

# SHARP

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【 T E N T A T I V E 】

TECHNICAL LITERATURE  
FOR  
TFT - LCD module

MODEL No.     L Q 0 8 4 S 3 D G 0 1    

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MOBILE LIQUID CRYSTAL DISPLAY GROUP

SHARP CORPORATION

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## 1. Application

This specification applies to color TFT-LCD module, LQ 08 4S3 DG 01.

## 2. Overview

- This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor).
  - It is composed of a color TFT-LCD panel, driver ICs, control circuit and powersupply circuit and a backlight unit. Graphics and texts can be displayed on a 800 × 3 × 600 dots panel with 262,144 colors by supplying 18 bit data signal (6bit/color), two timing signals, +3.3V DC supply voltage for TFT-LCD panel driving and supply voltage for backlight.
  - The TFT-LCD panel used for this module is a low-reflection and higher-color-saturation type. Therefore, this module is also suitable for the multimedia use.
  - Viewing angle is 6 o'clock direction. (12 o'clock direction is also available by the function to flip the screen horizontally or vertically)
  - This module is the type of wide viewing angle and high brightness(350cd/m<sup>2</sup>).
- Backlight-driving DC/AC inverter is not built in this module.

## 3. Mechanical Specifications

| Parameter                | Specifications                 | Unit  |
|--------------------------|--------------------------------|-------|
| Display size (Diagonal ) | 21.3 (8.4" type)               | cm    |
| Active Display area      | 170.4(H) × 127.8(V)            | mm    |
| Pixel format             | 800(H) × 600(V)                | pixel |
|                          | (1 pixel = R + G + B dots)     | -     |
| Pixel pitch              | 0.213(H) × 0.213(V)            | mm    |
| Pixel configuration      | R,G,B vertical stripe          | -     |
| Display mode             | Normally white                 | -     |
| Dimension *1             | 199.5(W) × 149.5(H) × 11.6 (D) | mm    |
| Mass                     | TBD (MAX.)                     | g     |

\*1. Protrusions not included. Refer to Fig.1 TFT-LCD Module Structure Diagram for details.

## 4. Input Terminals

## 4-1. TFT-LCD Panel driving section

CN1 Used connector:DF19G-30P-1H (HROSE ELECTRIC CO.,LTD)

Table 4-1

| Pin No. | Symbol | Function                                   | Remarks |
|---------|--------|--|---------|
| 1       | GND    | -  | -       |
| 2       | Vcc    | + 3.3V power supply                        | -       |
| 3       | Vcc    | + 3.3V power supply                        | -       |
| 4       | GND    | -  | -       |
| 5       | ENAB   | Compound synchronization signal            | -       |
| 6       | B5     | BLUE data signal(MSB)                      | -       |
| 7       | B4     | BLUE data signal                           | -       |
| 8       | B3     | BLUE data signal                           | -       |
| 9       | B2     | BLUE data signal                           | -       |
| 10      | B1     | BLUE data signal                           | -       |
| 11      | B0     | BLUE data signal(LSB)                      | -       |
| 12      | GND    | -  | -       |
| 13      | G 5    | GREEN data signal(MSB)                     | -       |
| 14      | G 4    | GREEN data signal                          | -       |
| 15      | G 3    | GREEN data signal                          | -       |
| 16      | G 2    | GREEN data signal                          | -       |
| 17      | G 1    | GREEN data signal                          | -       |
| 18      | G 0    | GREEN data signal(LSB)                     | -       |
| 19      | GND    | -  | -       |
| 20      | R 5    | RED data signal(MSB)                       | -       |
| 21      | R4     | RED data signal                            | -       |
| 22      | R3     | RED data signal                            | -       |
| 23      | R2     | RED data signal                            | -       |
| 24      | R1     | RED data signal                            | -       |
| 25      | R0     | RED data signal(LSB)                       | -       |
| 26      | GND    | -  | -       |
| 27      | NC     | -  | -       |
| 28      | NC     | -  | -       |
| 29      | CK     | Clock signal for sampling each data signal | -       |
| 30      | GND    | -  | -       |

