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CHECKED BY : DATE
M. INOUE : Feb. 28. 2006

SHARP

TFT LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION

SPECIFICATION

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APPLICABLE GROUP
TET LIQUID CRYSTAL DISPLAY
GROUP

DEVICE SPECIFICATION FOR

TFT-LCD module

MODEL No. LSO24B7DW51

☐ CUSTOMER'S	APPROVAL
DATA	
ВҮ	

PRESENTED BY 生 近 抗 太星

H. NAKATSUJI

DIVISION DEPUTY GENERAL MANAGER & DEPARTMENT GENERAL MANAGER ENGINEERING DEPT. V
MOBILE LCD DESIGN CENTER I MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION

RECORDS OF REVISION

MODEL No: LS024B7DW51

SPEC No : LCP-06007

DATE	REVISED	PAGE	SUMMARY	NOTE
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(1) Application

This literature applies to color TFT-LCD module, LS024B7DW51.

(2) Overview

This module is a color active matrix LCD module incorporating CG-Silicon TFT (Continuous Grain-Silicon Thin Film Transistor), named Mobile ASV LCD (Mobile Advanced Super View LCD). It is practicable in both transmissive-type and reflection-type modes. It is composed of a color TFT-LCD panel, driver ICs, power supply, an FPC, a back light, a touch panel and a back sealed casing. Graphics and texts can be displayed on a $240 \times 3 \times 240$ dots panel with 65,536 colors by supplying.

It is a wide viewing-angle-mode (Vertical viewing angle:140 Horizontal viewing angle:140 ,CR 5).

(3) Mechanical specifications

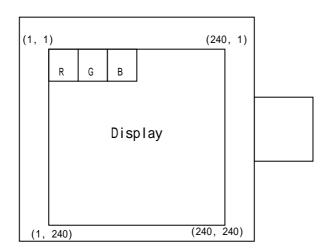
Table 1

Parameter	Specifications	Units	Remarks
Screen size (Diagonal)	6.16 [2.43 "] Diagonal	cm	
Display active area	43.56 (H) × 43.56 (V)	mm	
Pixel format	$240(H) \times 240(V)$ (1 pixel = R+G+B dots)	pixels	
Pixel pitch	0.0605 (H) × 0.1815 (V)	mm	
Pixel configuration	R,G,B vertical stripe		
Display mode	Normally black		
Unit outline dimension	$54.5(W) \times 57.8(H) \times 4.4(D)$	mm	【Note3-1】
Mass	27	g	
Surface hardness	3H		

[Note 3-1]

Excluding protrusion. For detailed measurements and tolerances, please refer to Fig. 1.

(4) Pixel configuration



(5)Input/Output terminal

5-1)TFT-LCD panel driving section

Table 2

Table	2			
Pin No.	Symbol	I/O	Description	Remarks
1	YB	-	Touch panel Y (6 o'clock side)	
2	XL	-	Touch panel X (left side)	
3	YT	-	Touch panel Y (12 o'clock side)	
4	XR	-	Touch panel X (Right side)	
5	NC	-		
6	PCI	-	Power Control In (active low)	
7	VSS	-	Ground	
8	PCLK	Ι	Data sampling clock signal	
9	VSS	-	Ground	
10	HSYNC	I	Horizontal sync signal	
11	VSYNC	I	Vertical sync signal	
12	VSS	-	Ground	
13	R5	I	RED data signal (MSB)	
14	R4	I	RED data signal	
15	R3	I	RED data signal	
16	R2	I	RED data signal	
17	R1/ID1	I	RED data signal (LSB) / ID Bit 1	
18	VSS	-	Ground	
19	G5	I	GREEN data signal (MSB)	
20	G4	I	GREEN data signal	
21	G3	I	GREEN data signal	
22	G2	I	GREEN data signal	
23	G1	I	GREEN data signal	
24	G0	I	GREEN data signal (LSB)	
25	VSS	-	Ground	
26	В5	I	BLUE data signal (MSB)	
27	B4	I	BLUE data signal	
28	В3	I	BLUE data signal	
29	B2	I	BLUE data signal	
30	B1/ID2	I	BLUE data signal (LSB) / ID Bit 2	
31	LCD_ON	I	Switches LCD on (active high)	
32	LED_ANODE	-	Power supply for LED (High voltage)	
33	LED_CATHODE	-	Power supply for LED (Low voltage)	
34	VSS	-	Ground	
35	VDD	-	Power supply of digital	
36	NC	-		
37	NC	-		
38	Enable	-	Data Enable (OE)	
39	VSS	-	Ground	

