PREPARED BY : DATE	SHARP	SPEC No. LD-22118B
		FILE No.
APPROVED BY : DATE		ISSUE : Feb. 10. 2010
		PAGE : 25 pages
	MOBILE LIQUID CRYSTAL DISPLAY GROUP SHARP CORPORATION SPECIFICATION	APPLICABLE GROUP LIQUID CRYSTAL DISPLAY GROUP

REVISION: Jul. 8. 2010

DEVICE SPECIFICATION FOR

TFT-LCD Module

MODEL No.

LQ150X1LW73

These parts have corresponded with the RoHS directive.

☐ CUSTOMER'S APPROVAL

BY

BY

K. Shiono
GENERAL MANAGER
ENGINEERING DEPARTMENT I
LIQUID CRYSTAL DISPLAY DIVISION III
LIQUID CRYSTAL DISPLAY GROUP
SHARP CORPORATION

RECORDS OF REVISION

LQ150X1LW73

SPEC No.	DATE	PAGE	SUMMARY	NOTE
A				1 st Issue
B	2010/07/08	10	Revise: 【Note5】	
		18	Add: 10. Handling Precautions (w,x,y,z)	
			Revise: 11. Packing form	
		20	Revise: 13. Others (3,4,5)	
		23	Add: Fig.3 packing form	

1. Application

This specification applies to the color 15.0 XGA TFT-LCD module LQ150X1LW73.

◎These specification sheets are the proprietary product of SHARP CORPORATION(”SHARP) and include materials protected under copyright of SHARP. Do not reproduce or cause any third party to reproduce them in any form or by any means, electronic or mechanical, for any purpose, in whole or in part, without the express written permission of SHARP.

◎The device listed in this specification was designed and manufactured for use in general electronic equipment.

◎In case of using the device for applications such as control and safety equipment for transportation(aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

◎Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment(trunk lines), nuclear power control equipment and medical or other equipment for life support.

◎SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specification sheets.

◎Confirm "10. Handling Precautions " item when you use the device.

◎Contact and consult with a SHARP sales representative for any questions about this device.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a back light unit. Graphics and texts can be displayed on a 1024×RGB×768 dots panel with about 16 million colors by using LVDS (Low Voltage Differential Signaling) and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.

It is a wide viewing-angle-module

(Vertical viewing angle:170° Horizontal viewing angle:170° ,CR≧10).

Backlight-driving DC/AC inverter is not built in this module.

3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	38 (Diagonal)	cm
	15.0 (Diagonal)	Inch
Active area	304.1 (H)×228.1 (V)	mm
Pixel format	1024 (H)×768 (V)	Pixel
	(1 pixel＝R+G+B dots)	
Pixel pitch	0.297 (H)×0.297 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally black	
Unit outline dimensions *1	331.6(W)×254.76(H)×12.5(D)	mm
Mass	1450(MAX)	g
Surface treatment	Anti-glare , LR-coating and hard-coating	

*1.Note: excluding back light cables.

The thickness of module (D) doesn't contain the projection.

Outline dimensions are shown in Fig.1.

4. Input Terminals

4-1. TFT-LCD panel driving

CN1 (Interface signals and +3.3V DC power supply)

Using connectors : DF14H-20P-1.25H (Hirose Electric Co., Ltd.)

Corresponding connectors : DF14-20S-1.25C(Connector)
DF14-2628SCFA(Terminal)

Using LVDS Receiver : Contained in a control IC. [THC63LVDF84A(Thine) compatible]

Corresponding LVDS Transmitter : THC63LVDM83R(Thine) or compatible

Pin No.	Symbol	Function	Remark
1	Vcc	+3.3V Power supply	
2	Vcc	+3.3V Power supply	
3	GND		
4	GND		
5	RXIN0-	Receiver signal (-)	LVDS
6	RXIN0+	Receiver signal (+)	LVDS
7	GND		
8	RXIN1-	Receiver signal (-)	LVDS
9	RXIN1+	Receiver signal (+)	LVDS
10	GND		
11	RXIN2-	Receiver signal (-)	LVDS
12	RXIN2+	Receiver signal (+)	LVDS
13	GND		
14	RXCKIN-	Clock signal (-)	LVDS
15	RXCKIN+	Clock signal (+)	LVDS
16	GND		
17	RXIN3-	Receiver signal (-)	LVDS
18	RXIN3+	Receiver signal (+)	LVDS
19	GND		
20	LVDS_SET	LVDS_SET	【note1】

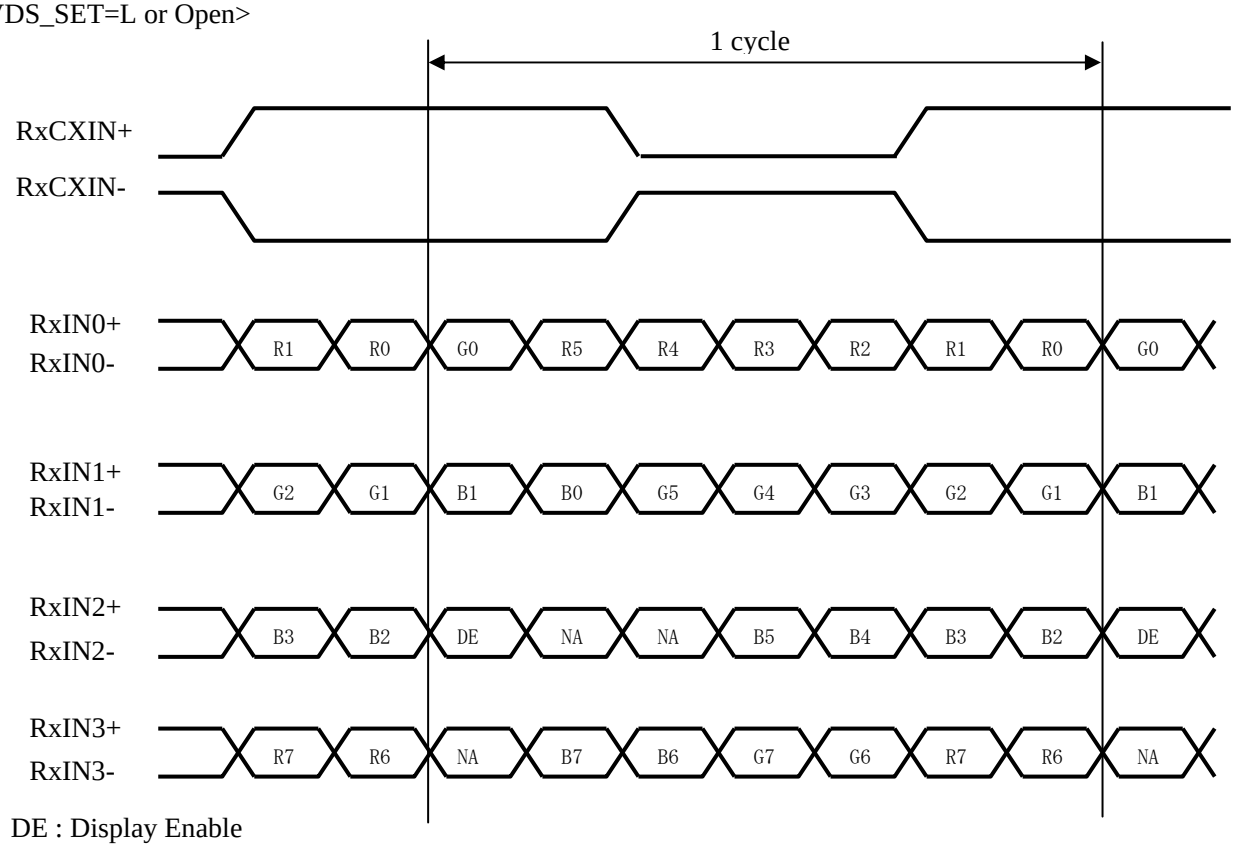
4-2 Data Mapping

1) 8 bit input

【note1】 pin assignment with LVDS_SET pin (Thine:THC63LVDM83R)