## 4-2. Backlight fluorescent tube driving section

Used connector : BHR-04VS-1(JST)

CNA,CNB

Corresponding connector :SM0 4( 4.0)B-BHS(JST)

| Pin no. | Symbol            | Function                                  |
|---------|-------------------|---|
| 1       | V <sub>HIGH</sub> | Power supply for lamp (High voltage side) |
| 2       | V <sub>HIGH</sub> | Power supply for lamp (High voltage side) |
| 3       | NC                | This is electrically opened.              |
| 4       | V <sub>LOW</sub>  | Power supply for lamp (Low voltage side)  |

## 5. Absolute Maximum Ratings

| Parameter                             | Symbol           | Condition          | Ratings                          | Unit | Remark        |
|---------------------------------------|------------------|--------------------|----------------------------------|------|---------------|
| Input voltage                         | V <sub>I</sub>   | T <sub>a</sub> =25 | - 0.3 ~ V <sub>CC</sub> +<br>0.3 | V    | 【Note1】       |
| +3.3V supply voltage                  | V <sub>CC</sub>  | T <sub>a</sub> =25 | 0 ~ +5.5                         | V    | -             |
| Storage temperature                   | T <sub>stg</sub> | -                  | - 25 ~ +70                       |      | 【Note2,3】     |
| Operating temperature (Panel surface) | T <sub>opp</sub> | -                  | - 10 ~ +65                       |      | 【Note2,3,4,5】 |

【Note1】CK, R0 ~ R5, G0 ~ G5, B0 ~ B5,ENAB

【Note2】No parameter is allowed to exceed the range.

【Note3】Humidity :95%RH Max. at T<sub>a</sub> 40 .Maximum wet-bulb temperature at 39 or less at T<sub>a</sub>>40 . No condensation.

【Note4】The Panel surface, When backlight is on.(Reference)

【Note5】Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25 .

6. Electrical characteristics

6-1.TFT-LCD Panel driving

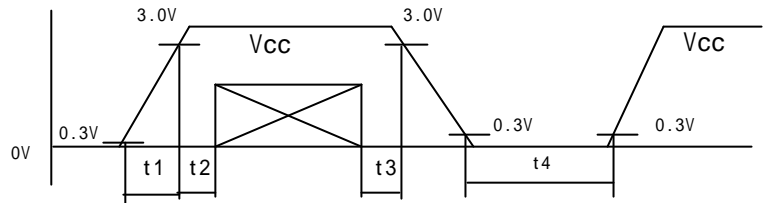
Ta = 25

| Parameter                       | Symbol              | Min                | Typ  | Max                | Unit  | Remarks   |                |
|---------------------------------|---------------------|--------------------|------|--------------------|-------|---|----------------|
| +3.3V                           | Supply voltage      | Vcc                | +3.0 | +3.3               | +3.6  | V   | <b>【Note1】</b> |
|                                 | Current dissipation | Icc                | -    | TBD                | TBD   | mA  | <b>【Note2】</b> |
| Permissive input ripple voltage | V <sub>RF</sub>     | -                  | -    | 100                | mVp-p | V <sub>cc</sub> =+3.3V                            |                |
| Input voltage (Low)             | V <sub>IL</sub>     | 0                  | -    | 0.3V <sub>cc</sub> | V     | <b>【Note3】</b>                                    |                |
| Input voltage (High)            | V <sub>IH</sub>     | 0.7V <sub>cc</sub> | -    | V <sub>cc</sub>    | V     |   |                |
| Input current (low)             | I <sub>OL1</sub>    | -                  | -    | 1.0                | μA    | V <sub>I</sub> =0V<br><b>【Note4】</b>              |                |
|                                 | I <sub>OL2</sub>    | -                  | -    | 3.0                | μA    | V <sub>I</sub> =0V<br><b>【Note5】</b>              |                |
| Input current (High)            | I <sub>OH1</sub>    | -                  | -    | 1.0                | μA    | V <sub>I</sub> =V <sub>cc</sub><br><b>【Note6】</b> |                |
|                                 | I <sub>OH2</sub>    | 10                 | -    | 100                | μA    | V <sub>I</sub> =V <sub>cc</sub><br><b>【Note7】</b> |                |