(6) Absolute Maximum Ratings

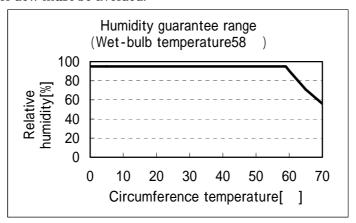
Table 3 V_{SS}=0V

Parameter	Symbol	Condition	Ratings	Unit	Remark
Power supply(source/Digital)	$V_{ m DD}$	Ta=25	-0.3 ~ +4.0	V	
Input voltage (Digital)	LCD_ON	Ta=25	-0.3 ~ VDD+0.3	V	
Input voltage (Digital)	V _{ID}	Ta=25	-0.3 ~ +0.3	V	[Terminal]
					LCD_ON="Low"
			-0.3 ~ VDD+0.3	V	[Terminal]
					LCD_ON="High"
LED voltage	VL	Ta=25	16.8	V	
Operating temperature	Торр	-	-10 ~ 55		【Note6-1】
(panel surface)					
Storage temperature	Tstg	-	-20 ~ 70		【Note6-1】
LED current	IL	Ta=25	25	mA	【Note6-2】
Touch panel input voltage	Vtp	Ta=25	7.0	V	[Terminal]

[Terminal] PCLK, PCI, HSYNC, VSYNC, Enable, R1 ~ R5, G0 ~ G5, B1 ~ B5

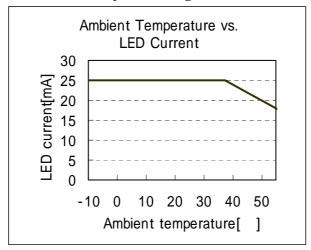
[Terminal] YT, XR, YB, XL

[Note6-1] Humidity: 95%RH Max.(at Ta 58). Maximum wet-bulb temperature is less than 58 (at Ta > 58). Condensation of dew must be avoided.



The maximum humidity in the temperature

[Note 6-2] LED current should be as per below figure.



(7) Electrical characteristics

7-1) Recommended operating conditions

A) TFT-LCD panel driving section

Table 4 Ta=25 , $V_{DD}=3.0V$, $V_{SS}=0V$ unless otherwise stated

Par	Symbol	Min.	Тур.	Max.	Unit	Remarks	
Power supply(sou	$V_{ m DD}$	+2.85	+3.0	+3.6	V		
Supply current	I_{DD}	ı	6.0	8.0	mA	【Note 7-1, 2】	
Supply current	I_{DOFF}	ı	ı	10	μΑ		
Input voltage	High voltage	Vih	$0.8V_{\mathrm{DD}}$	-	V_{DD}	V	【Note 7-3】
(Digital)	Low voltage	VIL	0	-	$0.2 V_{\mathrm{DD}}$	V	

[Note 7-1] VSYNC=55Hz, HSYNC=20.13kHz, DCLK=5.07MHz

[Note 7-2] 64-Gray-bar vertical pattern (GS0 ~ GS63 for horizontal way)

[Note 7-3] PCLK, HSYNC, VSYNC, LCD_ON, R1 ~ R5, G0 ~ G5, B1 ~ B5 and PCI terminals are applied.

B) Back light driving section

Table 5

Parameter	Symbol	MIN	TYP	MAX	Units	Remarks terminal
LED voltage	VL	-	15.0	16.8	V	
LED current	IL	-	20	-	mA	
Power consumption	WL	-	0.300	-	W	【Note 7-4】

[Note 7-4] Calculated reference value(IL × VL)

7-2) Recommended Power Sequence

T_{z}	abl	6	6
10	w	·	v

Symbol	Min.	Тур.	Max.	Unit	Remarks
TS1	1	-	3	Frame	
TS2	1	-	3	Frame	
TS3	2	-	4	Frame	
TS4	1	-	3	Frame	
TS5	100	-	-	ms	

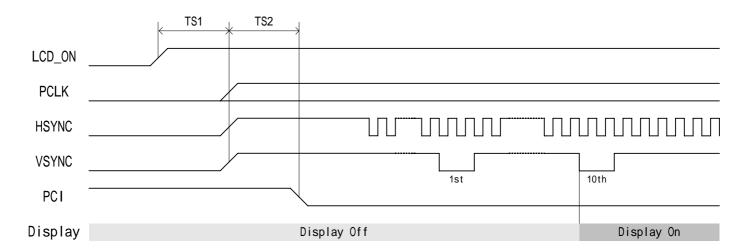


Fig.(a) Power-up sequence

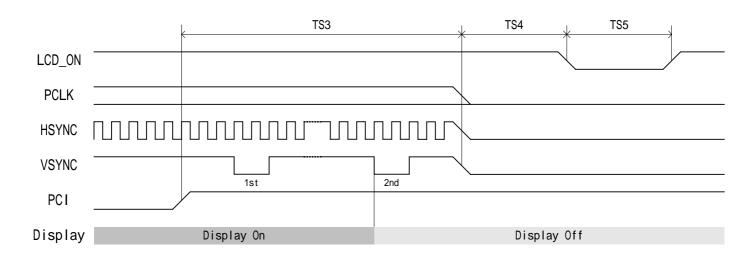


Fig.(b) Power-down sequence

7-3) Timing Characteristics of input signals $\,$

Table 7 AC Characteristics (1)

