### **Revision History**

	 · · · · · · · · · · · · · · · · · · ·	 ,
		Date
		Sheet (New)
		ltem
1		Old
		New
		Reason

←# Special

# **Caution and Handling Precaution**

system which may be issued by your organization. For your end users' safety, it is strongly advised that the items with "\*" should be included in the instruction manual of the

#### For Safety



#### Warning

- SPECIAL PURPOSES
- a) Toshiba Matsushita Display Technology's Standard LCD modules have not been customized for operation in extreme environments or for use in applications where performance failures could be life-threatening or otherwise catastrophic.
- b) Since they have not been designed for operation in extreme environments, they must never be used in devices that will to abnormally high levels of vibration or shock which exceed Toshiba Matsushita Display Technology's specification limits. be exposed to temperatures above 50 degrees Celsius or below 0 degrees Celsius, to X-ray or Gamma-ray radiation, or
- c) In addition, since Toshiba Matsushita Display Technology's Standard LCD modules have not been designed for use in of nuclear energy), or in critical medical device or patient life-support systems military defense or weapons systems, in critical industrial process-control systems (e.g., those involved in the production navigation control systems (such as, but not limited to Traffic Collision Avoidance System and Air Traffic Indicator), in applications where performance failures could be life-threatening of catastrophic, they must never be installed in aircraft

### 2) ELECTRIC SHOCK

tubes are built in as a light source of a backlight or a front light. High voltage is supplied to these parts while power supply electrode part, cables, connectors, and the fluorescent lamp's (hereinafter called "FL") circuit part of a module in which FL DISCONNECT POWER SUPPLY before handling LCD modules. In order to prevent electric shock, DO NOT TOUCH the is turned on.

### 3) FL CABLE CONNECTION

this may cause smoke or burn of electrical parts by high voltage of FL circuit. If there is a possibility that the connector has Make sure to insert the module FL connector to the inverter connector in correct position and correct polarity. If incorrect, disconnecting the connector, do not pull on the cable. been inserted incorrectly, re-insert the connector only after you confirm the module and FL power is completely off. When

Toshiba Matsushita Display Technology shall not be liable for any damages caused by the connector DO NOT USE the mating FL connector which Toshiba Matsushita Display Technology does not specify. Otherwise



#### Caution

# 1) \* DISASSEMBLING OR MODIFICATION

DO NOT DISASSEMBLE OR MODIFY the modules.

Display Technology does not warrant the modules, if customer disassembled or modified them Sensitive parts inside LCD module may be damaged, and dusts or scratches may mar the displays. Toshiba Matsushita

	loshiba Matsushita Display Technology Co.,Ltd [	
Date:	Date: 2004-10-19	
Old	New	
No.	No. LTA170C07RF-01	

# 2) \* BREAKAGE OF LCD PANEL

the skin, if glass of LCD panel is broken. DO NOT INGEST liquid crystal material, DO NOT INHALE this material, and DO NOT PERMIT this material to contact

If liquid crystal material contacts the skin, mouth or clothing, take the following actions immediately

minutes. The skin or closing may be damaged if liquid crystal material is left adhered the skin or clothing, wipe it off immediately and wash with soap and large amount of running water for more than 15 In case contact to the eye or mouth, rinse with large amount of running water for more than 15 minutes. In case contact to

In case ingestion, rinse out the mouth well with water. After spewing up by drinking large amount of water, get medical

### 3) \* GLASS OF LCD PANEL

Since FL is also made of glass, when FL is built in, handle it with due caution as well. BE CAREFUL WITH CHIPS OF GRASS that may cause injuring fingers or skin, when the glass is broken

# 4) ABSOLUTE MAXIMUM RATINGS

DO NOT EXCEED the absolute maximum rating values under the worst probable conditions caused by the supply voltage variation, input voltage variation, variation in parts' constants, environmental temperature, etc., otherwise LCD module may be damaged

# 5) RECOMMENDED OPERATING CONDITIONS

"the recommended operation conditions",) Don't exceed "the recommended operation conditions" in this specification. (The LCD panel should be used within

panel when you use the LCD panel over "the recommended operation conditions", although within "the absolute maximum rating" operation conditions". Toshiba Matsushita Display Technology never warrants the performance and quality of the LCD The performance and quality of the LCD panel are warranted only when the LCD panel is used within "the recommended

reliability of the LCD panel and may shorten the life of the LCD panel To use the LCD panel over "the recommended operation conditions" may have bad influence on the characteristics and

care of supply voltage change, characteristic of connection parts, serge of input-and-output line, and surrounding temperature Therefore, when designing the whole set, not to be over "the recommended operation conditions", you should fully take

# 6) POWER PROTECTION CIRCUIT

A suitable protection circuit should be applied, based on each system design Employ protection circuit for power supply, whenever the specification specifies it.

#### 7) DISPOSAL

Always comply all applicable environmental regulations, when disposing of LCD module

### 8) EDGES OF PARTS

cause injuring. Be careful with edges of glass parts and touch panel identically. For designing the system, give special Be careful with handling the metal flame (bezel) of a module. Even though burr disposal treatment is performed, it may consideration that the wiring and parts do not touch those edges

# 8) \* LUMINANCE DECREASE OF FL

the end part of FL due to temperature raising caused by depletion of the mercury which is contained in FL tube, or may at the end of its life with its discharge color turns into pink as the characteristics of FL, may adversely affect the module at When FL becomes extremely dark and its color changes from white to pink, stop the use of the module immediately. FL,

	Toshiba Matsushita Display Technology Co.,Ltd	
Date:	Date: 2004-10-19	
Od	New	
No.	No. LTA170C07RF-01	

have a possibility of breakage

# For Designing the System

## 2-1 DESIGNING ENCLOSURE

## 1) MECHANICAL DIMENSIONS

Refer to the individual specification for LCD module's mechanical dimensions.

### 2) MOUNTING HOLES

the specified screws LCD module should be assembled to the system by using all mounting holes specified in the individual specification with

In addition, some modules may not be necessary to use all the mounting holes. Make comprehensive judgments on the

### 3) \* BENDING / TWISTING

installation into the system. Make sure to design the enclosure that bending/twisting forces are not applied to LCD module during and after the

# 4) GASES FROM SETTING MATERIAL

the deterioration of the polarizer laminated on LCD's panel or internal parts of the module. Prior confirmation is required. Some plastic materials and shock absorbing materials (rubber) used in the system may generate gases that may cause

# 5) GASES FROM PACKAGING MATERIAL

Some materials used for packaging (for which sulfuric acid is used in the recycling process) generate gases that may required cause the deterioration of the polarizer laminated on LCD's panel or internal parts of the module. Prior confirmation is

# 2-2 DESIGNING POWER SUPPLIES AND INPUT SIGNALS TO LCD MODULE

# 1) CAPACITY OF POWER SUPPLY

for power supply lines. Refer to individual specification for details for capacity of power supply, and apply some protection circuit including fuses

# 2) SEQUENCE OF POWER SUPPLIES AND INPUT SIGNALS

Power supply lines should be designed as follows.

should be disconnected before power supplies are turned off. Power supplies should always be turned on before the input signals are applied to LCD module, and the input signals

The detailed sequence of power supplies and signals are described in the individual specification

In addition, refer to individual specifications for unused terminals.

### 3) FL CABLE CONNECTION

If high-voltage wire and low-voltage wire are connected incorrectly, it may cause insufficient brightness or unstable operation of FL, and smoke or burn of the parts Make sure to connect correctly high-voltage wire and low-voltage wire between FL tube and inverter unit.

# 4) PREVENTION OF IMAGE STICKING

incorrect sequence of power supplies and input signals may cause the sticking on the panel, too Design the system not to display same pattern for a long time in order to prevent image sticking on the panel. Note that

Date. Oid No.	Date, Old No.