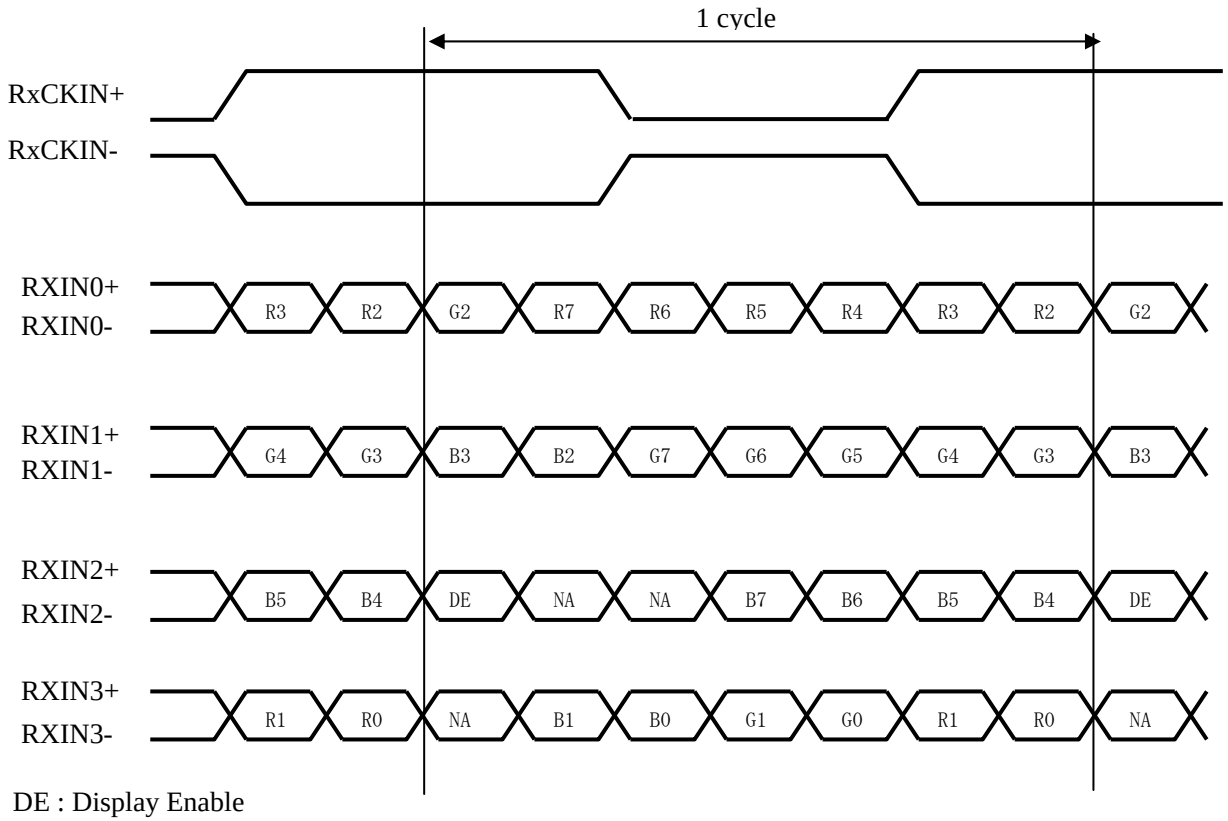
Transmitter		20pin LVDS_SET	
Pin No	Data	=L (GND) or Open	=H (3.3V)
51	TA0	R0 (LSB)	R2
52	TA1	R1	R3
54	TA2	R2	R4
55	TA3	R3	R5
56	TA4	R4	R6
3	TA5	R5	R7 (MSB)
4	TA6	G0 (LSB)	G2
6	TB0	G1	G3
7	TB1	G2	G4
11	TB2	G3	G5
12	TB3	G4	G6
14	TB4	G5	G7 (MSB)
15	TB5	B0 (LSB)	B2
19	TB6	B1	B3
20	TC0	B2	B4
22	TC1	B3	B5
23	TC2	B4	B6
24	TC3	B5	B7 (MSB)
27	TC4	(NA)	(NA)
28	TC5	(NA)	(NA)
30	TC6	DE	DE
50	TD0	R6	R0 (LSB)
2	TD1	R7 (MSB)	R1
8	TD2	G6	G0 (LSB)
10	TD3	G7 (MSB)	G1
16	TD4	B6	B0 (LSB)
18	TD5	B7 (MSB)	B1
25	TD6	(NA)	(NA)

<LVDS_SET=L or Open>



DE : Display Enable
NA : Not Available

<LVDS_SET =H>



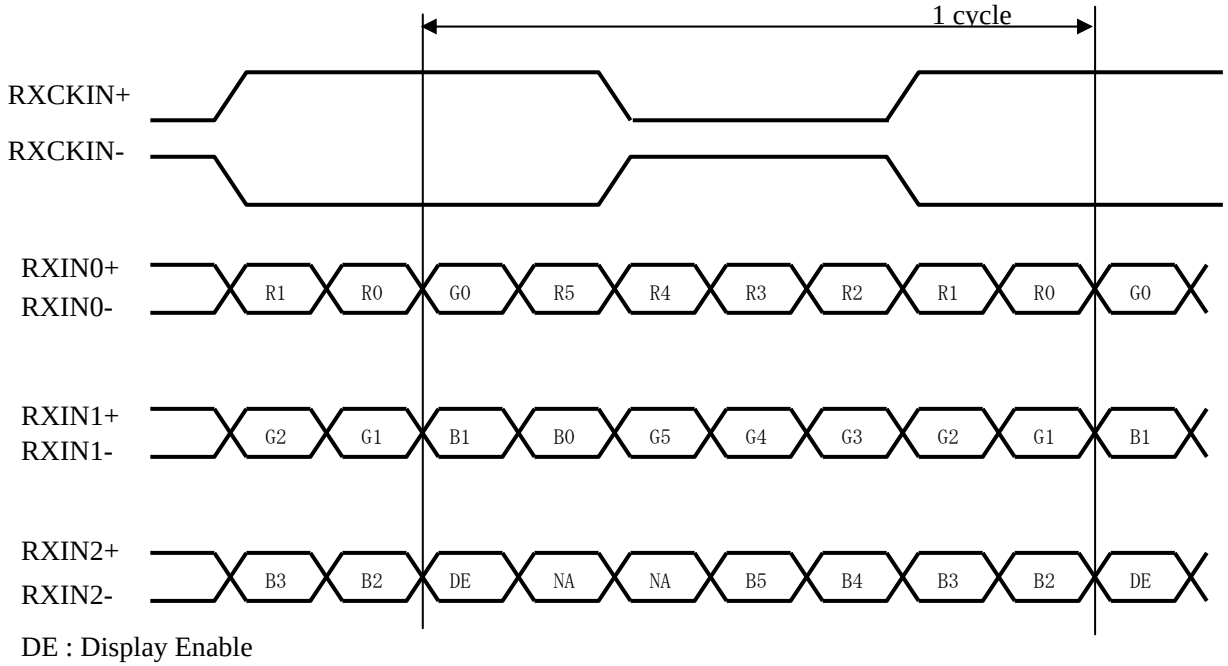
DE : Display Enable
NA : Not Available

4-3 Data Mapping

2) 6 bit input

【note1】 pin assignment with LVDS_SET pin (Thine:THC63LVDM83R)

Transmitter		20pin LVDS_SET	
Pin No	Data	=L (GND) or Open	=H (3.3V)
51	TA0	—	R0 (LSB)
52	TA1	—	R1
54	TA2	—	R2
55	TA3	—	R3
56	TA4	—	R4
3	TA5	—	R5 (MSB)
4	TA6	—	G0 (LSB)
6	TB0	—	G1
7	TB1	—	G2
11	TB2	—	G3
12	TB3	—	G4
14	TB4	—	G5 (MSB)
15	TB5	—	B0 (LSB)
19	TB6	—	B1
20	TC0	—	B2
22	TC1	—	B3
23	TC2	—	B4
24	TC3	—	B5 (MSB)
27	TC4	—	(NA)
28	TC5	—	(NA)
30	TC6	—	DE
50	TD0	—	GND
2	TD1	—	GND
8	TD2	—	GND
10	TD3	—	GND
16	TD4	—	GND
18	TD5	—	GND
25	TD6	—	(NA)