**【Note1】**

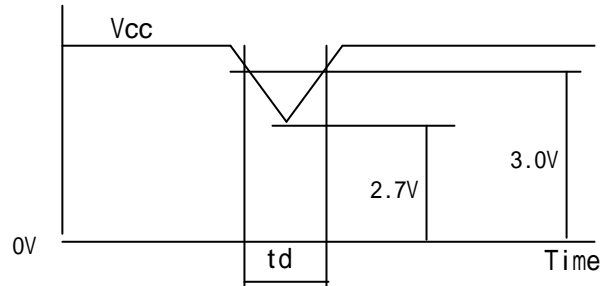
V<sub>cc</sub>-turn-on conditions

- 0 < t<sub>1</sub> 15ms
- 0 < t<sub>2</sub> 80ms
- 0 < t<sub>3</sub> 1s
- t<sub>4</sub> > 1s



V<sub>cc</sub>-dip conditions

- 1) 2.7V V<sub>cc</sub> < 3.0V
- t<sub>d</sub> 10ms



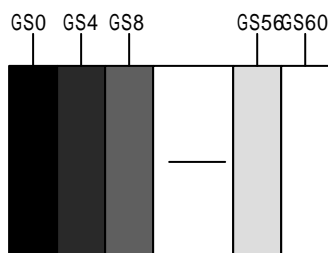
- 2) V<sub>cc</sub> < 2.7V

V<sub>cc</sub>-dip conditions should also follow the V<sub>cc</sub>-turn-on conditions

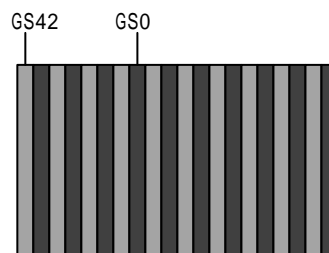
**【Note2】**V<sub>cc</sub>=+3.3V

Typical current situation : 16-gray-bar pattern. Timing : Typical signal

Maximum current situation : Vertical stripe pattern by GS0 and GS42 signal on every other



Typical current situation



Maximum current situation

**Note3】**CK,R0 ~ R5, G0 ~ G5,B0 ~ B5,ENAB

**Note4】** CK,R0 ~ R5,G0 ~ G5,B0 ~ B5      **Note5】** ENAB

**Note6】** CK,R0 ~ R5,G0 ~ G5,B0 ~ B5      **Note7】** ENAB

### 6-2. Backlight Driving Section

The backlight system is an edge-lighting type with double CCFT (Cold Cathode Fluorescent Tube).

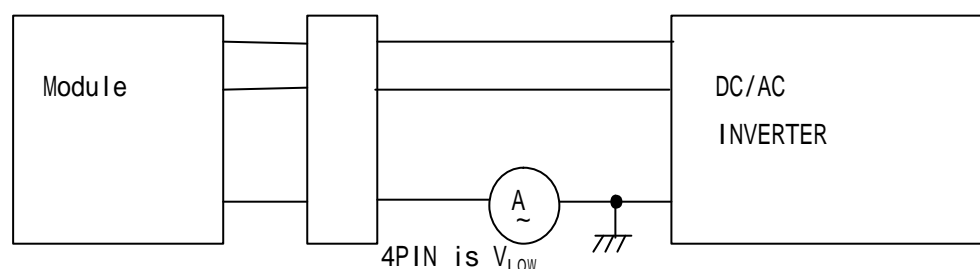
The characteristics of single lamp are shown in the following table.