# GROUNDING OF METAL FRAME

However, the necessity of grounding, or effective grounding method should be dependent on each system design. Grounding of metal frame of LCD module is generally effective to prevent radiation interference from the system design

### 2-3 DESIGNING FOR BETTER VISIBILITY

#### <u>\_</u> PANEL ANGLE

system should be designed so that the best visibility can be obtained at the actual usage Visibility of LCD module deeply depends on the viewing directions. The position and the angle of LCD module in the

#### 7) WINDOW OPENING

than "Active Area" specified in individual specification in order to obtain better appearance. Dimensions of window opening of the system's enclosure should be designed as smaller than "Viewing Area" and larger

#### ω PROTECTIVE COVER

window onto LCD module. module is recommended to apply in order to prevent scratches, and invasion of dust, water, etc., from the system's In case of severe environmental condition like outdoor usage, a proper transparent protective cover(lens) over LCD

Ultra-violet ray cut filter is recommended to apply onto LCD module for outdoor operation. Strong ultra-violet ray may cause damage the panel. However, in that case, transmittance-luminance will decrease. Careful selection of material is

### 2-4 DESIGNING FL POWER SUPPLY CIRCUIT

high-voltage generation Inverter should be design to stop output when the inverter is no-load to FL tubes (due to breakage of FL, etc.) to prevent Input FL starting voltage(VSFL) should be longer than two seconds. If it were not, it may cause unstable operation of FL

current limiter (excess current detection) to stop inverter output. circuit, etc.) it may cause smoke or burn. To prevent excess current, design the inverter with a protection circuit such as a When high voltage is applied to FL continuously without normal operation of FL (due to output leakage within FL wiring

#### 2-5 SAFETY DESIGN

death, fire accidents, or social damages if the LCD panel fails, please adopt safe design as a whole set, by adopting designing and manufacturing, however, to avoid causing extended damages such as accidents resulting in injury or redundant design, Toshiba Matsushita Display Technology always endeavor to maintain sufficient quality of the LCD panel in process of taking measure in set design to prevent fire-spreading, over-current, or incorrect operation, etc

# For Installation in Assembly

### $\frac{\omega}{1}$ ESD (ELECTRO-STATIC DISCHARGE) PREVENTION

The C-MOS LSIs used in LCD module is very sensitive to ESD. The following caution should be taken when installing LCD module to an enclosure of the system in order to prevent damage of C-MOS LSIs used in LCD module

#### **\_ HUMIDITY**

Ambient humidity of working area is recommended to be higher than 50%RH in order to avoid ESD.

	Toshiba Matsushita Display Technology Co.,Ltd	
 Date:	Date: 2004-10-19	
임	New	
No.	No. LTA170C07RF-01	

Change

#### 7 GROUNDING

- 2-1) Grounded electro-conductive mats are recommended to be covered on the floor of working area and surface of working benches.
- 2-2) The grounding should be done through a resister of 0.5-1M ohms in order to prevent spark of ESD
- 2-3) Person handling LCD modules should be grounded with wrist band.
- 2-4) Tools like soldering iron and screw drivers and working benches should be grounded

#### $\omega$ IONIZER

Using ionizer (an antistatic blower) is recommended at working area in order to reduce electro-static voltage

#### 4 REMOVING PROTECTION FILM

which may damage electrical circuit. panel with round-ended tweezers or adhesive tape while blowing with ionizer toward the peeling face to minimize ESD When removing protection film from LCD panel, peel off the film slowly (more than three seconds) from the edge of the

- 9 Be careful with touching metal portion of testing instruments in order to prevent unnecessary ESD
- 9 Do not touch the electrode area of PCB and electrical parts like LSI, capacitor, connector pin, etc

#### 3-2 **DUST AND STAIN PREVENTION**

#### ب WORKING AREA

in LCD module may be damaged due to short circuit by metal particles Reduce dust level in working area. Especially the level of metal particle should be decreased, otherwise electrical circuit

#### 2) PROTECTION FILM

It is recommended to remove the film at later process of assembling LCD module may be shipped with "protection film" on LCD panel in order to prevent from scratches and dust

#### $\omega$ FINGER PRINT

incoming inspection and assembly. Use finger stalls or soft and dust-free gloves in order to keep clean appearance of LCD module when handled for

# 4) \*WIPING OFF DUST ON THE PANEL

When LCD panel becomes dirty, wipe the panel surface off softly with absorbent cotton or another soft cloth

If necessary, breathe upon the panel surface and then wipe off immediately and softly again.

If the dirt can not be wiped off, follow the instructions described in individual specification

used inside module. Be careful not to spill organic solvents into the inside of LCD module. The solvents may damage driver IC and PCB area

solvents for wiping off LCD panel The polarizer laminated to LCD panel and adhesives may be damaged by the solvents, so do not use any organic

#### 9 ADHESIVE ON LCD PANEL

on LCD panel Be careful not to attach adhesive, grease, etc., on LCD panel, because it is difficult to remove them without any damages

	Toshiba Matsushita Display Technology Co.,Ltd	
 Date:	Date: 2004-10-19	
임	New	
No.	No. LTA170C07RF-01	

# 6) \* WATER SPOTS ON THE PANEL

Avoid the dewing or water condensation.

happened, otherwise discoloration or stain may be caused Wipe off a spot or spots of water or mist on LCD panel softly with absorbent cotton or another cloth as soon as possible if

# 3-3 BENDING / TWISTING OF LCD MODULE DURING ASSEMBLY

# 1) INSTALLING LCD MODULE TO THE ENCLOSURE

Do not bend or twist LCD module even momentary when LCD module is installed into an enclosure of the system

### 2) FASTENING SCREWS

Fasten screws for mounting holes uniformly, otherwise bending / twisting force may be applied to LCD module

### 3) INTERFACE / FL CABLES

This may cause bending of LCD module, or become the cause of a failure by damaging cables Do not fasten screws, with catching interface cables or FL cables between LCD module and the enclosure

### 3-4 MECHANICAL FORCES

# 1) \* STRONG MECHANICAL SHOCK

Refrain from strong mechanical shock like dropping from the working bench or knocking against hard object These may cause panel crack, damage of FL or other mis-operation.

### 2) \* EXCESSIVE FORCE

or a failure of the module Refrain from excessive force like pushing the surface of LCD panel. This may cause scratches or breakage of the panel,

# 3) \* SCRATCHES ON THE PANEL

Do not put heavy object such as tools, books, etc., and do not pile up LCD modules

soft that it can be easily scratched, even the protect film covers it Be careful not to touch surface of the polarizer laminated to the panel with any hard and sharp object. The polarizer is so

### 4) CONNECTORS

cables, otherwise internal connection of PCB and TAB drivers may be damaged When inserting or disconnecting the connectors to LCD module, be sure not to apply force against PCB nor connecting

#### 5) FL CABLES

While mounting, do not bind or twist the FL cables, or the Lamp current may not be applied as designed Be careful not to pull the FL cables in order to avoid mechanical damage in FL lamp and soldering area.

	Toshiba Matsushita Display Technology Co.,Ltd
Date:	Date: 2004-10-19
Old	New
No.	No. LTA170C07RF-01

#### 3-5 OPERATION

Be sure that the following caution should be taken under assembly and inspection of the system.

### 1) POWER SUPPLY

Do not connect or disconnect the power cables and connectors with power applied to LCD module Power supplies should always be turned off in connecting process

#### iNPUT SIGNAL

The detailed sequence of power supplies and signals are described in individual specifications. The signal should be removed before power supplies are turned off. The signal should be applied after power supplies are turned on

### For Transportation and Storage

### TEMPERATURE

month). Do not store LCD modules in high temperature, especially in high humidity for a long time (approximately more than one

the humidity is lower than 70% It is strongly recommended to store LCD modules where the temperature is in the range of 0 to 35 degrees Celsius and

### 2) LOW TEMPERATURE

temperature range described in individual specification. Liquid crystal material may be coagulated and LCD panel may be damaged at the lower temperature than storage

### ULTRA VIOLET RAY

Store LCD module without exposure to direct sunlight or fluorescent lamps in order to prevent the module from strong ultra violet ray.

#### 4) CLEANLINESS

the module. Keep the module in clean place, because any dust, hard particle may damage the polarizer, or dust invades the inside of

# 5) \* CONDENSATION OF WATER

from such ambient. Avoid condensation of water on LCD module, otherwise it may cause mis-operation or defects. Keep away LCD module

#### PACKAGING

into the original packaging with the same method, especially with same kind of desiccant. In case of transportation or storage after opening the original packaging, LCD modules are recommended to be repacked

Date: Old No.	Toshiba Matsushita Display Technology Co.,Ltd	Date: 2004-10-19	New	No. LTA170C07RF-01
		Date:	Old	No.