(VDD=+3.0V, Ta=25)

Table 7 110 Characteristics (1)	,			(VDD-10.	,		
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark	
Period of pixel clock	Tclk	167	197	217	ns	PCLK	
Period of HSYNC	Ths	-	252	-	clk	HSYNC	
Period of VSYNC	Tvs	-	366	-	line	VSYNC	
Set up time of data	Tds	20	-	-	ns	R1 ~ R5,G0 ~ G5	
Hold time of data	Tdh	20	-	-	ns	, B1 ~ B5	
Set up time of HSYNC	Thss	20	-	-	ns	HONNIO	
Hold time of HSYNC	Thsh	20	-	-	ns	HSYNC	
Set up time of VSYNC	Tvss	20	-	-	ns	VSYNC	
Hold time of VSYNC	Tvsh	20	-	-	ns	VOINC	
Pulse width of pixel clock	Tcw	0.4	0.5	0.6	clk	PCLK	
Pulse width of HSYNC	Thsw	-	4	-	clk	HSYNC	
Pulse width of VSYNC	Tvsw	-	2	-	line	VSYNC	
Horizontal back porch	HBP	-	7.5	-	clk	LICYNIC	
Horizontal front porch	HFP	-	4.5	-	clk	HSYNC	
Vertical back porch	VBP	-	5	-	line	VCVNC	
Vertical front porch	VFP	-	121	-	line	VSYNC	
HSYNC rising edge to	Thv	0	-	248	clk	HSYNC, VSYNC	
VSYNC falling edge						HSTNC, VSTNC	

