods sold will be free from defects in material and workmanship and comply with Unipac's applicable published specifications for a period of sixty (60) days from the date of Unipac's shipment.

4.2   Goods or parts which have been subject to abuse (including without limitation repeated or extended exposure to conditions at or near the limits of applicable absolute ratings) misuse, accident, alteration, neglect, or unauthorized repair or improper application are not covered by any warranty. No warranty is made with respect to custom products or goods produced to Buyer's specifications (unless specifically stated in writing signed by Unipac). Unipac shall not be responsible for defects or claims caused by acts not performed by Unipac; or by combination of goods with other things.

4.3   No warranty is made with respect to goods used in devices intended for use in applications where failure to perform when properly used can reasonably be expected to result in significant injury (including, without limitation, navigation, aviation, weaponry or nuclear equipment, or for surgical implant or to support or sustain life) and Buyer agrees to indemnify, defend, and hold harmless Unipac from all claims, damages and liabilities arising out of any such uses.

4.4   This Article 4 is the only warranty by Unipac with respect to goods and may not be modified or amended except in writing signed by an authorized officer of Unipac.

4.5   Buyer acknowledges and agrees that it is not relying on any applications, diagrams or circuits contained in any literature, and Buyer will test all parts and applications under extended field and laboratory conditions. Notwithstanding any cross-reference or any statements of compatibility, functionality, interchangeability, and the like, the goods may differ from similar goods from other vendors in performance, function or operation, and in areas not contained in the written specifications, or as to ranges and conditions outside such specifications; and Buyer agrees that there are no warranties and that Unipac is not responsible for such things.

4.6   REGARDLESS OF CAUSE OR REASON FOR DAMAGE (WHETHER ACCIDENT, NEGLIGENCE, OR OTHERWISE) UNIPAC SHALL HAVE NO LIABILITY (DIRECT, CONSEQUENTIAL OR OTHER) FOR, IN CONNECTION WITH OR ARISING FROM PROPERTY FURNISHED FOR USE AT OR LEFT AT UNIPAC; and by delivering or entrusting property to Unipac, Buyer expressly confirms this limitation. Notwithstanding this limitation, Unipac will replace, or pay the reasonable retooling costs to replace, masks damaged or destroyed as a result of Unipac's gross negligence or fault.

4.7   EXCEPT AS PROVIDED ABOVE, UNIPAC MAKES NO WARRANTIES OR CONDITIONS, EXPRESS, IMPLIED, OR STATUTORY; AND UNIPAC EXPRESSLY EXCLUDES AND DISCLAIMS ANY WARRANTY OR CONDITION OF NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE OR APPLICATION.

5   LIMITATION OF LIABILITY

5.1   Unipac will not be liable for any loss, damage or penalty resulting from causes beyond its reasonable control, including but not limited to delay by others, force majeure, acts of God, material shortage or labor conditions. In any such event, the date(s) for Unipac's performance will be deemed extended for a period equal to any delay resulting.

5.2   THE LIABILITY OF UNIPAC ARISING OUT OF THIS AGREEMENT OR ANY GOODS SOLD WILL BE LIMITED TO REFUND OF THE PURCHASE PRICE OR (WITH UNIPAC'S PRIOR WRITTEN CONSENT) REPAIR OR REPLACEMENT OF PURCHASED GOODS (RETURNED TO UNIPAC FREIGHT PRE-PAID); OR IN THE EVENT OF A FAILURE OR BREACH BY UNIPAC REGARDING DELIVERY, AN AMOUNT EQUAL TO THE TOTAL PURCHASE PRICE OF THE GOODS THAT HAVE NOT BEEN DELIVERED DUE TO SUCH FAILURE.

5.3   Buyer will not return any goods without first obtaining a customer return order number.

5.4   AS A SEPARATE LIMITATION, IN NO EVENT WILL UNIPAC BE LIABLE (i) FOR COSTS OF SUBSTITUTE GOODS, (ii) FOR ANY SPECIAL, CONSEQUENTIAL, INCIDENTAL, RELIANCE OR INDIRECT DAMAGES, OR (iii) FOR LOSS OF USE, OPPORTUNITY, MARKET POTENTIAL, GOODWILL AND/OR PROFIT ON ANY THEORY (CONTRACT, TORT, FROM THIRD PARTY CLAIMS OR OTHERWISE). THESE LIMITATIONS SHALL APPLY NOTWITHSTANDING ANY FAILURE OF ESSENTIAL PURPOSE OR OF ANY FAILURE OR INADEQUACY OF ANY REMEDY.

THIS AGREEMENTSTATES THE ONLY AND EXCLUSIVE REMEDY FOR ANY AND ALL CLAIMS MADE AGAINST UNIPAC UNDER ANY AGREEMENT AND/OR WITH RESPECT TO PANELS, COMPONENTS, SERVICES AND/OR GOODS.