#### - CONTENTS -

10.2 Measuring Methods	10.1 Measuring Systems	10. Measuring Method	9. Warranty	8.1 Carton	8. Packaging	7.2 Test Conditions	7.1 Module	7. Lifetime	6.7 Labels	6.6.2 Specifications	6.6.1 Test Conditions	6.6 Reliability Test	6.5.2 Specifications	6.5.1 Test Conditions	6.5 Display Quality	6.4.2 Specifications	6.4.1 Test Conditions	6.4 Appearance Test	6.3 Dimensional Outline	6.2 Test Conditions	6.1 Inspection AQL	6. Quality	5.2 Optical Specifications	5.1 Test Conditions	5. Optical Characteristics	4.2 Specifications	4.1 Test Conditions	4. Electrical Characteristics	<ol><li>Recommended Operating Conditions</li></ol>	2.4.7 Colors Combination Table	2.4.6 Register map	2.4.5 Interface Connector	2.4.4 Timing Specifications	2.4.3 Timing Chart	2.4.2 Sequence of Power Supplies and Signals	2.4.1 Circuit Diagram	2.4 Electrical Specifications	2.3.2 Dimensional Outline	2.3.1 Weight	2.3 Mechanical Specifications	2.2 Absolute Maximum Ratings	2.1 General Specifications	2. Product Specifications	1. Scope.	Caution and Handling Precaution	Revision History	
																												٠							als								,	-			
																												4																			
																						. •						•		•				•				٠,							•		
•			•					•	•			•						•				٠			•	-		•		•	•	•	•				•	٠			•		• .	•	•	٠	
			•		•			•				•			•			•				•			•			•		•	*	•		•			•	•			•		•	•	•	•	
٠		٠	•		•			•	•			٠			•			•				•			•			٠	•	•	•	٠		•			•	•			٠		•	•	•	٠	
																																														Sheet	
33		32	32		31			30	29			28			27			26				24			24			23	13	21	19-20	17	16	15			14	12-13			コ		10	10	Ŋ	<u>.</u>	
					•																																										

	Toshiba Matsushita Display Technology Co.,Ltd
 Date:	Date: 2004-10-19
Od	New
No.	No. LTA170C07RF-0

#### 1. Scope

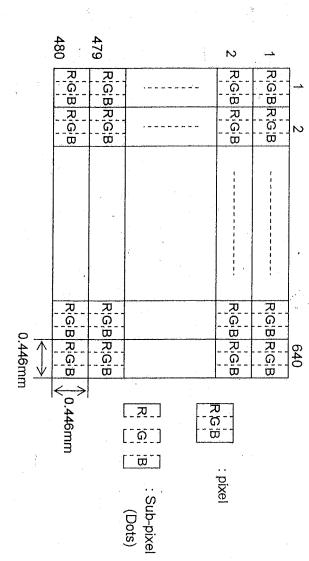
"LTA170C07RF" designed for TV. This specification is applicable to Toshiba Matsushita Display Technology's 43 cm diagonal size TFT-LCD module

# Product Specifications

# 2.1 General Specifications

4 cold-cathode fluorescent lamps (L-Type)	Backlight
Low Reflection & Anti-glare hard coat on LCD surface	Surface Treatment
RGB vertical stripes 1)	Pixel Arrangement
$0.545 \ (W) \times 0.537 \ (H) \ (mm)^{1)}$	Pixel Pitch
640 (W) × 480 (H) <sup>1)</sup>	Number of Pixels
349 (W) × 267 (H) (mm)	Viewing Area
343.68 (W) × 261.60 (H) (mm)	Active Area
385 (W) × 303 (H) × 17.5 (D) (mm)	Dimensional Outline
C-MOS 8Bit × RGB	Input Signals
TFT active matrix	Driving Method
6 o'dock (in direction of maximum contrast)	Viewing Direction
Transmissive type, Normally white	
TN color (253 gray scales, 16,194,277 colors)	Display Mode
Specifications	Item

# Note 1) Display area address is as follows.

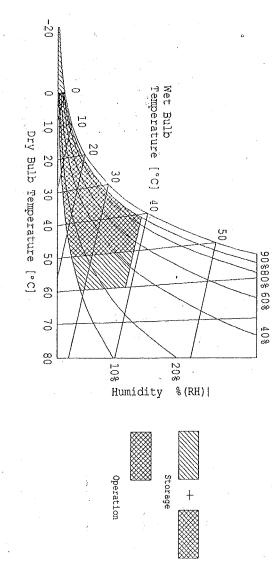


# 2.2 Absolute Maximum Ratings 1)

Item	Symbol	Min.	Max.	Unit	Checked Terminal 4)
Supply Voltage	V <sub>DD</sub>	-0.3	+6.0	٧	V <sub>DD</sub> - GND
Input Voltage of Signals	Vin	-0.3	V <sub>DD</sub> +0.3	٧	
FL Driving Voltage	VFL	0	2.0	kV(rms)	
FL Driving Frequency	fa	0	100	kHz	
Operating Ambient Temperature 2)	Top	0	+50	ငိ	
Operating Ambient Humidity 2)	Hop	10	90	%(RH)	
Storage Temperature 2)	TSTG	-20	+60	ိုင	
Storage Humidity 2)	Hste	10	90	%(RH)	
Operating Temperature for Panel 3)		0	+60	ိုင	

Note 1) Do not exceed the maximum rating values under the worst probable conditions taking into account the supply voltage variation, input voltage variation, variation in part constants, and ambient temperature and so on. Otherwise the module may be damaged.

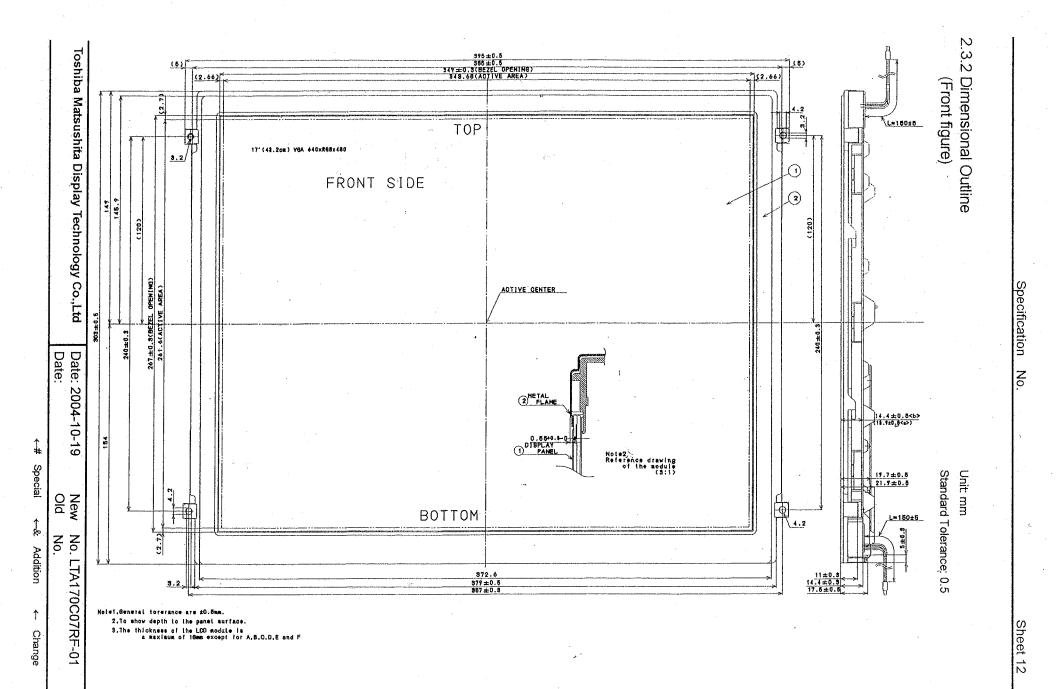
- 2) Wet bulb temperature should be 39°C (Max), and no condensation of water. See figure below.
- 3) The surface temperature caused by self heat radiation of cell itself is specified on this item.
- 4) Refer to 2.4.5