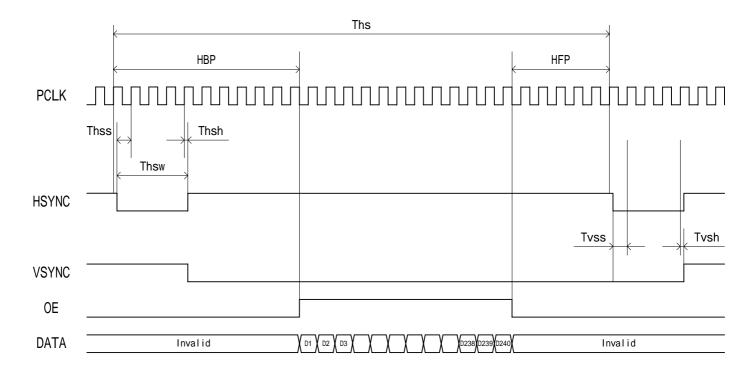


Fig.(c) Horizontal timing chart

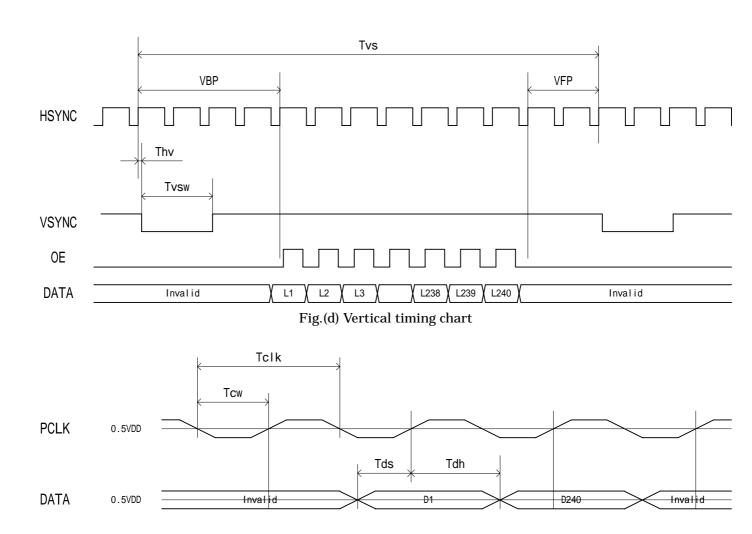


Fig.(e) Pixel clock timing chart

(δ) Input Signals, Basic Display Color and Gray Scale of Each Color

Table 8

	Table 8																		
	Colors &		1					ta sig											
	Gray scale	Gray		R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B1	B2	В3	B4	B5
		Scale																	
	Black	-		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-		0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
В	Green	-		0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0
asic	Cyan	-		0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1
Basic color	Red	-		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
r	Magenta	-		1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1
	Yellow	-		1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0
	White	-		1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	仓	GS2		1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Darker	GS4		0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	仓	4			1	/						V				1	l		
Gray Scale of red	Û	+			1	,						l l				1	l		
free	Brighter	GS59		1	0	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	Û	GS61		0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63		1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	⇧	GS1		0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
ray	Darker	GS2		0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
Sca	仓	4	'		7	,						l l					l		
Gray Scale of	Û	4			1											\			
green	Brighter	GS61		0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0
en	Û	GS62		0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0
	Green	GS63		0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0
	Black	GS0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS2		0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
iray	Darker	GS4		0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0
Sca	Û	4			1	/						l l			I		l l		
Gray Scale of bleu	Û	4			1											\			
f ble	Brighter	GS59		0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1
Ĕ	Û	GS61		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1
	Bleu	GS63		0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
L				-	-	-	-	-	-	-	-			-		_		_	

0 : Low level voltage

1: High level voltage

According to the combination of total 16 bit data signals, the 65,536-color display can be achieved on the screen.

(9) Optical characteristics

9-1) Reflective mode

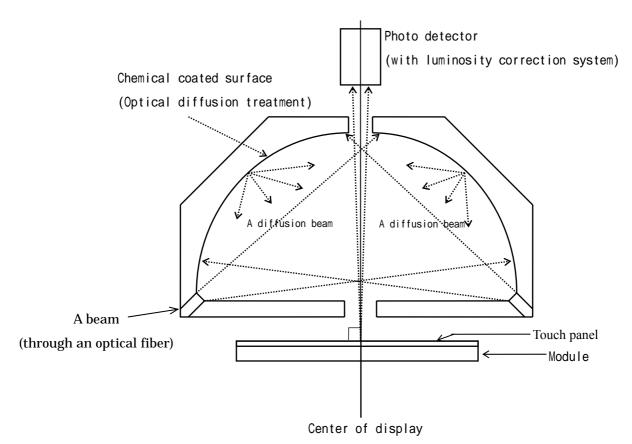
Table 9

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remarks
Viewing angle	θ11+θ 12	CR 2	60	80	-	degree	【Note 9-1,2】
range	θ21+θ22	CR 2	60	80			
Contrast ratio	CR		6	9	-		【Note 9-2,3】
Response Rise+Fall	r+ d		-	35	50	ms	[Note 9-4]
Time		= 0 °					
White chromaticity	X	= 0	0.28	0.31	0.34		[Note 9-5]
	У		0.32	0.35	0.38		
Reflection ratio	R		3.9	5.6	-	%	[Note 9-6]

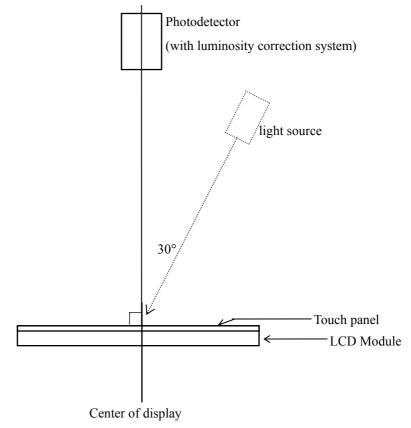
The measuring method of the optical characteristics is shown by the following figure.

A measurement device is Otsuka luminance meter LCD5200. (With the diffusion reflection unit.)

Normal line



Measuring method (a) for optical characteristics



Measuring method (b) for optical characteristics

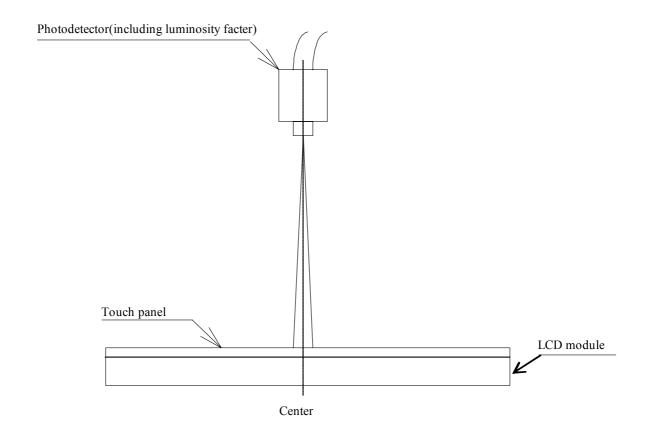
9-2) Transmisive mode

Table 10

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Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remarks
Viewing angle	θ11+θ12	CR≥5	80	140	-	degree	[Note 9-1,2,7]
range	, 021+022						
Contrast ratio	CR		210	300	-		[Note 9-2]
Response Rise+Fall	τ r+τ d		-	35	50	ms	[Note 9-4]
White chromaticity	X		0.285	0.320	0.355		
	у		0.305	0.340	0.375		
Red chromaticity	X		0.505	0.535	0.565		
	у	$\theta = 0_{\circ}$	0.310	0.340	0.370		[Note 9-9]
Green chromaticity	X		0.295	0.335	0.375		
	у		0.460	0.500	0.540		
Blue chromaticity	X		0.120	0.150	0.180		
	у		0.140	0.170	0.200		
Brightness	Y		110	145	-	cd/m2	IL=20mA
Uniformity	U		70	-	-	%	[Note 9-8]
NTSC ratio	S		-	30	-	%	