Ta=25

| Parameter              | Symbol | Min.   | Typ. | Max.  | Unit  | Remarks              |
|------------------------|--------|--------|------|-------|-------|----------------------|
| Lamp current           | IL     | 3.0*2  | -    | 6.0*2 | mArms | <b>Note1】</b>        |
| Lamp power consumption | PL     | -      | TBD  | -     | W     | <b>Note2】</b>        |
| Lamp frequency         | FL     | 45     | -    | 100   | KHz   |                      |
| Kick-off voltage       | Vs     | -      | -    | TBD   | Vrms  | Ta=25                |
|                        |        | -      | -    | TBD   |       | Ta= 10 <b>Note3】</b> |
| Lamp life time         | LL     | 10,000 | TBD  | -     | hour  | <b>Note4】</b>        |

**Note1】**Lamp current is measured with current meter for high frequency as shown below.

**Note2】**At the condition of  $Y_L = 350 \text{ cd/m}^2$



**Note3】**The open output voltage of the inverter shall be maintained for more than 1sec; otherwise the lamp may not be turned on.

**Note4】** a) Lamp life time is defined that it applied either or under this condition.

(Continuous turning on at Ta=25 , IL=6mArms\*2)

Bright ness becomes 50% of the original value under standard condition.

Kick-off voltage at Ta= - 10 exceeds maximum value, TBD Vrms.

b) In case of operating under lower temp. environment, the lamp exhaustion is accelerated and the brightness becomes lower.

(Continuous operating for around 1 month under lower temp. condition may reduce the brightness to half of the original brightness.)

In case of such usage under lower temp. environment, periodical lampexchange is recommended.

**Note】**The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.

7. Timing Characteristics of Input Signals

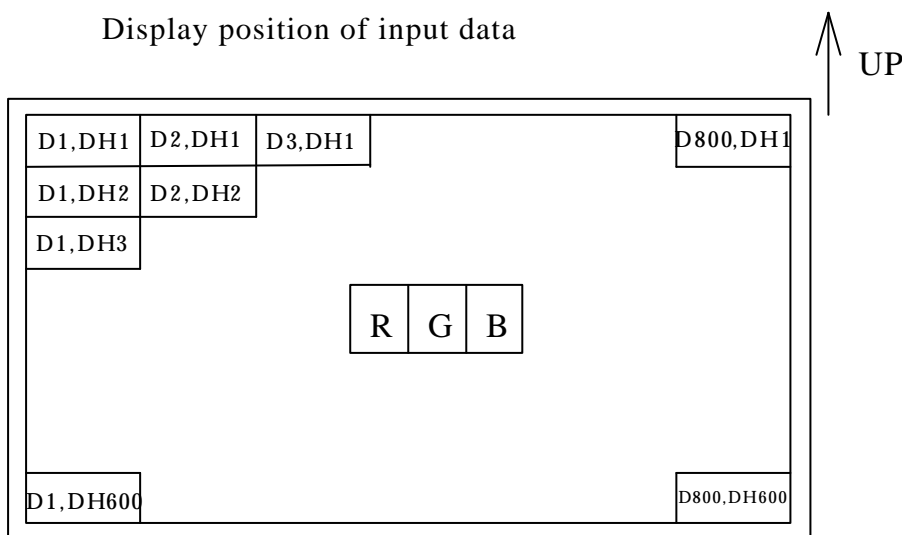
Timing diagrams of input signal are shown in Fig.2.