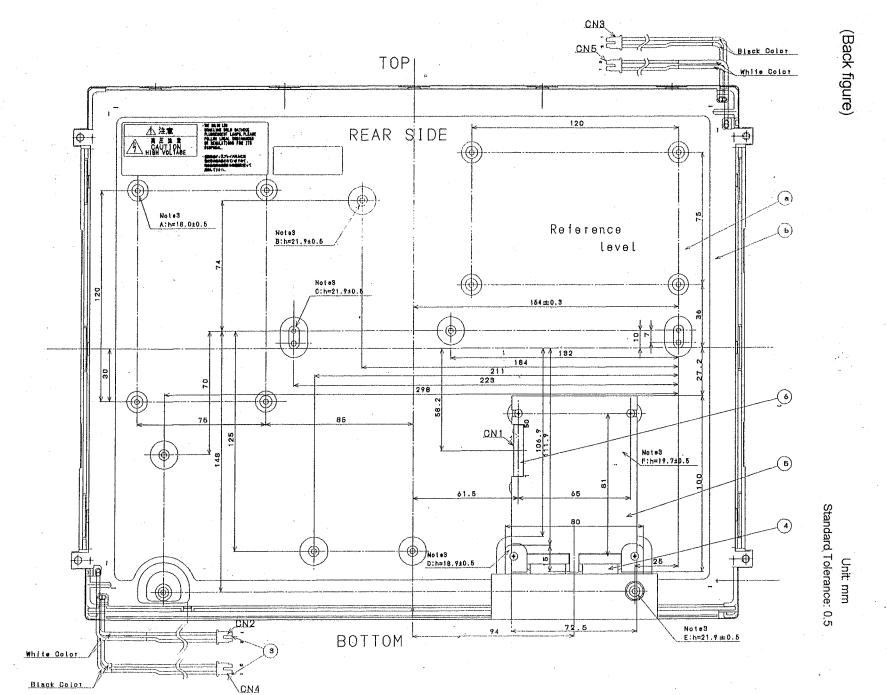


# 2.3 Mechanical Specifications2.3.1 Weight

2000 ± 100g

Toshiba Matsushita Display Technology Co.,Ltd	Date: 2004-10-19	New	No. LTA170C07RF-01
	Date:	Od	No.





←# Special ←

Date: 2004-10-19 Date:

New Old

No No

LTA170C07RF-01

Toshiba Matsushita Display Technology Co.,Ltd

ial ←& Addition

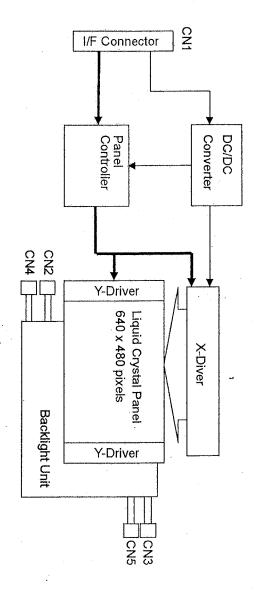
← Change

Sheet 13

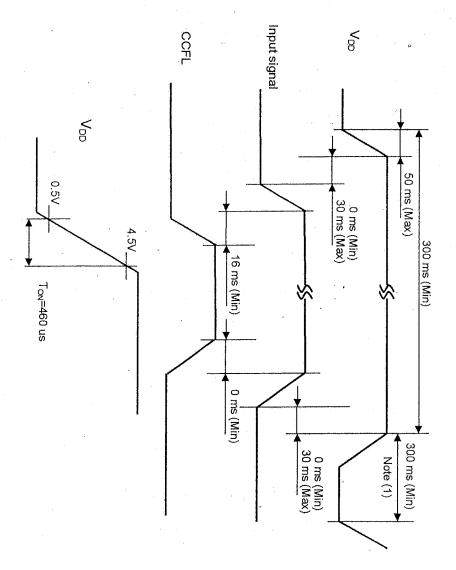
Specification

N<sub>O</sub>

# 2.4 Electrical Specifications2.4.1 Circuit Diagram



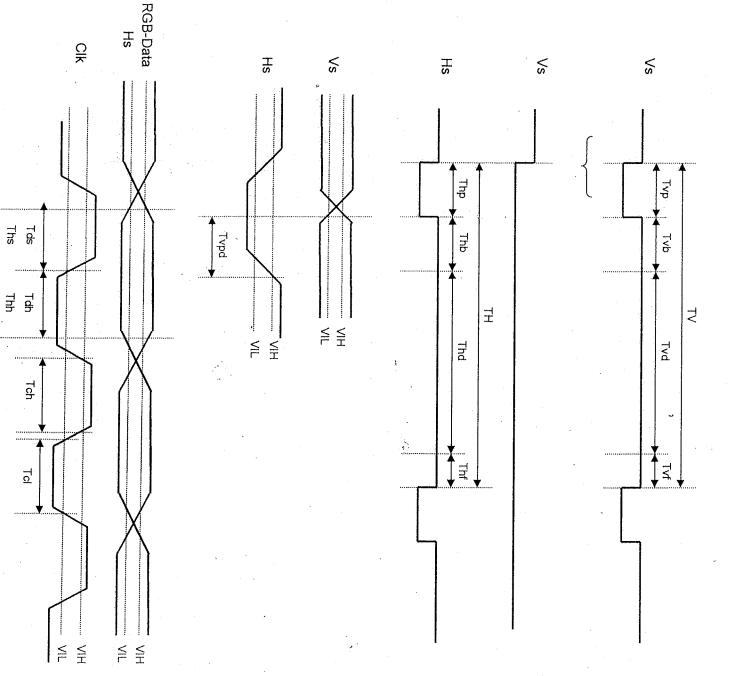
# 2.4.2 Sequence of Power Supplies and Signals



Note (1): OFF time (<=0.5V) should be maintained more than 150ms.

	Toshiba Matsushita Display Technology Co.,Ltd	
Date:	Date: 2004-10-19	
임	New	
No.	No. LTA170C07RF-0	

### 2.4.3 Timing Chart



Toshiba Matsushita Display Technology Co.,Ltd

Date: 2004-10-19 Date:

New

No. LTA170C07RF-01 No.

# 2.4.4 Timing Specifications 1) 2) 3) 4)

	fem	Symbol	Min	Typ	May	- - - -
2	1 6	OVI IDOI	NIII.	Typ.	Max.	CILIC
Clock	Frequency	Fck	17	28.6	31.5	MHz
(CIK)	High time	Tch	10		1	nsec
	Low time	Tcl	10	-	1	nsec
DATA	Setup time	Tds	6		-	nsec
	Hold time	Tdh	7	1	-	nsec
Horizontal	Polarity	_		Negative		ı
(Hs)	Setup time	Ths	6	-	-	nsec
	Hold time	Thh	7	-		nsec
	Total Period	HI	720	910	1620	굕
	including Blanking		28.8	31.8	ı	usec
	Pulse width	Thp	۳.	69	Note 1	줐
	Back porch	Thb	12	104	Note 1	TO CX
	Display term	Thd		640		FÇ
	Front porch	Thf	1	46	-	FCK
Vertical	Polarity			Negative		1
(Vs)	Phase shift	Tvpd	1	0	<b>x</b>	FCK
	Frame Period	ΙVΤ	485	525	720	코
	including Blanking		_	16.7	20.0	msec
	Pulse width	Tvp	<b>.</b>	6	Note 1	Ħ
	Back porch	Tvb	2 _	46	Note 1	로
	Front porch	Tvf	>	29	_	H
	Display term	Tvd		480		포

### Note 1) Thp + Thb<254, Tvp + Tvb<254

Note 2) If Hs and Vs signal is fixed to "H" or "L" level for certain period while Clock is supplied, the panel displays black with some flicker.

Note 3) If Clock is fixed to "H" or "L" level for certain period while Hs and Vs is supplied, the panel may be damaged

Note 4) conditions shown in 3. (especially driving frequency), even if the condition satisfies above timing specifications and recommended operating There is a possibility that flicker is observed by the interference of LCD operating signal timing and FL driving condition Please adjust LCD operating signal timing and FL driving frequency, to optimize the display quality

Note5) Do not make TH and TV fluctuate

If TH and TV are fluctuate, the panel displays error.

Note6) In case of using the long frame period, the deterioration of display quality, noise etc. may be occurred.

Note7) Clock count of each Horizontal Scanning Time should be always the same.