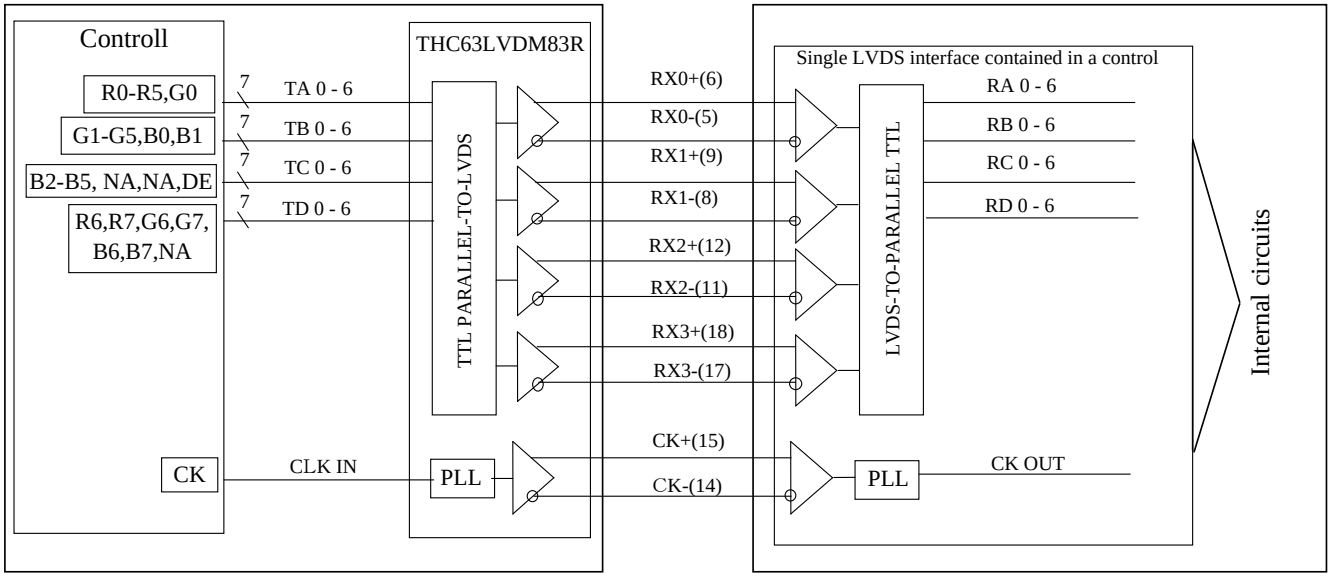


DE : Display Enable

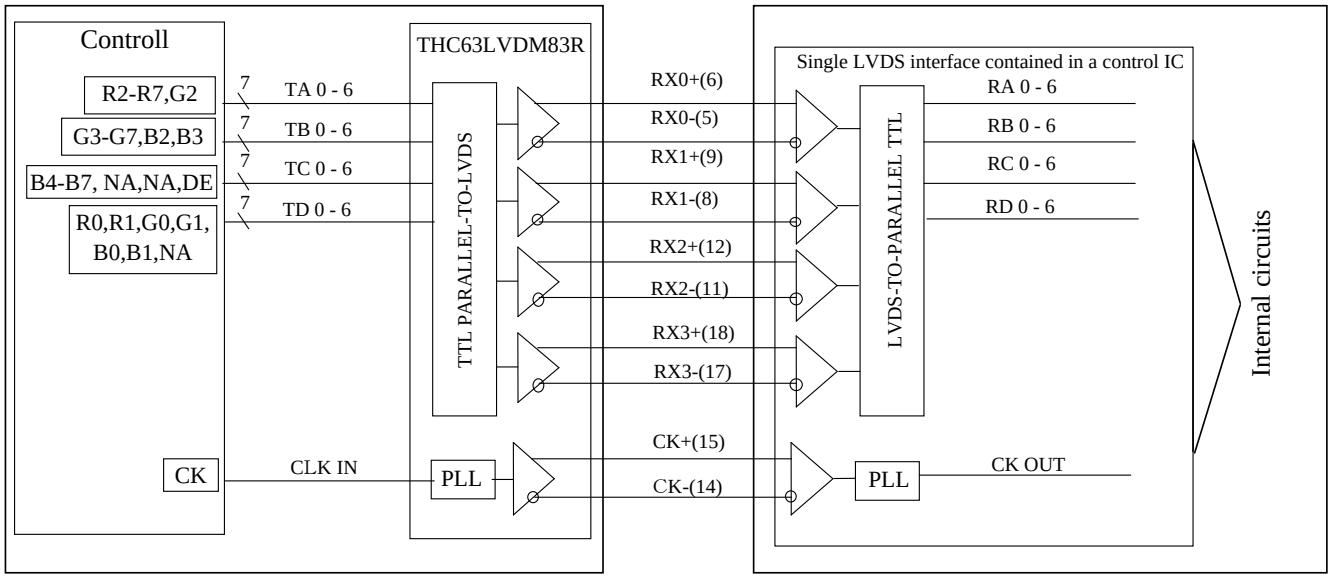
NA : Not Available

(Computer Side) (TFT-LCD side)

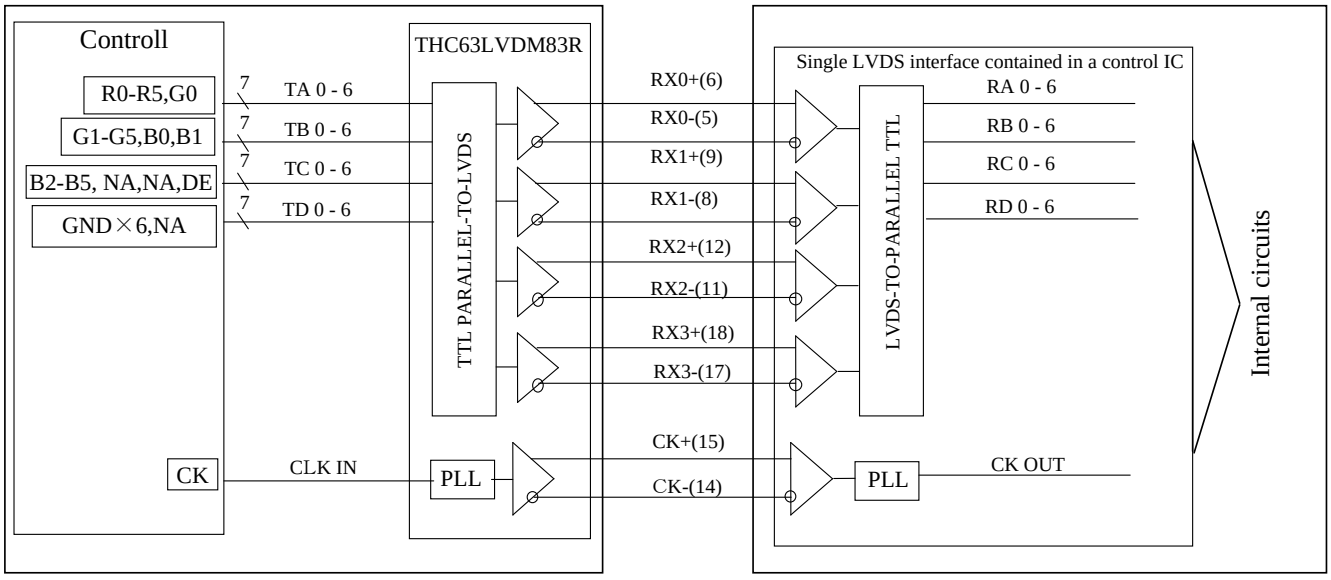
①8Bit Mode
LVDS_SET=L (20 pin=GND or OPEN)



②8Bit Mode
LVDS_SET=H (20 pin=3.3[V])



③6Bit Mode
LVDS_SET=H (20 pin=3.3[V])



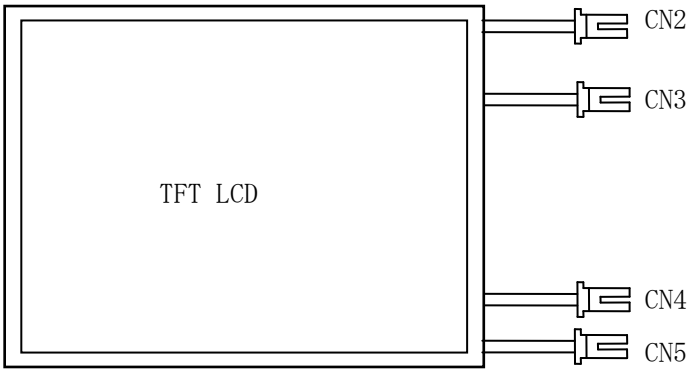
4-4. Backlight

CN 2, 3, 4, 5

The module-side connector：BHSR-02VS-1(N)(JST)

The user-side connector ：SM02-BHSS-1-TB (JST)

Pin no.	symbol	Function
1	V_H	Power supply for lamp (High voltage side)
2	GND	Ground



5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Supply voltage	Vcc	Ta=25℃	0 ～ + 4.0	V	
Storage temperature	T_{STG}	－	－25 ～ + 65	℃	【Note1】
Operating temperature	T_{OPA}	Panel surface	0～+60	℃	

【Note1】Humidity：95%RH Max. (Ta≦40℃)

Maximum wet-bulb temperature at 39℃ or less. (Ta>40℃)

No condensation.