7-1. Timing Characteristics

| Parameter                 | Symbol                 | Min.     | Typ.    | Max.     | Unit     |       |
|---------------------------|------------------------|----------|---------|----------|----------|-------|
| Clock                     | Frequency              | 1/Tc     | -       | 40       | 42       | MHz   |
|                           | Period                 | Tc       | 23.8    | 25       | -        | ns    |
|                           | High time              | Tch      | TBD     | -        | -        | ns    |
|                           | Low time               | Tcl      | TBD     | -        | -        | ns    |
|                           | Duty                   | TCH :TCL | 40 :60  | 50 :50   | 60 :40   | -     |
| Data                      | Setup time             | Tds      | TBD     | -        | -        | ns    |
|                           | Hold time              | Tdh      | TBD     | -        | -        | ns    |
| ENAB                      | Setup time             | Tes      | TBD     |          |          | ns    |
|                           | One line scanning time | TH       | 944* Tc | 1056* Tc | 1064* Tc | -     |
|                           |                        |          | 26.3    | 26.4     | -        | μs    |
|                           | Horizontal Pulse width | THp      | 2       | 800      | TH-10    | clock |
| Frame period              | TV                     | 60 4* TH | 628* TH | 677* TH  | -        |       |
|                           |                        | -        | 16.58   | 17.85    | ms       |       |
| Horizontal display period |                        | THd      | 800     | 800      | 800      | clock |
| Vertical display period   |                        | THc      | 600     | 600      | 600      | Line  |

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

7-2. Input Data Signals and Display Position on the screen





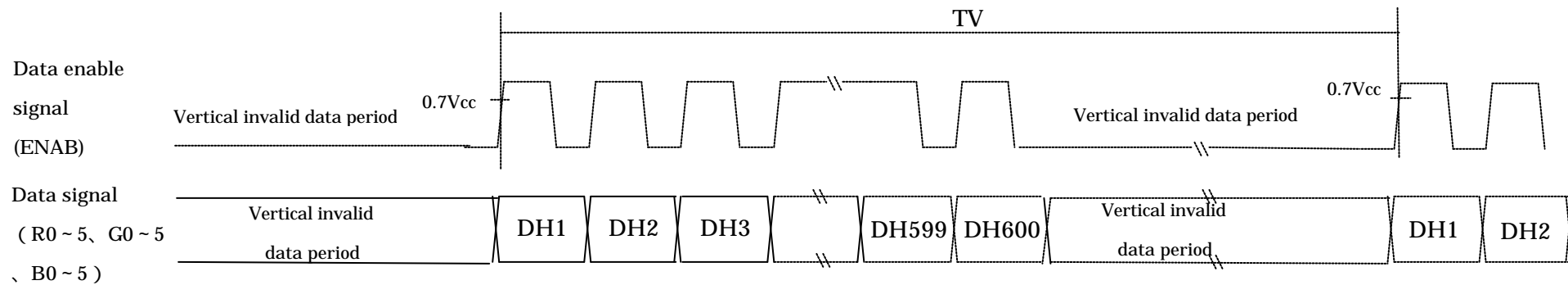
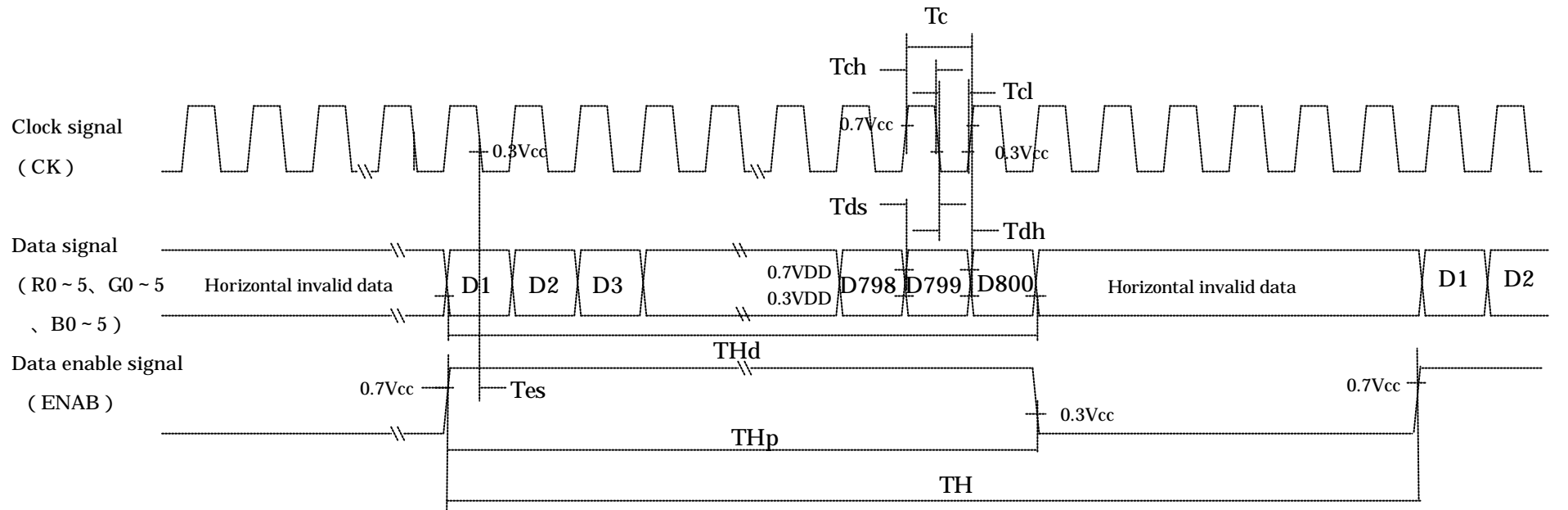