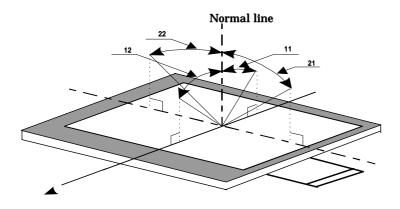
^{*} The measuring method of the optical characteristics is shown by the following figure.

^{*} A measurement device is TOPCON luminance meter SR-3. (Viewing cone 1)



Measuring method (b) for optical characteristics

[Note 9-1] Viewing angle range is defined as follows.



6 o'clock direction

Definition for viewing angle

[Note 9-2] Definition of contrast ratio:

The contrast ratio is defined as follows:

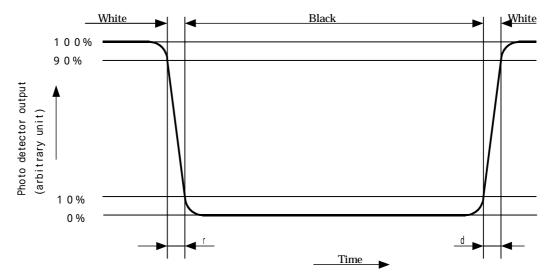
Photo detector output with all pixels white(GS63)

Contrast ratio(CR)=

Photo detector output with all pixels black(GS0)

- [Note 9-3] These values are under the condition of measuring method (b) with a point light source (lighting angle=30°).
- [Note 9-4] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note 9-5] A measurement device is Minolta CM-2002.

[Note 9-6] Definition of reflection ratio

 $Reflection \ ratio = \frac{ \ \ \, \text{Light detected level of the reflection by the LCD module} }{ \ \, \text{Light detected level of the reflection by the standard white board} }$

[Note 9-7] A measurement device is ELDIM EZContrast.

The brightness should be measured on 9spots of the display as show in Fig.3

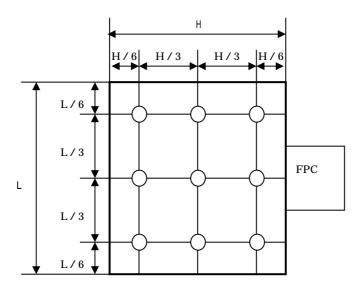
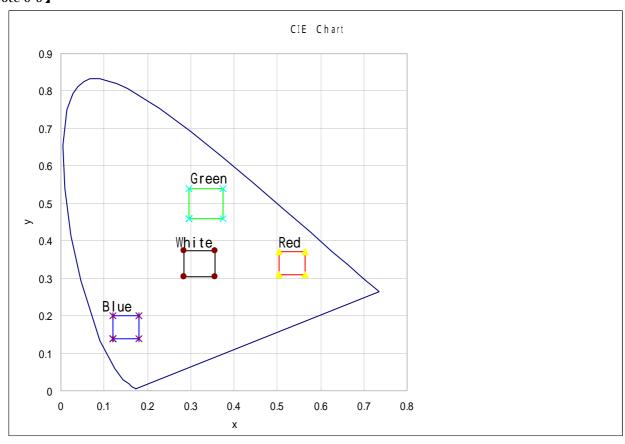


Fig.3

[Note 9-9]



Touch panel characteristics

Table 11

Parameter	Min.	Тур.	Max.	Unit	Remark
Input voltage	-	-	7.0	V	
Resistor between terminals(XL-XR)	100	-	1400		Provisional
Resistor between terminals(YT-YB)	100	-	1100		specification
Line linearity(X direction)	-	-	1.5	%	
Line linearity(Y direction)	-	-	1.5	%	
Insuration resistance	20	-	-	M	at DC25V
Minimum tension for detecting	-	-	0.79	N	

(10) Display quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standards for TFT-LCD.

- (12) Mechanical characteristics
 - 12-1) External appearance

See Fig. 1

12-2) FPC characteristics

Specific connector

FH23-39S-0.3SHW(05) (HIROSE)

Bending endurance of the bending slits portion(See Fig.1):

No line of the FPC is broken for the bending test (Bending radius=0.6mm and angle= 90°) in 30 cycles.

- 12-3) Design guidance for touchpanel(T/P)
 - 12-3-1) Example of housing design
 - (1) If an consumer will put a palm on housing in normal usage, care should be taken as follows.
 - (2) Keep the gap, for example 0.3 to 0.7mm, between bezel edge and T/P surface.