6. Electrical Characteristics

6-1. TFT-LCD panel driving　　Ta＝25℃

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Power Supply	Supply voltage	Vcc	+3.0	+3.3	+3.6	V	【Note1】
	Current dissipation	Icc	－	400	700	mA	【Note2】
Permissive input ripple voltage		V_{RF}	－	－	100	mVp-p	Vcc=+3.3V
Terminate Resister		R_T		100		Ω	
Input voltage (High)		V_{IH}			100	mA	
Input voltage (Low)		V_{IL}	-100			mA	

【Note1】

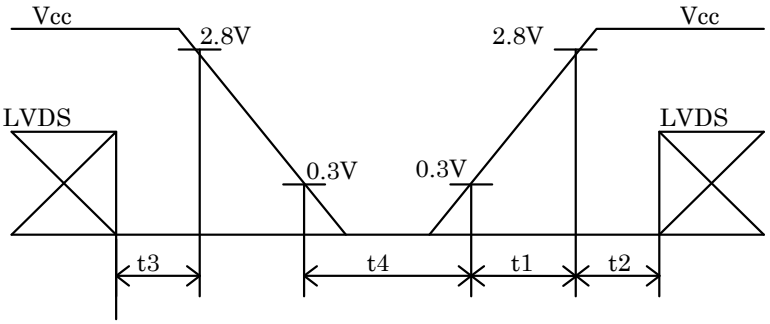
1）On-off sequences of Vcc and data

0＜t1≦60ms

0＜t2≦50ms

0≦t3≦50ms

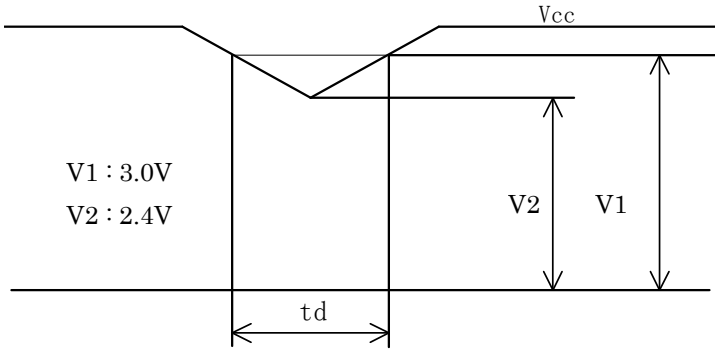
t4≧100ms



2）Dip conditions for supply voltage

1) V2 ≦Vcc＜ V1
td≦ 10ms

2) Vcc＜V2
Vcc-dip conditions should also follow the on-off conditions.



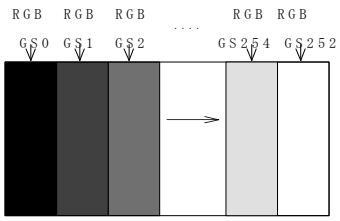
【Note2】 Typical current situation : 253-gray-bar pattern

Vcc=+3.3V, CK=65MHz

Gray scale : GS(n)

n=0～252

The explanation of each gray scale, GS(n), is described below section 8.



6-2. Backlight

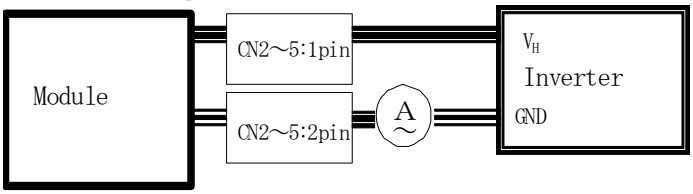
The back light system is an edge-lighting type with 4 CCFTs (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

The value mentioned below is at the case of one CCFT.

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Lamp current range	I_L	3.5	6.5	7.5	mArms	【Note1】
Lamp voltage	V_L	—	615	700	Vrms	Ta=25℃,IL=6.5mArms
Lamp power consumption	P_L	—	4.0	4.55	W	【Note2】,IL=6.5mArms
Lamp frequency	F_L	40	60	70	KHz	【Note3】
Kick-off voltage	Vs	—	—	1080	Vrms	Ta=25℃【Note4】
		—	—	1480	Vrms	Ta=0℃【Note4】
Lamp life time	T_L	50,000	—	—	Hour	IL=6.5mArms 【Note5】

【Note1】 A lamp can be light in the range of lamp current shown above.
Maximum rating for current is measured by high frequency current measurement equipment connected to V_{LOW} at circuit showed below.
(Note : To keep enough kick-off voltage and necessary steady voltage for CCFT.)
Lamp frequency : 40～70kHz
Ambient temperature : 0～60℃



【Note2】 Referential data per one CCFT by calculation (I_L × V_L).
The data does not include loss at inverter .

【Note3】 Lamp frequency of inverter may produce interference with horizontal synchronous frequency, and this may cause horizontal beat on the display. Therefore, adjust lamp frequency, and keep inverter as far as from module or use electronic shielding between inverter and module to avoid interference.

【Note4】Kick-off voltage value is described as the index in the state of lamp only.
The kick-off voltage is estimated to be risen up as approx. +200V in the state of module only, and the further rise up can be seen according to the assembling status of user cabinet. Please set the kick-off voltage of inverter to avoid the lighting failures in the state of operation. Please design the inverter so that its open output voltage can be connected for more than 1 second to startup. Otherwise, the lamp may not be turned on. But, please set as 100ms when the ambient luminance around the lamp is more than 1lux.

【Note5】 Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of Ta=25℃ and the lamp current value indicated to the Remark .
① Brightness becomes 50% of the original value under standard condition.
② Kick-off voltage at Ta=0℃ exceeds maximum value,1480Vrms .
Lamp life time shortens according to the state of mounting and use.
In case of operating under lower temperature environment, the lamp exhaustion is accelerated and the brightness becomes lower.(Continuous operating for around 1 month under lower temperature condition may reduce the brightness to half of the original brightness.) △B
In case of such usage under lower temperature environment, periodical lamp exchange is recommended.

【Note6】The performance of the backlight, for example lifetime or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occurs. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.
Use the lamp inverter power source incorporating such safeguard as overvoltage / overcurrent protective circuit or lamp voltage waveform detection circuit, which should have individual control of each lamp.
In case one circuit without such individual control is connected to more than four lamps, excessive current may flow into one lamp when the other one is not in operation.

【Note7】Under the environment of 10lx or less, miss-lighting delay may occur.

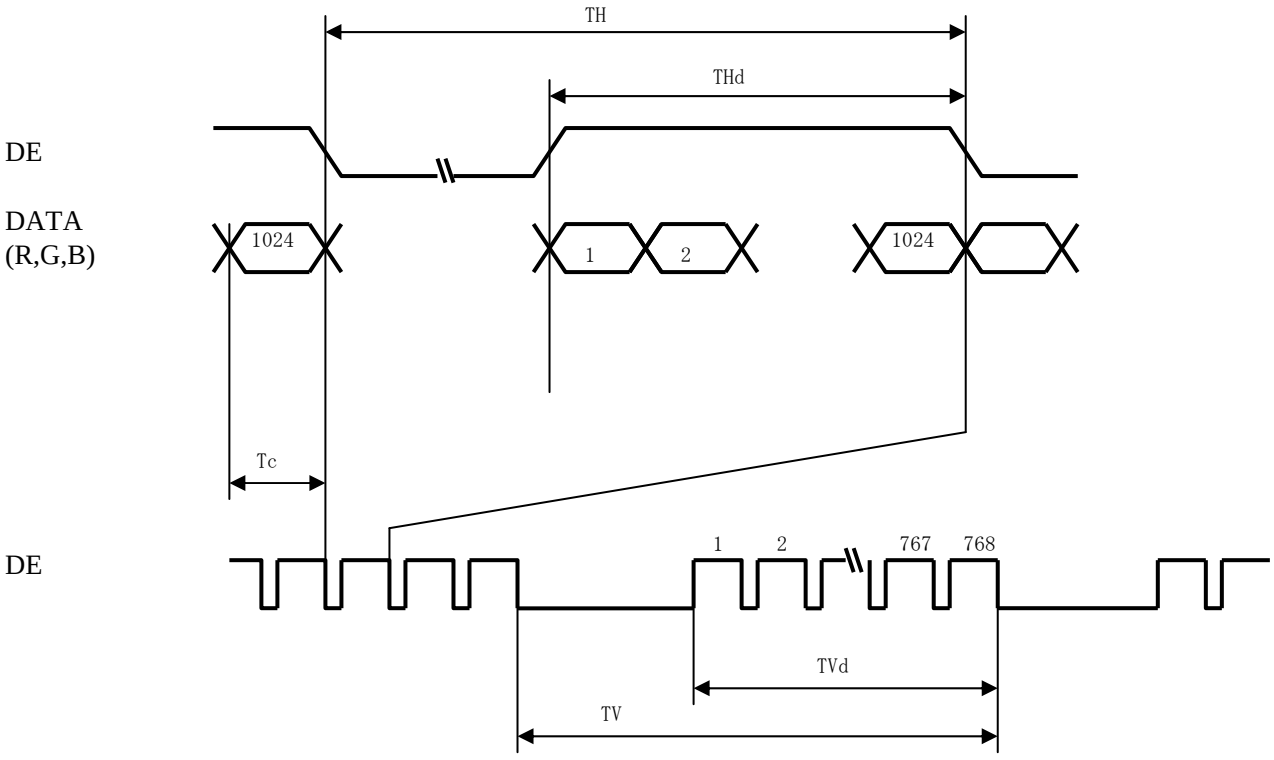
【Note8】It is required to have the inverter designed so that to allow the impedance deviation of the two CCFT lamps and the capacity deviation of barast capacitor.