fig1. Input signal timing

8. Input Signals, Basic Display Colors and Gray Scale of Each Color

|                     | Colors & Gray scale | Data signal |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|---------------------|---------------------|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
|                     |                     | Gray Scale  | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
| Basic Color         | Black               | -           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Blue                | -           | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Green               | -           | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Cyan                | -           | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Red                 | -           | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Magenta             | -           | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |
|                     | Yellow              | -           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | White               | -           | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
| Gray Scale of Red   | Black               | GS0         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                   | GS1         | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Darker              | GS2         | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                   | ↓           |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |
|                     | ↓                   | ↓           |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |
|                     | Brighter            | GS61        | 1  | 0  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↓                   | GS62        | 0  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Red                 | GS63        | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray Scale of Green | Black               | GS0         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                   | GS1         | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Darker              | GS2         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                   | ↓           |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |
|                     | ↓                   | ↓           |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |
|                     | Brighter            | GS61        | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↓                   | GS62        | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | Green               | GS63        | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  |
| Gray Scale of Blue  | Black               | GS0         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|                     | ↑                   | GS1         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  |
|                     | Darker              | GS2         | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0  |
|                     | ↑                   | ↓           |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |
|                     | ↓                   | ↓           |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    | ↓  |    |    |    |    |
|                     | Brighter            | GS61        | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 1  | 1  | 1  | 1  |
|                     | ↓                   | GS62        | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  |
|                     | Blue                | GS63        | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  |

0 : Low level voltage, 1 : High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

9. Optical Specification

Ta=25 , Vcc=+3.3V

| Parameter                        | Symbol     | Condition | Min.         | Typ.  | Max.  | Unit  | Remark            |           |
|----------------------------------|------------|-----------|--------------|-------|-------|-------|-------------------|-----------|
| Viewing angle range              | Horizontal | 21        | (CR 10)      | 50    | 55    | -     | Deg.              | 【Note1,4】 |
|                                  |            | 22        |              | 50    | 55    | -     | Deg.              |           |
|                                  | Vertical   | 11        |              | 25    | 30    | -     | Deg.              |           |
|                                  |            | 12        |              | 60    | 65    | -     | Deg.              |           |
| Contrast ratio                   |            | CR        | =0 °         | 60    | -     | -     | -                 | 【Note2,4】 |
|                                  |            |           | Best viewing | -     | 250   | -     | -                 |           |
| Response time                    | Rise       | r         | =0 °         | -     | 20    | -     | ms                | 【Note3,4】 |
|                                  | Decay      | d         |              | -     | 40    | -     | ms                |           |
| Chromaticity of white            |            | X         | =0 °         | 0.263 | 0.313 | 0.363 | -                 | 【Note4】   |
|                                  |            | Y         |              | 0.279 | 0.329 | 0.379 | -                 |           |
| Luminance                        |            | YL        |              | 260   | 350   | -     | cd/m <sup>2</sup> |           |
| Direction of panel viewing angle |            | -         |              | -     | 6     |       | o'clock           | 【Note5】   |