Frame period should be always the same V-Blanking period should be "n" X "Horizontal Scanning Time". (n: integer)

	Toshiba Matsushita Display Technology Co.,Ltd
Date:	Date: 2004-10-19
Od Od	New
No.	No. LTA170C07RF-01

# 2.4.5 Interface Connector

INPUT SIGNAL
Connector: IL-FHR-BF50S-HF
Mating Connector: TBD / JAE /JAE

be oben	ninal should	Note 1) NC terminal should
	GND	50
	Z i	49 11
	NO	48 1)
Power Supply: +5.0V	V <sub>DD</sub>	47
Power Supply: +5.0V	V <sub>DD</sub>	46
Power Supply: +5.0V	V <sub>DD</sub>	45
Power Supply: +5.0V	V <sub>DD</sub>	44
C Data	SDA	43.1
J'C Clock	SCL	42 -
	GND	41 -
Input Data Inversion Control: GND: normal, VDD: Data Inversion	NV.	40 2
signal by "H"-level of this pin input during 1Vs period.	i C	
After 140 date from the first the and	BEGEN	300
	GNO	38
blue Display Data / (MSB)	200	37
Directive Data o	07	36
Blue Display Data 5	000	3.5
bille Display Data 4	4 7	3 2
	GNO	33 2
Diac Display Data o	Civio	23
Blue Display Data 3	B3	31
Blue Display Data 2	B2	30
Blue Display Data 1.	B1	29
Blue Display Data 0 (LSB)	Bo	28
	GND	27
Green Display Data 7 (MSB)	G7	26
Green Display Data 6	G6	. 25
Green Display Data 5	G5	24
Green Display Data 4	64	23
	GND	22
Green Display Data 3	63	21
Green Display Data 2	G2	20
Green Display Data 1	G1	19
Green Display Data 0 (LSB)	GO	18
	GND	17
Red Display Data 7 (MSB)	R7	16
Red Dignlay Data 6	RS	15
Red Display Data 5	27.4	14
Dod Distance Date A		12
Red Display Data 3	2 2	13
Det Diplay Data 2	3 3	1 0
Dod Display Data -	3 2	5
<u>م (</u>	0 2	٥
Red Display Data 0 (LSB)	RO	8
		7
nonzoniai Syric.	3	
Vertical Cync.	US VS	4 n
		٠ (
CIUCA		۸۵
		J -
Tulicuon	CAID	A TOUR LAND.
/ JAE	manng Connector: IBD	Maung Cor

Note 1) NC terminal should be open.

Note 2) In case of using 6bit input data, please use higher 6bit (bit7-bit2).

In this case, it is recommended to fix bit0 and bit1 on GND.

Toshiba Matsushita Display Technology Co.,Ltd

Date: 2004-10-19 Date:

New Old No. LTA170C07RF-01 No.

### Λ Case of "push/pull type"-inverter >

CCFL POWER SOURCE
Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.
Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.

Terminal No.	o. Symbol	Function	Cable Color	Shrink Tube Color
`	VFLH1	CCFL Power Supply (high voltage)	Piņk	White
2	V <sub>FLH2</sub>	CCFL Power Supply (high voltage)	Pink	White

### CN3

CCFL POWER SOURCE
Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.
Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD

Black	Pink	CCFL Power Supply (high voltage)	VFLLZ	2
Black	Pink	CCFL Power Supply (high voltage)	V <sub>ELL1</sub>	
Shrink Tube Color	Cable Color	Function	Symbol	Terminal No.
The second secon				

## CN4

CCFL POWER SOURCE
Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.
Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD

Black	Pink	CCFL Power Supply (high voltage)	VFLL4	2
Black	Pink	CCFL Power Supply (high voltage)	VFLL3	>
Shrink Tube Color	Cable Color	Function	Symbol	Terminal No.

## CN5

CCFL POWER SOURCE
Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.
Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.

Pink
Pink
Cable Color

Note 1) The following pair should be connected to one inverter output.

CN2-1pin vs CN3-1pin, CN2-2pin vs CN3-2pin, CN4-1pin vs CN5-1pin, CN4-2pin vs CN5-2pin

# < Case of non "push/pull type"-inverter >

### CN2

CCFL POWER SOURCE

Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.

Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO.

		יייי ביייי ביי		E C CC., [10.
Terminal No. Symbol	Symbol	Function	Cable Color	Shrink Tube Color
	V <sub>FLH1</sub>	CCFL Power Supply (high voltage)	Pink	White
2	V <sub>FLH2</sub>	V <sub>FLH2</sub> CCFL Power Supply (high voltage)	Pink	White

### CN3

CCFL POWER SOURCE
Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.
Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., , LTD.

			·
The second secon	2		Terminal No.
	<b>١</b>	VFLL1	Symbol
	CCFL Power Supply (low voltage)	CCFL Power Supply (low voltage)	Function
	Pink	Pink	Cable Color
	Black	Black	Shrink Tube Color

### CN4

<u>CFL POWER SOURCE</u>

Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.

Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO.

	2	Services of the contract of th		1 C C C C C C C C C C C C C C C C C C C
Terminal No. Symbol	Symbol	Function	Cable Color	Shrink Tube Color
1	V <sub>FLL3</sub>	CCFL Power Supply (low voltage)	Pink	Black
2	V <sub>FLL4</sub>	V <sub>FLL4</sub> CCFL Power Supply (low voltage)	Pink	Black

### CN5

CCFL POWER SOURCE
Connector: BHSR-02VS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.
Mating Connector: SM02B-BHSS-1 / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.

			l	
White	Pink	CCFL Power Supply (high voltage)	VELH4	2
White	Pink	CCFL Power Supply (high voltage)	V <sub>FLH3</sub>	)
Shrink Tube Color	Cable Color	Function	Symbol	Terminal No.

Note 1) The following pair should be connected to one inverter output

CN2-1pin vs CN3-1pin, CN2-2pin vs CN3-2pin, CN4-1pin vs CN5-1pin, CN4-2pin vs CN5-2pin

	Toshiba Matsushita Display Technology Co.,Ltd
Date:	Date: 2004-10-19
Old	New
No.	No. LTA170C07RF-01

**\*** 

### 2.4.6 I<sup>2</sup>C Register Map

Toshiba N	36 24	· ····· ·	123	~~!~	33 27	n • ~			· · · · · ·	· · · · · ·	26 1A	25 19 R_Gm th	78	23 17		21 15	20 14	19 13	18 12		16 10	15 OF		Z C Z		14 OE	***************************************	13 OD		12 OC	<b>4</b>	0	8 08	7 07				ა გ	4 2		C,		0 00	Address b7	Sub
Toshiba Matsushita Display Technology Co.,Ltd	DIN 0p (7:0)	ှစ	D. N.	DIN 2240 (7.0)	O.V. 327 (2:0)	DIN 160p (7:0)	DIN 128p (7:0)	DIN 96p (7:0)	DIN 64p (7:0)	DIN 32p (7:0)	DIN 0p (7:0)		DIN 256p (7:0)	DIN 224p (7:0)	DIN 192p (7:0)	DIN 160p (7:0)	DIN 128p (7:0)	DIN 96p (7:0)	DIN 64p (7:0)	DIN 32p (7:0)	DIN 0p (7:0)	SIGLEVEL		ON BON		#16 mm a partir	V: Start Position		H Start Position		FRC Level		STOP Signal Control (7:0)	For Black Belt CTL Width (7:0)	Ş	TVD CENT S		R INTEND (7:0)	OEV Setup (7:4)	CTL Width (7:0)	CTL Setup all (7:4)	STV ADDRESS (7:0)	STH ADDRESS (7:0)	b6 b	Data
· · · · · · · · · · · · · · · · · · ·	7:0)	Gm Offset (6:0)	(7.0)	(7:0)	(7:0)	(7:0)	(7:0)	7:0)	7:0)	7:0)	7:0)	R_Gm Offset (6:0)	(7:0)	(7:0)	(7:0)	(7:0)	(7:0)	7:0)	7:0)	7:0)	7:0)	m r		SIG SEL (3:0)			V: End Position		H: End Position		Black Line Level		ontrol (7:0)	Width (7:0)	<b>1</b>	State OF UD LR		(7:0)	CKV Setup (3:0)	(7:0)	OEV Hold (3:0)	3S (7:0)	SS (7:0)	b3 b2 b1 b0	
Date: 2004-10-19 New No. LTA1  Date: Old No.	Gamma BEF setup (0, B)	G_Gm_Offset: G_Gamma offset setup	G Gm th: G Gamma Through 0: Through 1:ON	1	Gamma GEF setup (192, G)	Gamma GEF setup (160, G)	Gamma GEF setup (128, G)	Gamma GEF setup (96, G)	Gamma GEF setup (64, G)	Gamma GEF setup (32, G)	Gamma GEF setup (0, G)	R_Gm_th: R_Gamma Through 0: Through, 1:ON R_Gm_Offset: R_Gamma offset setup	Gamma REF setup (256, R) (LSB7Bit.validity)	Gamma REF setup (224, R)	Gamma REF setup (192, R)	Gamma REF setup (160, R)	Gamma REF setup (128, R)	Gamma REF setup (96, R)	Gamma REF setup (64, R)	Gamma REF setup (32. R)	Gamma REF setup (0_R)	Gray scale level control for internal pattern, and Black level contorol	SIG_SEL: Internal patten select	Win_ON: Display window control for internal pattern O: No-window, 1: Window	B ON: B signal control 0:B=L, 1: B=input value	R_ON: R signal control 0:R=L, 1: R=input value	for internal patter (setup X 64) V end Position: Vertical end Position adjustment for internal patter (setup X 64)	V Start Position: Vertical start Position adjustment	adjustment for internal patter (setup X 64) H end Position: Horizontal end Position adjustment for internal patter (setup X 64)	H Start Position: Horizontal start Position		Black Line FRC Level: Black line level control by	Timing control for V Blancking's gate voltage	Sausce signal output time in centering mode	Inite State OFF: 0:normal, 1: Inite State OFF	UD: Up/Down Reversal 0:Up, 1: Reversal	DI OFF: DI stop 0: DI=ON, 1: DI=OFF	R INTEND: Souce scan interval setup	OEV Setup: Gate ON Phase setup	CTL Width: CTL ON Width setup	OEV Hold: Gate ON Width setup	Vertical start position spec. (Hs)	Horizontal start position spec. (CLK)	)	Contents
LTA170C07RF-01	00000000		100000	11011000	11000111	10110110	10100000	10000100	01100000	00110011	00000000	10000000	01110011	11011000	11000111	10110110	10100000	10000100	01100000	00110011	nnnnnn	10000000				11100000	7	00100100		00100100			11010110	00110101		1	00000000	00010111 00110011	01100110	00110101 00110010	00101100		-3	normal wide	Initial Value