7. Timing characteristics of input signals

7-1. Timing characteristics

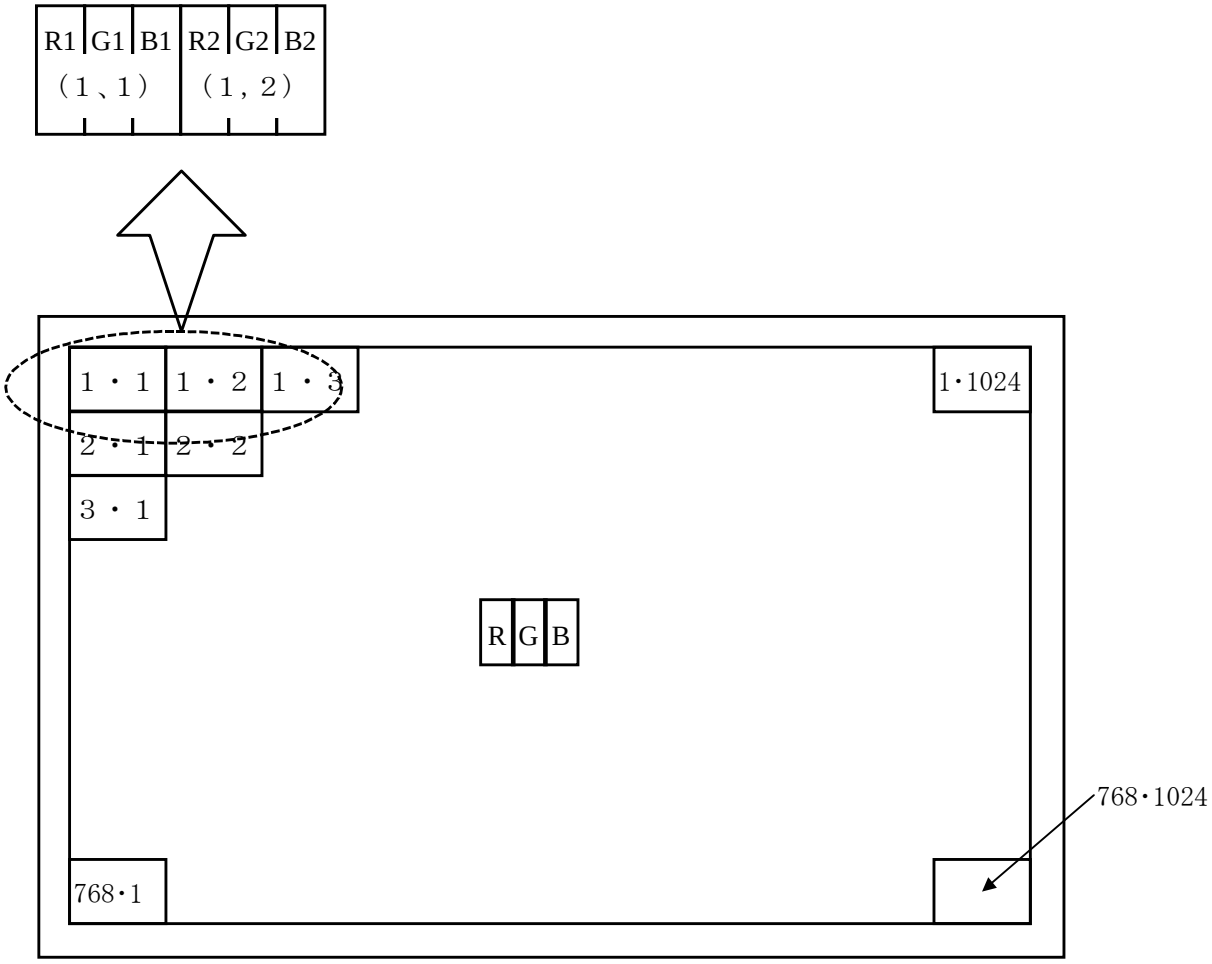
Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
Frequency	1/Tc	60	65	85	MHz	
Horizontal period	TH	1056	1344	1720	clock	
		16.0	20.7	23.4	μs	
Horizontal period (High)	THd	1024		1024	clock	
Vertical period	TV	773	806	1008	line	【Note】
		13.3	16.7	18.1	ms	
Vertical period (High)	TVd	768		768	line	

【Note】 In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.



7-2 Input Data Signals and Display Position on the screen

Graphics and texts can be displayed on a 1024 × RGB × 768 dots panel with 16M colors by supplying 24 bit data signal (8bit/color [253 gray scales] × 3).



Display Position of Data (V,H)

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

8-1 8bit input

	Colors & Gray scale	Gray Scale	Data signal																							
			R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	B0	B1	B2	B3	B4	B5	B6	B7
Basic Color	Black	–	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	–	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1
	Green	–	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	–	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1
	Red	–	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	–	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1
	Yellow	–	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	–	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓					↓								↓								↓			
	⇩	↓					↓								↓								↓			
	Brighter	GS250	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇩	GS251	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS252	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓					↓								↓								↓			
	⇩	↓					↓								↓								↓			
	Brighter	GS250	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
	⇩	GS251	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS252	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	⇧	↓					↓								↓								↓			
	⇩	↓					↓								↓								↓			
	Brighter	GS250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1
	⇩	GS251	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1
	Blue	GS252	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage. X :Don't care.

Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

8-2 6bit input

	Colors & Gray scale	Gray Scale	Data signal																	
			R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	B0	B1	B2	B3	B4	B5
Basic Color	Black	–	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	–	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Green	–	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	–	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red	–	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	–	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	–	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	–	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	↓				↓						↓						↓		
	⇩	↓				↓						↓						↓		
	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	⇩	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
	⇧	↓				↓						↓						↓		
	⇩	↓				↓						↓						↓		
	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
	⇩	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	⇧	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	⇧	↓				↓						↓						↓		
	⇩	↓				↓						↓						↓		
	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	1	1	1
	⇩	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage, 1 : High level voltage.

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9. Optical Characteristics

Ta=25℃, Vcc =+3.3V

Parameter		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark	
Viewing angle range	Vertical	θ 11	CR≧10	70	85	—	Deg.	【Note1,4】	
		θ 12		70	85	—	Deg.		
	Horizontal	θ 21, θ 22		70	85	—	Deg.		
Contrast ratio		C R	θ =0°	400	600	—		【Note2,4】	
Response Time		Td+Tr		—	35	55	ms	【Note3,4】	
Chromaticity of White		Wx		0.283	0.313	0.343	—	【Note4】	
		Wy		0.299	0.329	0.359	—		
Chromaticity of Red		Rx		0.608	0.638	0.668	—		
		Ry		0.309	0.339	0.369	—		
Chromaticity of Green		Gx		0.250	0.280	0.310	—		
		Gy		0.570	0.600	0.630	—		
Chromaticity of Blue		Bx		0.114	0.144	0.174	—		
		By		0.057	0.087	0.117	—		
Luminance of white		YL		280	350	—	cd/m^2	IL=6.5mA rms	FL= 60kHz 【Note4】
White Uniformity		δ w		—	—	1.25	—	【Note5】	

※The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.