The reason is to avoid the bezel edge from contacting T/P surface that may cause a "short" with bottom layer(See Fig.4)

- (3)Insertion a cushion material is recommended.
- (4) The cushion material should be limited just on the busbar insulation paste area.

If it is over the transparent insulation paste area, a "short" may be occurred.

(5)There is one where a resistance film is left in the T/P part of the end of the pole.

Design to keep insulation from the perimeter to prevent from mis-operation and so on.

12-3-2) Mounting on display and housing bezel

- (1)In all cases, the T/P should be supported from the backside of the glass.
- (2)Do not to use an adhensive-tape to bond it on the front of T/P and hang it to the housing bezel.
- (3) Never expand the T/P top layer(PET-film) like a balloon by internal air pressure.

The life of the T/P will be extremely short.

- (4)Top layer, PET, dimension is changing with environmental temperature and humidity. Avoid a stress from housing bezel to top layer, because it may cause "waving".
- (5) The input to the Touchpanel sometimes distorts touch panel itself.

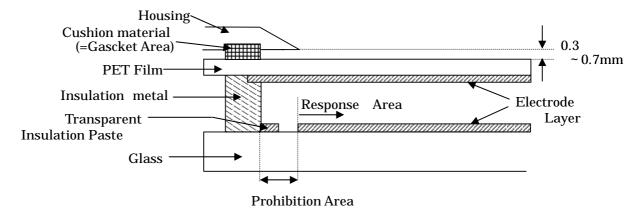


Fig.4

(13) Handling Precautions

13-1) Insertion and taking out of FPC

Be sure insert and take out of the FPC into the connector of the set after turning off the power supply on the set side.

13-2) Handling of FPC

FPC shall be bent only slit portion. The bending slit shall be bent uniformly on the whole slit portion with bending radius larger than 0.6mm ,and only inner side (back side of the module).

Don't bend it outer side (display surface side).

Don't give the FPC too much force, for example, hanging the module with holding FPC.

13-3) Installation of the module

On mounting the module, be sure to fix the module on the same plane. Take care not to warp or twist the module.

13-4) Precaution when mounting

If water droplets and oil attaches to it for a long time, discoloration and staining occurs. Wipe them off immediately.

Glass is used for the TFT-LCD panel. If it is dropped or bumped against a hard object, it may be broken. Handle it with sufficient care.

As the CMOS IC is used in this module, pay attention to static electricity when handling it. Take a measure for grounding on the human body.

13-5) Others

The liquid-crystal is deteriorated by ultraviolet rays. Do not leave it in direct sunlight and strong ultraviolet rays for many hours.

If it is kept at a temperature below the rated storage temperature, it becomes coagulated and the panel may be broken. Also, if it is kept at a temperature above the rated storage temperature, it becomes isotropic liquid and does not return to its original state. Therefore, it is desirable to keep it at room temperature as much as possible.

If the LCD breaks, don't put internal liquid crystal into the mouth. When the liquid crystal sticks to the hands, feet and clothes, wash it out immediately.

Wipe off water drop or finger grease immediately. Long contact with water may cause discoloration or spots.

Observe general precautions for all electronic components.

VCOM must be adjusted on condition of your final product. No adjustment causes the deterioration for display quality.

(14)Forwarding form

a)Piling number of cartons: MAX. 8

b) Package quantity in one cartons: 200 pcs.

c) Carton size: $525mm(W) \times 360mm(D) \times 225mm(H)$

d) Total mass of 1 carton filled with full modules: 9100 g

Fig.2 shows packing form.

Environment

(1) Temperature : $0 \sim 40$

(2) Humidity : 60%RH or less (at 40)

No dew condensation at low temperature and high humidity.

(3)Atmosphere : Harmful gas, such as acid or alkali which bites electronic

components and/or wires, must not be detected.

(4)Period : about 3 months

(5)Opening of the package: In order to prevent the LCD module from breakdown by

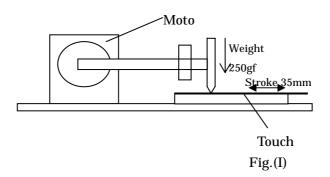
electrostatic charges, please control the room humidity over 50%RH and open the package taking sufficient countermeasures against electrostatic charges, such as

earth. etc.