47 F 2F					46 2E		5	44 2C	43 2B	25	41	4	39 27	38 26	37
2F	,				2E		20	2C	28	2A	29	28	27	26	25
					Rdc	5	B_Gm								
VREF_Offset (7:0)	the arrive of			6Bit DZ	Rdm		B Gm Offset (6:0)	DIN 256p (7:0)	DIN 224p (7:0)	DIN 192p (7:0)	DIN 160p (7:0)	DIN 128p (7:0)	DIN 96p (7:0)	DIN 64p (7:0)	DIN 32p (7:0)
Reference input for Gamma-Test	Sig SEL ON: Input signal select 0: Imput, 1: Interna	NS_DZ: FRC Mode setup 0: NS, 1:4Frame dither	Rdm: Noise shape random setup 0: Random, 1: Fix	SEL 8Bit/6Bit: FRC Function On/Off 0: OFF, 1: ON	Sig Rdc: EMI Function On/Off (Reduce) 0: OFF, 1: ON	B_Gm_Offset: B_Gamma offset setup	B_Gm_th: B_Gamma Through 0: Through, 1:ON	Gamma BEF setup (256, B) (LSB7Bit:validity)	Gamma BEF setup (224, B)	Gamma BEF setup (192, B)	Gamma BEF setup (160, B)	Gamma BEF setup (128, B)	Gamma BEF setup (96, B)	Gamma BEF setup (64, B)	Gamma BEF setup (32, B)
00000000	t, 1: Internal	arre dither	ndom, 1: Fix	F, 1: ON	OFF, 1: ON 11000000		ugh, 1:ON 10000000	validity) 01110011	11011000	11000111	10110110	10100000	10000100	01100000	00110011

Toshiba Matsushita Display Technology Co.,Ltd

Date: 2004-10-19 Date:

New Old No. LTA170C07RF-01 No.

# 2.4.7 Colors Combination Table

Note1 L:			-	Black	White	of.	Scale	Grav			<del>- Coloresto -</del>		Blue	2 2	Gray	)						Green	Scale	Gray						C 7 c c	Scale	Gray						Color	D S S	-			
Note1 L; Low level voltage,	White			Light	<del>-</del>	$\rightarrow$	Dark	0.000	Black	Blue			- - - - - - - - - - - - - - - - - - -		Dark		Black	Green			<u>.</u>	- ight +	<b>)</b>	Dark	, "	Black	Red	, , , ,	<u>[</u>	_ <u>o</u> <u>o</u> <u>o</u>	>	Dark		Black	White	Yellow	Pimle	Light blue	Green	Blue	Black	Uispiay	<u> </u>
H: High level voltage		H H H H H H L H H H H H H L L L L L L L			T L L L L L L L L L L L L L L L L L L L	T L L L H H L L L L L L H												гггггг нннннн	ннннн	ГГГГГГНННННГН			F L L L L L L L L L L H I			T	H H H H H H I I I I I I I I I I I I I I	-   -	]		FTTTLH	LLLEHLL	T L L L L L L L L L L L L L L L L L L L						- F				R 7 R 6 R 5 R 4 R 3 R 7 R 1 R 0   G 7 G 6 G 5 G 4 G 3 G 7 G 1 G 0
	4W H H H H H H	H H H H H H L L253		L5	LLLHLL	TLLTLHH				1 1 1 1 1 1 1 B	H H H H H H H   251					I	L L L L L L L LO	L L L L L L Green L255	<u> </u>	L L L L L L L L253	L252			T L L L L L L LO	T L L L L L L L O	F L L L L L L C C O	L L L L L L Red		L252		_	LLLLLL LO										DO DO 04 DO DZ D1 DO	85 84 83 87 81 80 Gr

Note1 L: Low level voltage, H: High level voltage

- K	Toshiba Matsushita Display T	
	Technology Co.,Ltd Date: 20	
Date	Date: 2004-10-19	Control of the last of the las
		ı
<u>으</u>	New	

# 3. Recommended Operating Conditions 1)5)6)

Item		Min.	Тур.	Max.	Unit	Remarks
Supply Voltage	Vop	4.75	5.0	5.25	<	2)
Current Consumption	l <sub>DD</sub> 2	-	190	270	mA(rms)	
Inrush current	l <sub>RS</sub> 3	1	1	2100	mA(peak)	
Allowable Ripple Voltage	V <sub>RP</sub>	_	-	100	mV(p-p)	
FL Driving Voltage	V <sub>FL</sub>	909	1010	1111	V(rms)	/⊨∟=(6.0)mA(rms) <sup>y)</sup>
FL Start Voltage		•	-	2150	V(rms)	<i>Ta</i> =0 °C 9)₁1)
FL Driving Frequency	ÍÐ	30	-	70	好	(6
FL Input Current per Lamp	/h	5.0	6.0	8.0	mA(rms)	Per a Lamp (78)9)12)
Input Low Level	$V_{\text{IL}}$	0		0.7	·V	3)4)
Input High Level	V <sub>IH</sub>	2.2		V <sub>DD</sub>	٧	
Input leakage current	Į.	-100	1	1	μA	V <sub>IL</sub> =0V
	Ŧ	ı	1	100	μA	$V_{IH} = V_{DD}$

Note 1) The module should be always operated within these ranges. The "Typ." shows the recommendable value

Note 2) Checked Pin Terminal: V<sub>DD</sub>, GND (GND: Vss = 0V)

Note 3) Checked Pin Terminal: R0-R7 and G0-G7 and B0-B7, GND (0V),

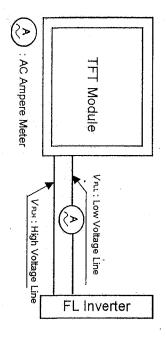
Note 7) Checked Pin Terminal: Valht-Vallt, Valhz-Vallz, Valha-Valls, Valha-Valla

Note 8) If FL input current is higher than typical value, then FL lifetime become shorter

Note 9) Measuring Method of In:

This TFT-LCD module uses twin FL lamps

So the measuring value of AC ampere meter is FL input currents of two lamps.