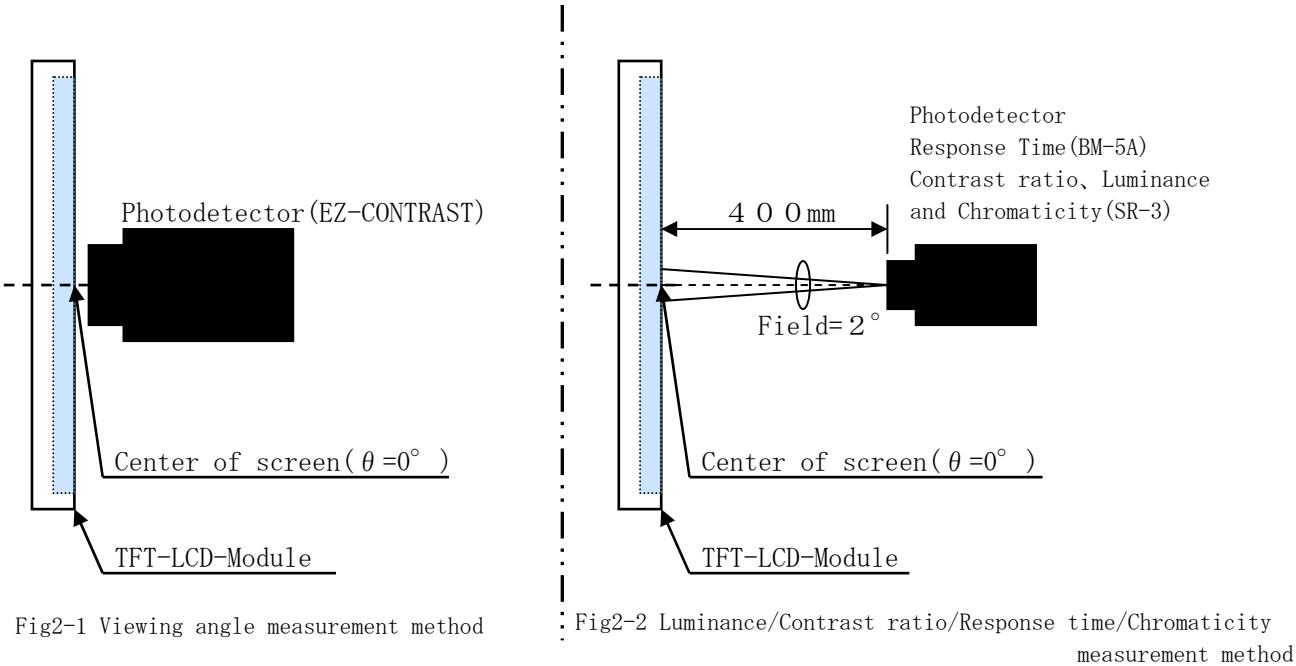
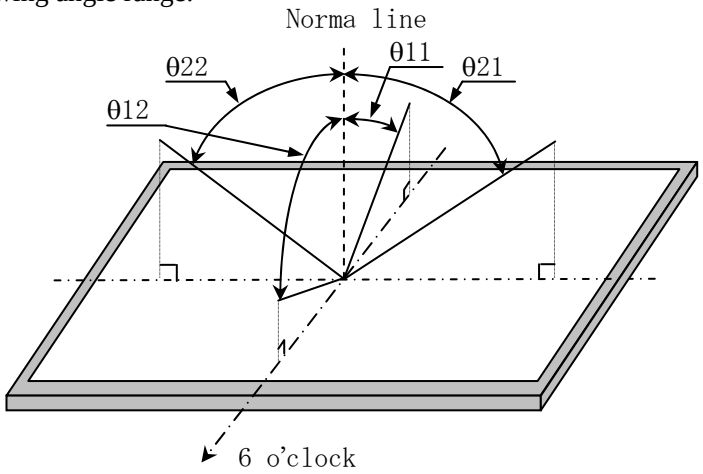


Fig2-1 Viewing angle measurement method

Fig2-2 Luminance/Contrast ratio/Response time/Chromaticity measurement method

Fig2 Optical characteristics measurement method

【Note1】Definitions of viewing angle range:



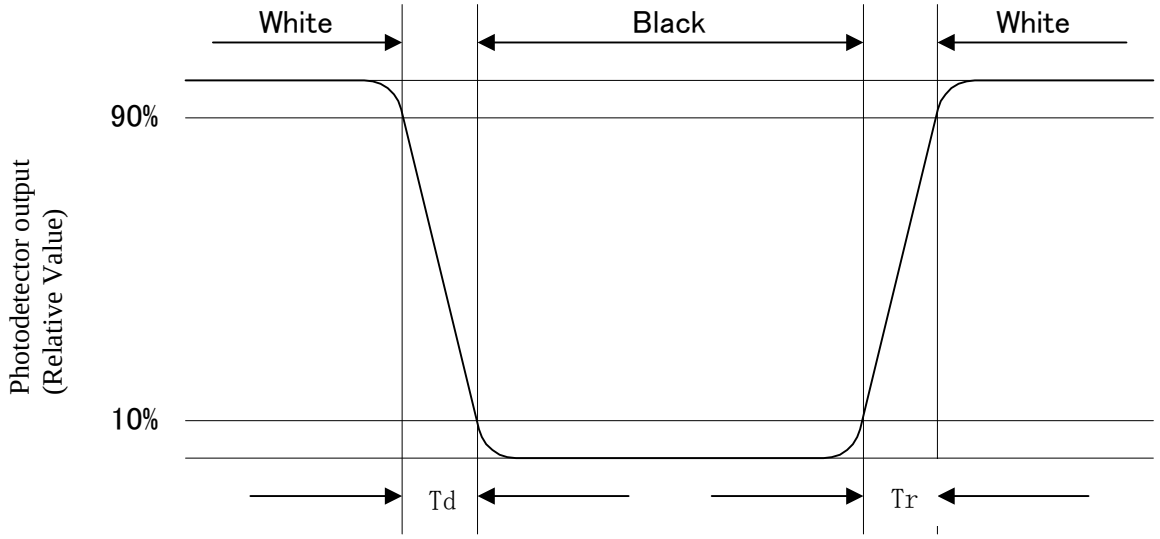
【Note2】Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

【Note3】Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

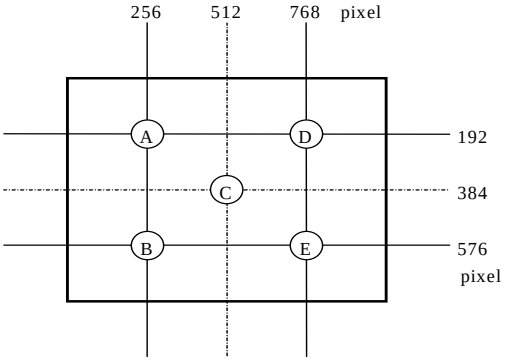


【Note4】This shall be measured at center of the screen.

【Note5】Definition of white uniformity:

White uniformity is defined as the following with five measurements (A～E).

$$\delta w = \frac{\text{Maximum Luminance of five points (brightness)}}{\text{Minimum Luminance of five points (brightness)}}$$



10. Handling Precautions

a) Be sure to turn off the power supply when inserting or disconnecting the cable.

b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.

c) Since the front polarize is easily damaged, pay attention not to scratch it.
Blow away dust on the polarizer with antistatic N_2 blow. It is undesirable to wipe off because a polarizer is sensitive.
It is recommended to peel off softly using the adhesive tape when soil or finger oil is stuck to the polarizer. When unavoidable, wipe off carefully with a cloth for wiping lenses.

d) Since long contact with water may cause discoloration or spots, wipe off water drop immediately.

e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.

f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.

g) Since CMOS LSI is used in this module, take care of static electricity and take the human earth into consideration when handling.

h) Make sure the four mounting holes of the module are grounded sufficiently. Take electro-magnetic interference (EMI) into consideration.

i) The module has some printed circuit boards (PCBs) on the back side. Take care to keep them form any stress or pressure when handling or installing the module; otherwise some of electronic parts on the PCBs may be damaged.

j) Observe all other precautionary requirements in handling components.

k) When some pressure is added onto the module from rear side constantly, it causes display non-uniformity issue, functional defect, etc. So, please avoid such design.

l) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.

m) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.

n) Protection film is attached to the module surface to prevent it from being scratched .
Peel the film off slowly , just before the use, with strict attention to electrostatic charges.
Blow off 'dust' on the polarizer by using an ionized nitrogen.

o) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.

p) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.

q) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When exchange lamps or service, turn off the power without tail.

r) Be careful of a back light lead not to pull by force at the time of the wiring to an inverter, or line processing.

s) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.

t) Never dismantle the module , because it will cause failure.

u) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.