5.5   No action or proceeding may be commenced by either party against the other (other than to collect money due for goods delivered or services rendered), whether for breach, indemnification, contribution or otherwise, more than one year after delivery of the goods to the carrier; and no claim may be brought unless the non-claiming party has first been given commercially reasonable notice, a full written explanation of all pertinent details (including copies of all materials), and a good faith opportunity to resolve the matter.

5.6   BUYER EXPRESSLY AGREES TO THE LIMITATIONS OF ARTICLES 5, 8 AND 9 AND TO THEIR REASONABLENESS.

5.7   The exclusions and limitations of Articles 5, 8 and 9 will survive the termination of the applicable Agreements, and shall apply notwithstanding any claim of a failure of any one or more remedies to accomplish their purpose, and THE PARTIES EXPRESSLY WAIVE AND RELINQUISH ANY CONTRARY RIGHTS UNDER ANY AGREEMENT, AND/OR LAW, DECISION, CUSTOM OR PRACTICE.

6   SUBSTITUTIONS AND MODIFICATIONS
Unipac may at any time make substitutions for product ordered which do not materially and adversely affect overall performance with the then current specifications in the typical and intended use. Unipac reserves the right to halt deliveries and shipments and alter specifications and prices without notice. Buyer shall verify that the literature and information is current before purchasing. Other changes to process and/or specifications by Unipac shall be pursuant to Unipac' s standard ECN procedures.

7   CANCELLATION

7.1   This Agreement may not be canceled by Buyer except with written consent by Unipac and Buyer's payment of reasonable cancellation charges (including but not limited to expenses already incurred for labor and material, overhead, commitments made by Unipac, and a reasonable profit).

7.2   In no event will Buyer have rights in partially completed goods.

8   INDEMNIFICATION

8.1   Unipac will, at its own expense, assist Buyer with technical support and information in connection with any claim that any parts as shipped by Unipac under this purchase order infringe any valid, enforceable, unexpired R.O.C. patent, copyright, or trademark, provided however, that Buyer (i) gives immediate written notice to Unipac, (ii) permits Unipac to participate or to defend if Unipac requests to do so, and (iii) gives Unipac all needed information, assistance and authority. However, Unipac will not be responsible for infringements resulting from anything not entirely manufactured by Unipac, or from any combination with products, equipment, or materials not furnished by Unipac. Unipac will have no liability with respect to intellectual property matters arising out of products made to Buyer's specifications, code, or designs.

8.2   Except as expressly stated in this Article 8 or in another writing signed by an authorized officer, Unipac makes no representations and/or warranties with respect to intellectual and/or industrial property and/or with respect to claims of infringement.

8.3   Except as to claims Unipac agrees in writing to defend, BUYER WILL INDEMNIFY, DEFEND AND HOLD HARMLESS UNIPAC FROM ALL CLAIMS, COSTS, LOSSES, AND DAMAGES (INCLUDING ATTORNEYS FEES) AGAINST AND/OR ARISING OUT OF GOODS SOLD AND/OR SHIPPED HEREUNDER.

9   NO CONFIDENTIAL INFORMATION
 Unipac shall have no obligation to hold any information in confidence except as provided in a separate non-disclosure agreement signed by both parties.

10   ENTIRE AGREEMENT

These terms and conditions are the entire agreement between Unipac and Buyer, and no addition, deletion or modification shall be binding on Unipac unless expressly agreed to in a writing signed by an officer of Unipac. Buyer is not relying upon any warranty or representation except for those specifically stated here.

11   APPLICABLE LAW
This Agreement and all performance and disputes arising out of or relating to goods involved will be governed by the laws of Taiwan, Republic of China, without reference to conflict of laws principles and excluding the U.N. Convention on Contracts for the International Sale of Goods. Buyer agrees at its sole expense to comply with all applicable laws in connection with the purchase, use or sale of the goods provided hereunder.

12   DISPUTE RESOLUTION

12.1   Buyer and Unipac shall cooperate and attempt in good faith to resolve any and all disputes arising out of and/or relating to this Agreement and/or goods furnished pursuant to this Agreement.

12.2   Any disputes relating to and/or arising out of any Agreement and/or goods furnished pursuant to this Agreement that cannot be so resolved will be decided exclusively by binding arbitration. Such arbitration shall take place in Taipei, Taiwan pursuant to the Rules for International Arbitrations under the American Arbitration Association.

12.3   Notwithstanding anything to the contrary, any party may apply to any court of competent jurisdiction for interim injunctive relief with respect to irreparable harm which cannot be avoided and/or compensated by such arbitration proceedings, without breach of this Article 12 and without any abridgment of the powers of the arbitrators.

13   ATTORNEYS' FEES
Reasonable attorneys' fees and costs will be awarded to the prevailing party in the event of litigation involving the enforcement or interpretation of this Agreement.

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