Note 10) Please adjust LCD operating signal timing and FL driving frequency, to optimize the display quality.

frequency, even if the condition satisfies above recommended operating condition and timing specification shown in 2.4.4 There is a possibility that flicker is observed by the interference of LCD operating signal timing and FL driving

Note 11) Input FL starting voltage (V<sub>SFL</sub>) should not be less than one second.

If it were less than one second, it may cause unstable operation of FL

Note 12) If FL input current is higher than typical value, the deterioration of display quality may be occurred

Note 13) Inverter should be designed to meet the follow conditions:

 $\Xi$ The positive and negative waveforms of lamp current and voltage should be symmetric.

The symmetric ratio should be larger than 90%. And the waveform should be approached a sine-curve

- $\mathfrak{D}$ It is recommended to using push/pull type"-inverter. Because the backlight unit of t his LCD-Panel is designed for "push/pull type"-inverter.
- (3) Please set the all input voltages (CN2, CN3, CN4, CN5) synchronization.
- (4) The following pair should be connected to one inverter output.

CN2-1pin vs CN3-1pin, CN2-2pin vs CN3-2pin, CN4-1pin vs CN5-1pin, CN4-2pin vs CN5-2pin

	Toshiba Matsushita Display Technology Co.,Ltd	
Date:	Date: 2004-10-19	
음	New	
No.	No. LTA170C07RF-01	

# 4. Electrical Characteristics

### 4.1 Test Conditions

Ambient Temperature 25±3°C

Ambient Humidity  $T_a$ :  $T_a$ 55±15%(RH)

Supply Voltage : **V**pp 5.0 V

Input Signal : "Typ"-value of timing specification shown in 2.4.4

FL Inverter HIU-542 for LTA170C070F (Harison Toshiba Lighting corp. )

FL Input Current : *[*FL 6.0mA(rms) / Lamp

FL Driving Frequency .. 声 50kHz

### 4.2 Specifications

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
Current Consumption	da <sub>f</sub>	.1	190	270	mA	V <sub>DD</sub> Terminal Current

Note 1) The value of  $l_{\rm DD}$  is measured in the following pattern.

	<b>\</b>	
	2	
	ω	
٠	4	
:	<del>ن</del>	
	<u>o</u>	
	7	
	8	100
		•

- 1. White
  2. Yellow
  3. Purple
  4. Red
  5. Light Blue
  6. Green
  7. Blue
  8. Black

2004-10-19 New N		)ate: 2004-10-19 )ate:	New Old	No. LTA170C07RF-01
	Date: 2004-10-19 Date:			

## Optical Characteristics

### 5.1 Test Conditions

It is same as 4.1

The measuring method is shown in 11.

# 5.2 Optical Specifications

		1	0.340	0.280	0.220			yw.		
		-	0.340	0.280	0.220		Ditto	WX	White	
		_	•	0.060	-			Ув		
		ı	•	0.138	L		Ditto	XΒ	Blue	
		1	1	0.600	1			Y6		
	L	-		0.300	1 1		Ditto	χ̈́ς	Green	
		1	•	0.330	i		0=0°, \$=0°	УR		
		1		0.640	ı	evel:L255	Gray Scale Level:L255	XR	Red	Chromaticity
						White)	Level=L255 (White)			
		cd/m <sup>2</sup>	1	400	320	ray Scale	θ=0°, φ=0° Gray Scale	Γ-		Luminance
		ms	20	12	t			tr		
		ms	10	4	1		0=0°, 0=0°	tr	Ō	Response Time
		-	-	400	300		) θ=0°, φ=0°	CR		Contrast Ratio
		0	1	80	50	; <i>∲</i> = −90°				
		0	1	80	50			,		
		O	1	80	50	; <del>d</del>			-	
·····		o	1	80	50	: ø= 180°	CR>=10	θ		Viewing Angle
			Max.	Тур	Min.					
	Remark	Unit	S	Specifications	St		Conditions	Symbol		Item

# Note 1): Refer to "11. Measuring Method".

Note 2) Photometer : BM-5A TOPCON (Aperture 2°)

Note 3): The above test limit must be applied for initial use. Characteristics will be shifted by long period operation, but it is not irregular phenomena. degradation and color shift due to optical components change. Theoretically brightness characteristics will be decreased due to CCFL

	Toshiba Matsushita Display Technology Co.,Ltd
Date:	Date: 2004-10-19
임	New
No.	No. LTA170C07RF-01

#### 6.Quality

### 6.1 Inspection AQL

Total of Major Defects : AQL 0.65 %

Total of Minor Defects : AQL 1.5 %

Sampling Method : ANSI/ASQC Z1.4 (Level 2)

### 6.2 Test Conditions

1) Ambient Temperature : 25±5°C

2) Ambient Humidity

: 65±20% (RH)

3) Illumination 4) Viewing Distance : Approximately 30cm by the eyes of the inspector from the module : Approximately 500 lx under the fluorescent lamp

5) Inspection Angle : *θ*=0°, *φ*=0°

## 6.3 Dimensional Outline

The products shall conform to the dimensions specified in 2.3.2.

Definition of Major and Minor defects are as follows.

ltem	Description	Class
Important Dimensions	Dimensional outline, Dimensional between	Major
	the mounting holes.	
Others *	Dimensions specified in this specifications	Minor

### 6.4 Appearance Test

### 6.4.1 Test Conditions

1) Condition: Non-operating: PCB Appearance, Soldering, Bezel, Plastic Frame, Connectors

Same as 6.2

2) Condition: Non-operating and operating: Black and White Spots/Lines

Same as 6.2

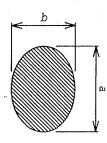
### 6.4.2 Specifications

ltem		Description	ä	Class
PCB Appearance	Pattem peeling snapping, electrically short	electrically short		Major
	Repair portion on PCB is not covered by epoxy resign	not covered by epoxy	resign	Minor
Soldering	Cold solder joint, lead move when pulled	ve when pulled		Major
Bezel, Frame,	Distinct stain, rust or scratch	ch		Minor
Connectors				
Spots/Lines 1)2)	(Line)			Minor
	Line width (mm)	Length (mm)	Acceptable count	
	W≤0.10		Neglect	
	$0.10 < W \le 0.15$	L≤10	N≤8	-
	$0.15 < W \le 0.20$		N≤2	
	0.20< W		2)	
	(Spot)			
ı	Average diameter (mm)		Acceptable count/side	
	<i>D</i> ≤ 0.20		Neglect	
	0.20 < <i>D</i> ≤ 0.5		N≤6	<b>-</b>
	0.50 < D ≤ 0.7		N≤2	
	0.70 < D		0	
•				

Note 1) Inspection area should be within viewing area.

Note 2) Dusts which are bigger not less than 0.10 mm ( $0.1 \le W$ ) shall be judged by "Average Diameter".

Average Diameter D = (a+b)/2 (mm)



### 6.5 Display Quality

### 6.5.1 Test Conditions

1) Inspection Area: Within viewing area

2) Condition : Same as test conditions shown in 4.1 and 6.2

3) Test Pattern : White display pattern (gray scale level L255), Black display pattern (gray scale level L0)

Red display pattern (gray scale level L255), Green display pattern (gray scale level L255)

Blue display pattern (gray scale level L255)

### 6.5.2 Specifications

Item	Description / Specifications	Class
Function	No display, Malfunction	Major
Display Quality 1)2)3)	Missing line	Major
	TBD	Minor
	Inconspicuous flicker, crosstalk, Newton's ring and other defects : neglect $^{45}$	1
Black and White	Same as 6.4.2 <sup>5)</sup>	Minor
Spots/line		
Backlight	Missing (Non-operating)	Major

Note 1) Defects of both color filter and black matrix are counted as bright or dark defects Inspection area should be within the active area.

Note 2) Bright defect means a bright spot (sub-pixel) on the display pattern of gray scale L0. Dark defect means a dark spot (sub-pixel) on the display pattern of gray scale L255.

Note 3) Bright spot which can not be found by using 5%ND-Filter shall not be counted as a defect

Note 4) Test pattern: White and black 1dot-checker display pattern (gray scale level L255 and L0),

Note 5) Test pattern : White display pattern (gray scale level L127), Black display pattern (gray scale level L0)

Note 6) Specifications without the item are neglect.

Toshiba Matsushita Display Technology Co.,Ltd	Date: 2004-10-19	New	No. LTA170C0
	Date:	Old	No.