v) The lamp used for this product is very sensitive to the temperature.
Luminance decreases rapidly when it is used for a long time or repeatedly under the environment of the low temperature or the module is being cooled.
Please avoid the continuous or repeating use of it under such an environment.
It may decrease up to 50% of the initial luminance in about one month under the low temperature environment.Please consult our company when it is used under the environment like the above mentioned.

w) Cold cathode fluorescent lamp in LCD panel contains a small amount of mercury, please follow local ordinances or regulations for disposal. △B

x) When install LCD modules in the cabinet, please tighten with "torque = (0.34)N·m(Max).
Be sure to confirm it in the same condition as it is installed in your instrument. △B

y) Be careful when using it for long time with fixed pattern display as it may cause afterimage.
(Please use a screen saver etc., in order to avoid an afterimage.) △B

z) Notice : Never take to pieces the module , because it will cause failure.
Please do not peel off the Black tape pasted to the product. △B

11. Packing form △B

Product countries / Areas	China
Piling number of cartons	maximum 5 cartons
Package quantity in one carton	5 modules
Carton size(TYP)	319mm(W)×402mm(H)×280mm(D)
Total mass of one carton filled with full modules	MAX 8.5kg
Packing form is shown	Fig.3

12. Reliability test items

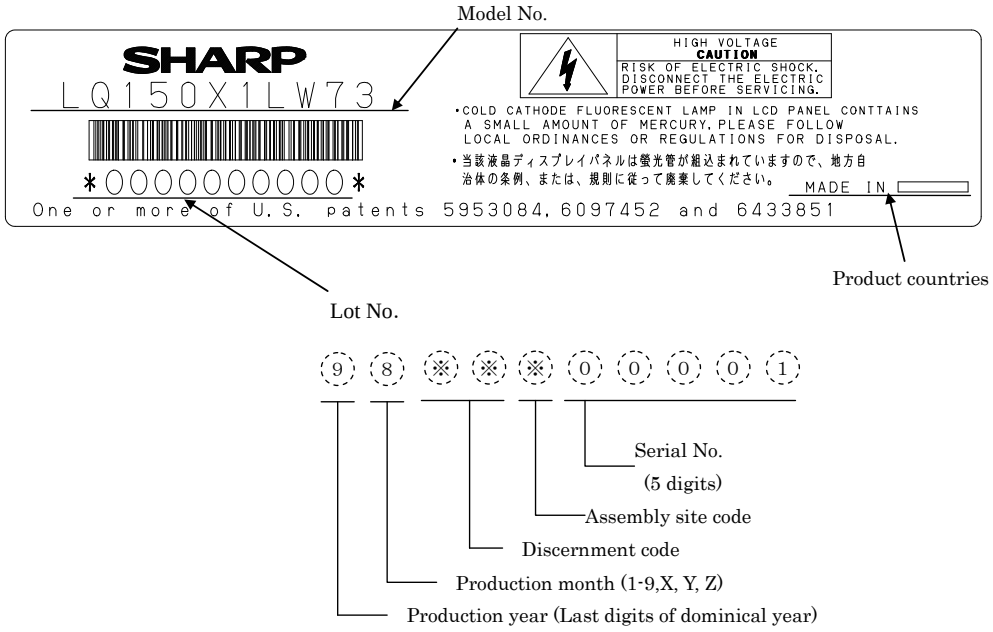
No.	Test item	Conditions
1	High temperature storage test	Ta = 65℃ 240h
2	Low temperature storage test	Ta = -25℃ 240h
3	High temperature & high humidity operation test	Ta = 40℃ ; 95%RH 240h (No condensation)
4	High temperature operation test	Tp = 60℃ (panel surface) 240h
5	Low temperature operation test	Ta = 0℃ 240H
6	Vibration test (non- operating)	Frequency : 10～57Hz/Vibration width (one side) : 0.076mm : 57～500Hz/Gravity : 9.8m/s^2 Wave form : sin wave Sweep time : 11minutes Test period : 3 hours (1 hour for each direction of X,Y,Z)
7	Shock test (non- operating)	Max. gravity : 490m/s^2 Pulse width : 11ms, half-sine wave Direction : ±X, ±Y, ±Z, once for each direction.

【Result Evaluation Criteria】

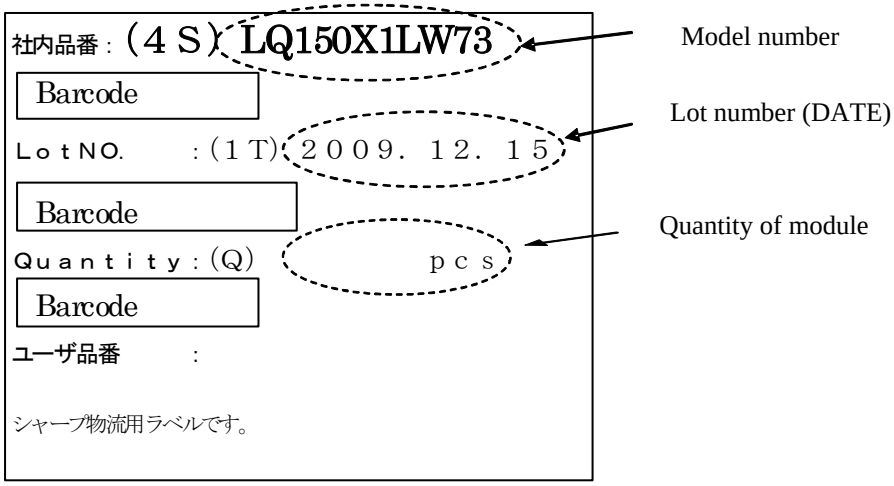
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

13. Others

1) Lot No. and indication Bar Code Label:



2) Packing Label



※R.C.（RoHs Compliance）means these parts have corresponded with the RoHs directive.

3) The chemical compound which causes the destruction of ozone layer is not being used.

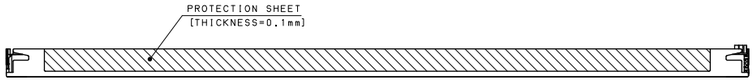
4)Cold cathode fluorescent lamp in LCD PANEL contains a small amount of mercury, Please follow local ordinances or regulations for disposal. (It describes in the label.)

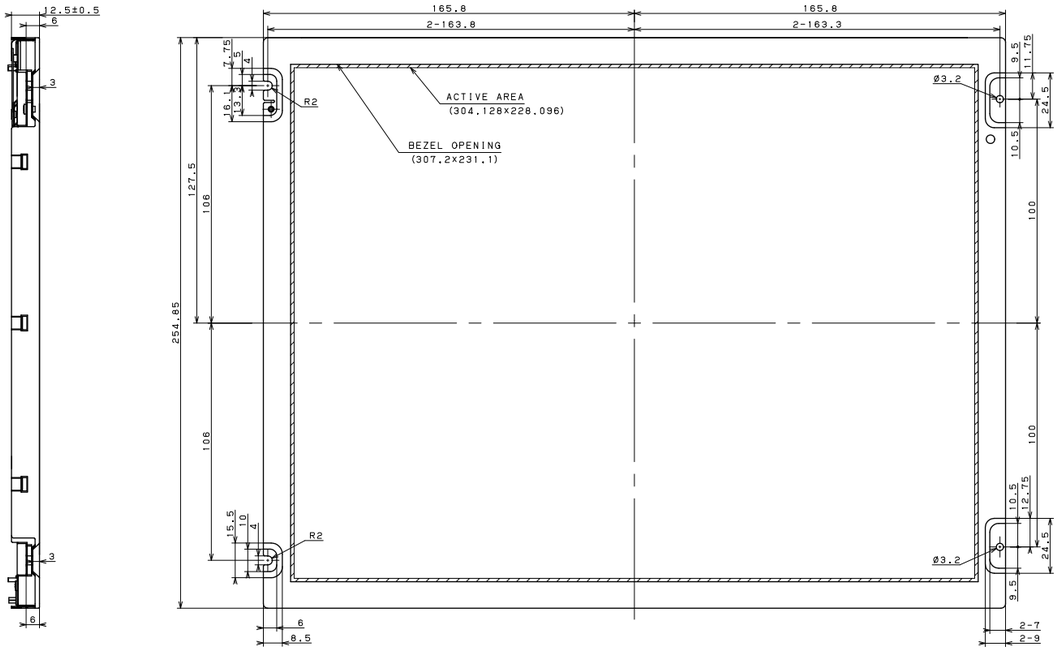
COLD CATHOED FLUORESCENT LAMP IN LCD PANEL CONTAINS A SMALL AMOUNT OF MERCURY,PLEASE FOLLOW LOCAL ORDINANCES OR REGULATIONS FOR DISPOSAL 当該液晶ﾃﾞｨｽﾌﾟﾚｲﾊﾟﾈﾙは蛍光管が組込まれていますので、地方自治体の条例、または、規制に従って廃棄して下さい。

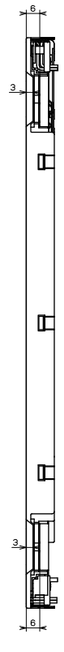
5) When any question or issue occurs, it shall be solved by mutual discussion.