(15)Reliability Test Conditions for TFT-LCD Module

Table 12

Table						
No.	Test items	Test conditions				
1	High temperature storage test	Ta=+70 240h				
2	Low temperature storage test	Ta=-20 240h				
3	High temperature and high	Tp=+60 , 90%RH 240h				
		(But no condensation of dew)				
4	High temperature operating test	Tp=+55 240h				
5	Low temperature operating test	Tp=-10 240h				
6	Electro static discharge test	$\pm 200V \cdot 200pF(0)$ 1 time for each terminals				
7	Shock test	980 m/s ² , 6 ms				
		$\pm X$, $\pm Y$, $\pm Z$ 3 times for each direction				
		(JIS C0041, A-7 Condition C)				
8	Vibration test	Frequency range: 10Hz~55Hz				
		Stroke: 1.5 mm Sweep: 10Hz~55Hz				
		X,Y,Z 2 hours for each direction (total 6 hours)				
		(JIS C0040, A-10 Condition A)				
9	Heat shock test	Ta=-20 ~ +70 / 5 cycles				
		(1h) (1h)				
10	Point activation test	Hit it 1,000,000 times with a silicon rubber of R8				
	(Touch panel)	HS 60.				
		Hitting force :2.4N				
		Hitting speed : 3 times per second				
11	Writing friction resistance	Write according to the right illustration in the				
		under –mentioned conditions:				
	(Touch panel)	Pen : 0.8R Polyacetal stylus				
		Load : 2.4N				
		Speed : 3 strokes per second				
		Stroke : 35mm				
		Frequency: 300,000 times (one way)				
		Testing apparatus : shown in Fig (I)				



[Note] Ta = Ambient temperature, Tp = Panel temperature

[Check items]

(a)Test No.1 ~ 9

In the standard condition, there shall be no practical problems that may affect the display function.

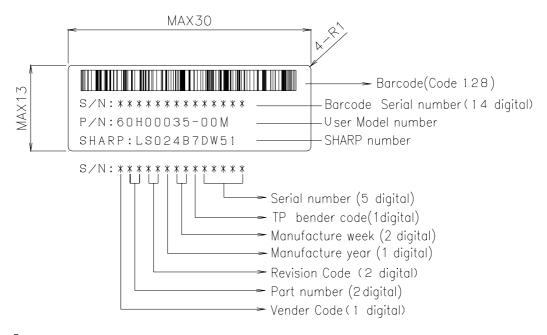
(b)Test No.10 ~ No.11

The measurements after the tests are satisfied (10)-Table 11 (Touch panel characteristics)

(16) Others

16-1) Indication of Serial number

The Serial number is shown on a label. Attached location is shown in Fig.1 (Outline Dimensions). Indicated contents of the label



【S/N】 Vender Code: D / Part Number: CL/Revision Code: A1

Manufacture year: ex. 2005 5

Manufacture week: The 1st Monday of the year thru the following Sunday is assigned as 1st week:01

The 2nd Monday of the year thru the following Sunday is assigned as 2nd week:02...

Serial Number: 0 0 0 0 1 ~ 9 9 9 9

Module Label

16-2) Used Regulation of Chemical Substances Breaking Ozone Stratum

Substances with the object of regulation: CFCS, Carbon tetrachloride, Halon

1,1,1-Trichloro ethane (Methyl chloroform)

- (a) This LCD module, Constructed part and Parts don't contain the above substances.
- (b) This LCD module, Constructed part and Parts don't contain the above substances in processes of manufacture.
- 16-3) If some problems arise about mentioned items in this document and other items, the user of the TFT-LCD module and Sharp will cooperate and make efforts to solve the problems with mutual respect and good will.