### 6.6 Reliability Test

### 6.6.1 Test Conditions

- 1) The module should be driven and inspected under normal test conditions.
- 2) The module should not have condensation of water (moisture) on the module
- 3) The module should be inspected after two or more hours storage in normal conditions (15 35°C,45 65%(RH)).
- 4) A module shall be used only for one test.

### 6.6.2 Specifications

The module shall have no failure in the following reliability test items.

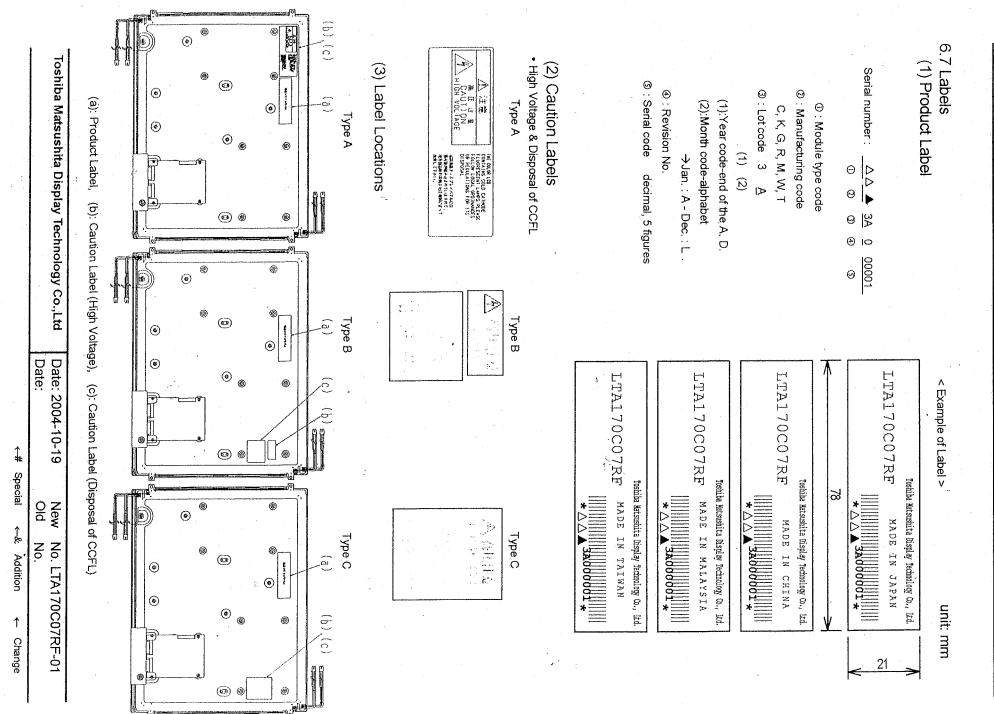
Note 1) Operating

Note 2) Non-Operating

Definitions of failure for judgment shall be as follows:

- 1) Function of the module should be maintained.
- 2) Current consumption should be smaller than the specified value.
- 3) Appearance and display quality should not have distinguished degradation.
- 4) Luminance should be larger than 50% of the minimum value. (Refer to 5.2 Optical Specifications)

	Toshiba Matsushita Display Technology Co.,Ltd
Date:	Date: 2004-10-19
Old	New
No.	New No. LTA170C07RF-01



#### 7. Lifetime

# 7.1 Module (except lamp)

MTTF (Mean Time To Failure): 50,000 h

(This value is not assurance time but inference value by following conditions.)

Conditions : Ambient temperature : 25±5°C (No wind)

Ambient humidity : 65%(RH)

#### 7.2 Lamp

### 7.2.1 Test Conditions

Ambient temperature : 25±5°C (No wind)

Lamp current : 6.0mA(rms)/Lamp

Lighting condition : continuous lighting

Driving frequency : 50kHz

### 7.2.2 Specifications

MTBF: 50,000 h

Definitions of failure for judgment shall be as follows.

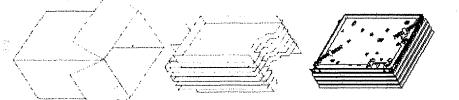
1) LCD luminance becomes half of the minimum value specified in 5.2.

2) Lamp doesn't light normally.

The state of the s		Toshiba Matsushita Display Technology Co.,Ltd
	Date:	Date: 2004-10-19
	Od	New
	No.	New No. LTA170C07RF-01

8. Packaging8.1 Carton (internal package)(1) Packaging Form

Corrugated cardboard box



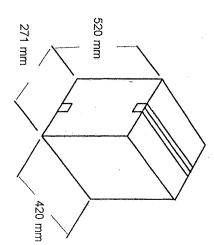
# (2) Packaging Method 1)2)

Note 1): Total weight : (Approx.) 12.7kg

Note 2): Acceptable number of piling : 12sets

### (3) Packaging Material

r								1
Ø	Ю	<b>(4)</b>		<b>@</b>	0		Θ	Number
	1 set	ω		-4	1 set		σı	Quantity
Plastics adhesive tape	Carton	Silicagel (100g×3)	Protective square bag	Static electric	Holder (inner box)	Protective sack	Static electricity	Description

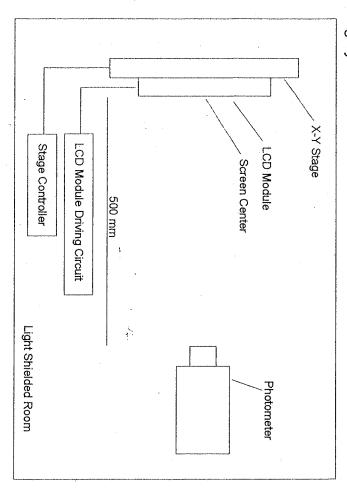


	Toshiba Matsushita Display Technology Co.,Ltd
Date:	Date: 2004-10-19
Od	New
 No.	No. LTA170C07RF-01

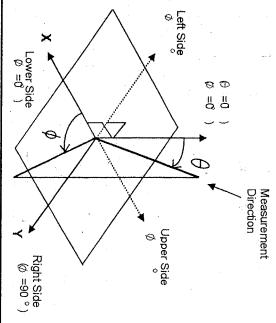
#### 9. Warranty

Matsushita Display Technology Co., Ltd.) Finish of warranty term is until arrival at your factory. (except defect which is clearly responsible for Toshiba

#### 10. Measuring Method 10.1 Measuring System



- (1) The measurement point is the center of the active area except the measurement of Luminance Uniformity.
- (2) Photometer: BM-7/BM-5A TOPCON (Aperture 2°
- (3) Definition of  $\phi$  and  $\theta$ :



Date:	oshiba Matsushita Display Technology Co.,Ltd Date	
ate:	Date: 2004-10-19	
Od	New	

## 10.2 Measuring Methods

(1) Luminance:

Measurement shall be executed 30 minutes after the lamp is lit up. The luminance of the center on a white raster (gray scale level L255) shall be measured

#### (2) Contrast Ratio:

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L255 / L0

L255: Luminance on the white raster (gray scale level L255)

L0: Luminance on the black raster (gray scale level L0)

#### (3) Viewing Angle

(Refer to 11.1(3) for the axes.) Viewing angle is defined as the angles( $\theta, \phi$ ), in which specified contrast ratio can be obtained.

Note) Measuring system for Viewing Angle

(a) The measurement point is the center of the active area except the measurement of Luminance Uniformity

(b) Photometer: Ez Contrast 160R (ELDIM)

#### (4) Chromaticity:

level L255) each with a photometer. The values (x,y) of chromaticity coordinates should be measured for the White, Red, Green and Blue Raster(gray scale

### (5) Response Time:

The response time is measured using a photo detector (photodiode) which measures the light intensity of the pixels

Input Signal: Light intensity (bright) (dark) (White Display) All High (Black Display) All Low 90% 10% (White Display) All High 90%

 $t_f$ : Fall time is the time for the light intensity of the pixels to go from 10% of its maximum to 90% of its maximum.

 $t_r$ : Raise time is the time for the light intensity of the pixels to go from 90% of its maximum to 10% of its maximum

Photodiode : S1223-01 HAMAMATSU PHOTONICS K.K.

White Display: White Raster (gray scale level L255)

Black Display : Black Raster (gray scale level L0)

		Toshiba Matsushita Display Technology Co.,Ltd	
**************************************	Date:	Date: 2004-10-19	
	Od	New	
	No.	No. LTA170C07RF-01	