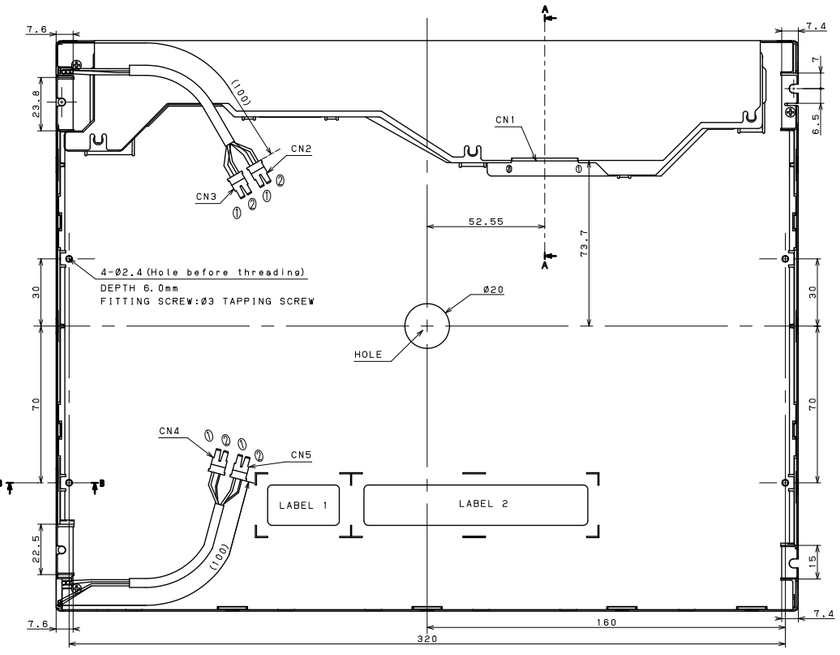
14. Storage conditions

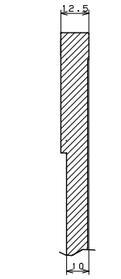
Temperature	0℃ to 40℃
Humidity	95%RH or less
Reference condition :	20℃ to 35℃ , 85%RH or less (summer)
	: 5℃ to 15℃ , 85%RH or less (winter)
	・the total storage time (40℃,95%RH) : 240H or less
Sunlight	Be sure to shelter a product from the direct sunlight.
Atmosphere	Harmful gas, such as acid and alkali which bites electronic components and/or wires must not be detected.
Notes	Be sure to put cartons on palette or base, don’t put it on floor, and store them with removing from wall Please take care of ventilation in storehouse and around cartons, and control changing temperature is within limits of natural environment
Storage period	Within above mentioned conditions, maximum storage period should be one year.



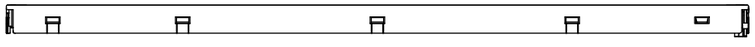


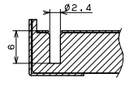






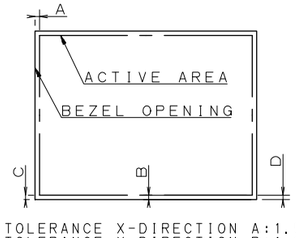
SECTION "A-A"





SECTION "B-B" (2/1)

BEZEL/DISPLAY POSITION



1) TOLERANCE X-DIRECTION A:1.5±0.8
2) TOLERANCE Y-DIRECTION B:1.5±0.8
3) OBLIQUITY OF DISPLAY AREA |C-D|<0.8

【INTERFACE CONNECTOR】
CN1:DF14H-20P-1.25H(HIROSE)

【CCFT CONNECTOR】
CN2/CN3/CN4/CN5
BHSR-02VS-1(JST)

1	High
2	GND

1. UNSPECIFIED TOLERANCE TO BE ±0.5
2. WARP AND FLATING FOR
   PCB AND CHASSIS ARE EXCLUDED FROM
   THICKNESS AND DIMENSION OF THE UNIT.
3. THE THICKNESS IS EXCEPT FOR PORTION OF PROTECTION SHEET.
4. GAP BETWEEN BEZEL AND LCD PANEL ≤0.5

LQ150X1LW73 LCD MODULE OUTLINE DIMENSIONS

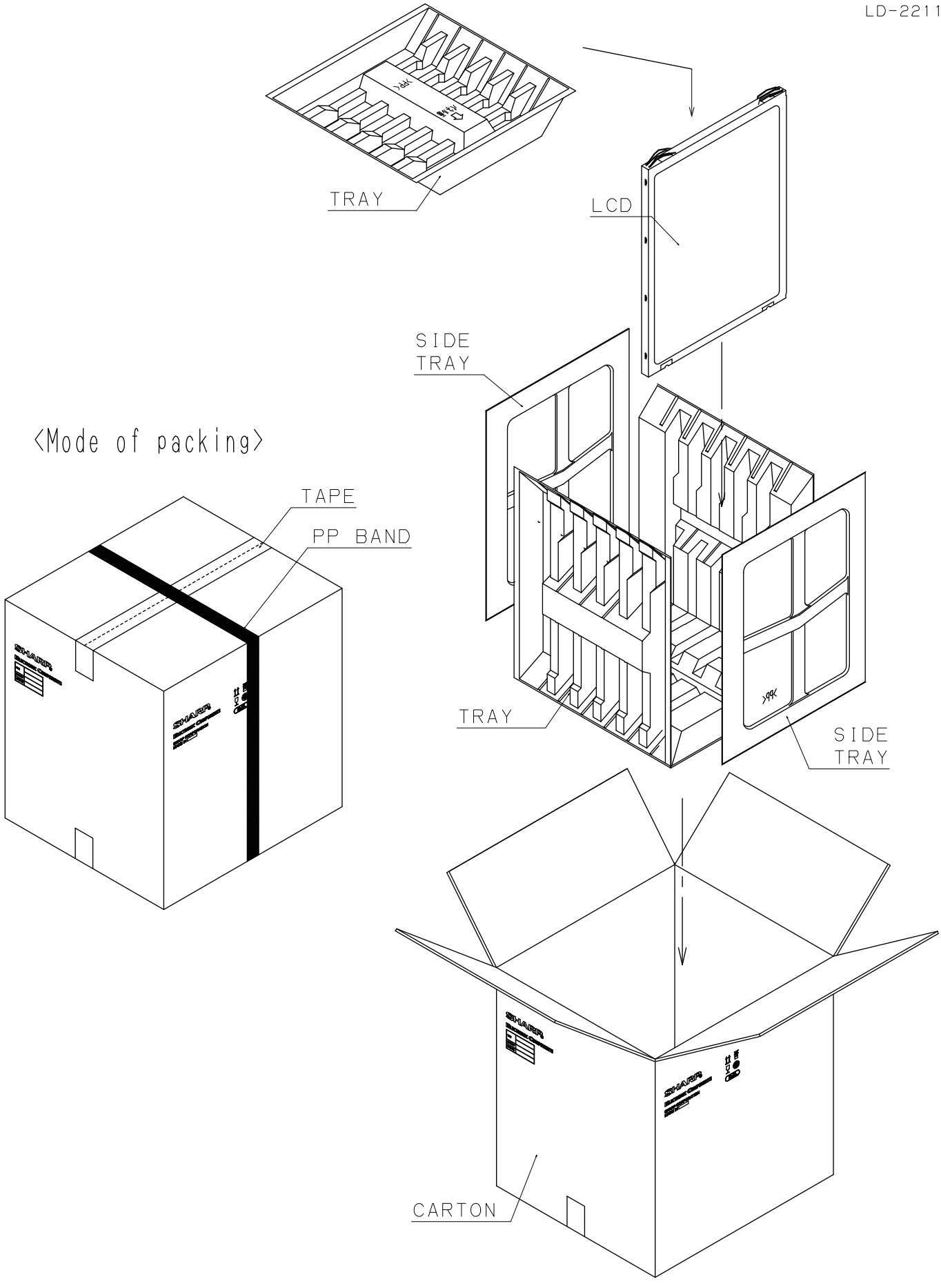


Fig.3:PAKING FORM