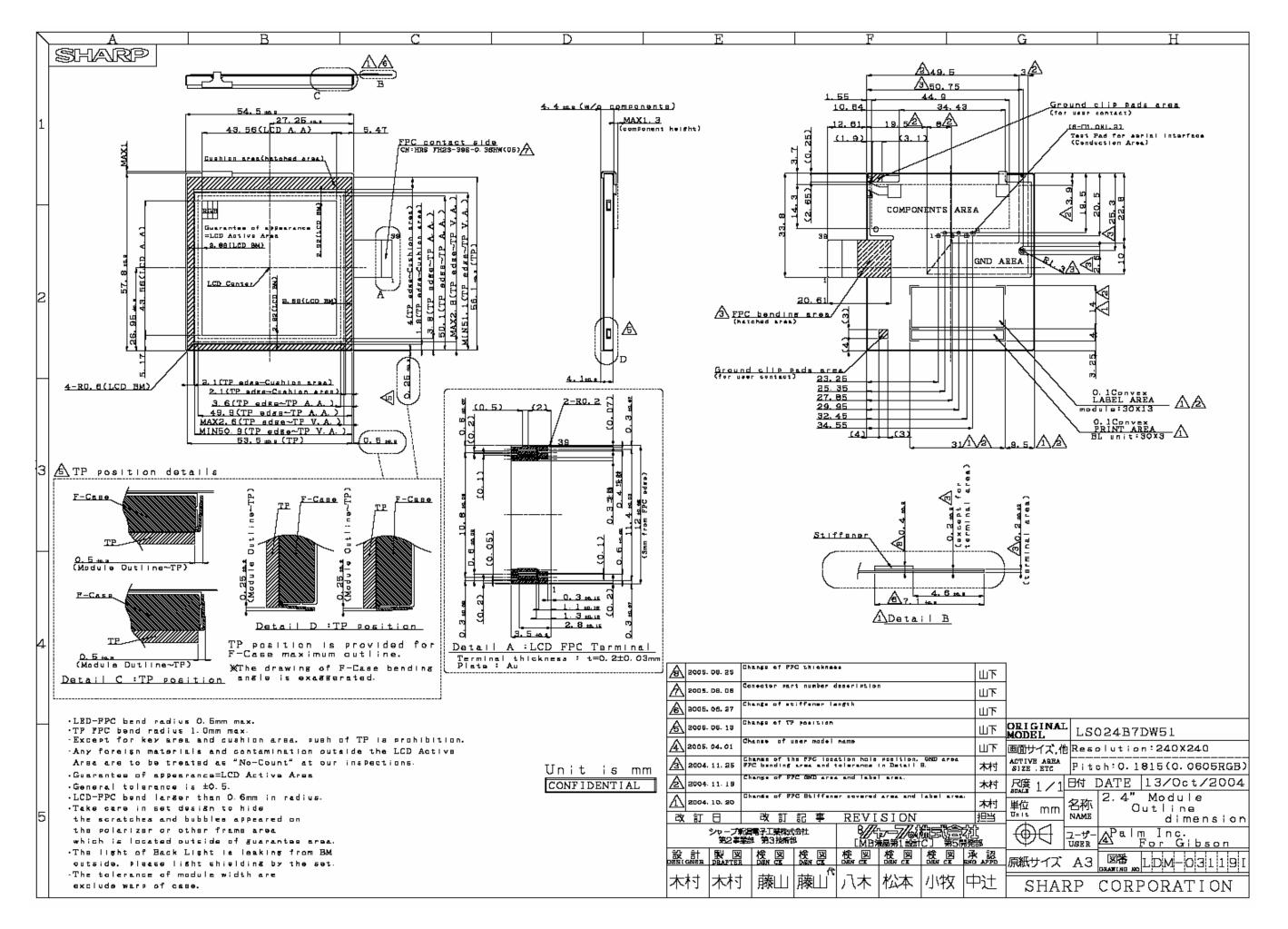


Fig1. Outline dimensions

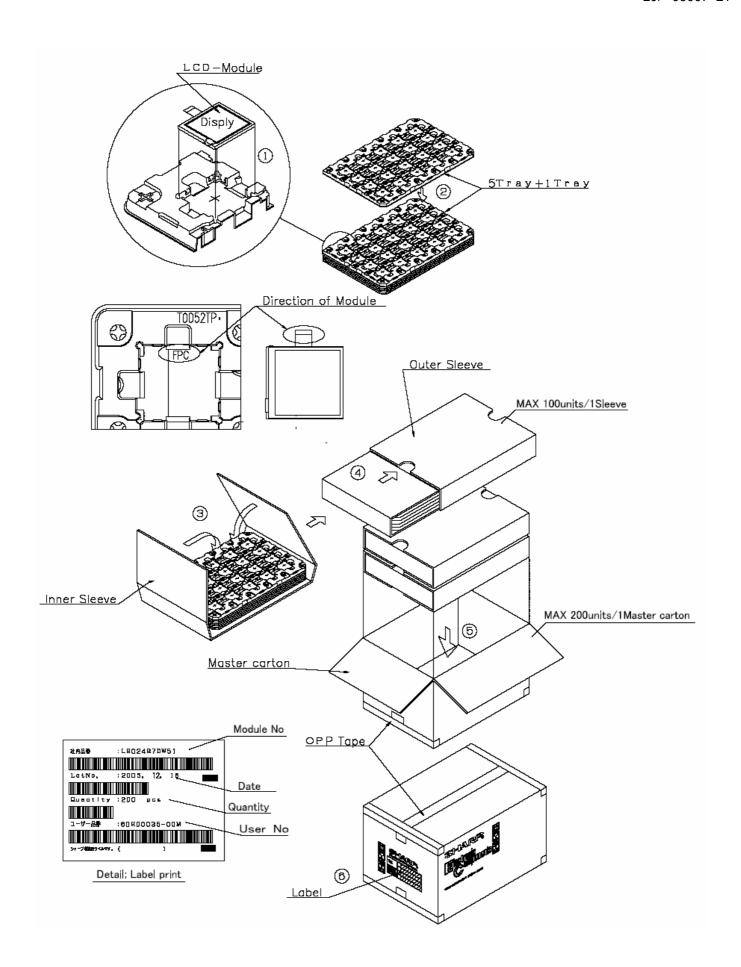


Fig2. Package Form