Measured 30 minutes after turning on.

(typical condition:IL=6mArms)

The optical specification must measured in a dark room or equivalent state with the method shown in Fig.3 below.

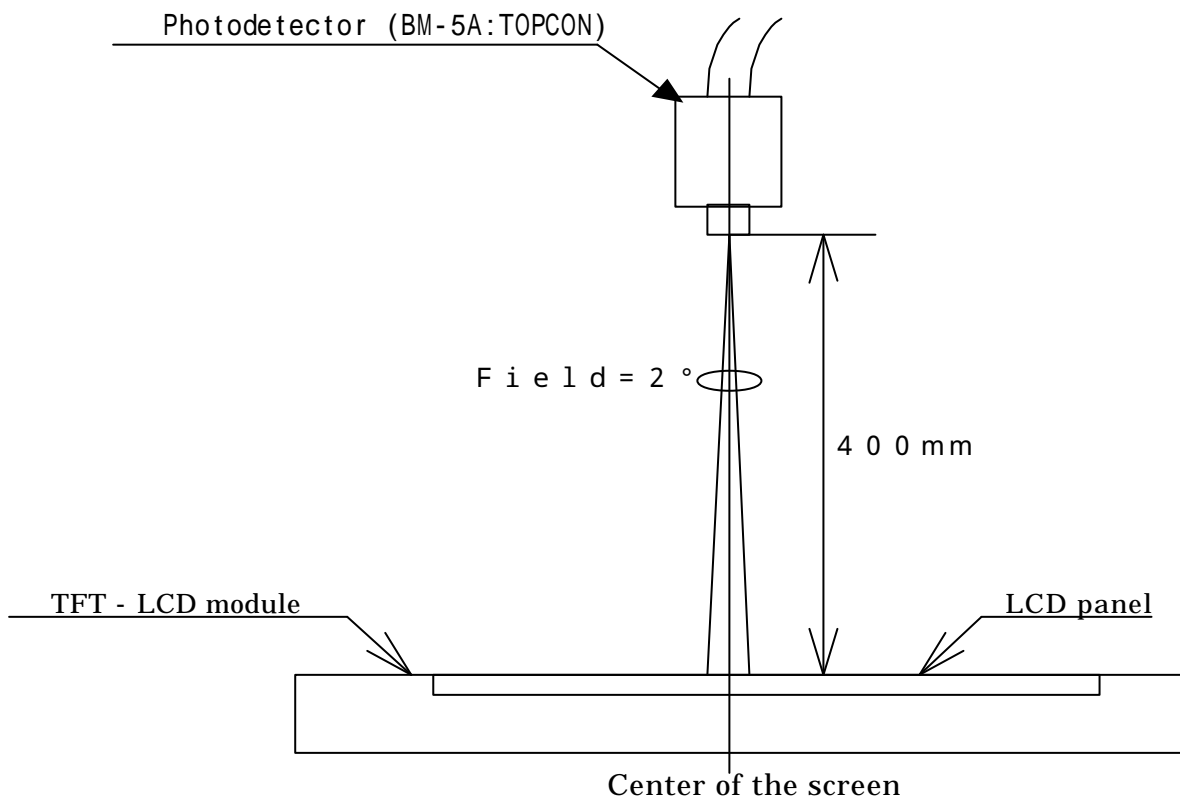
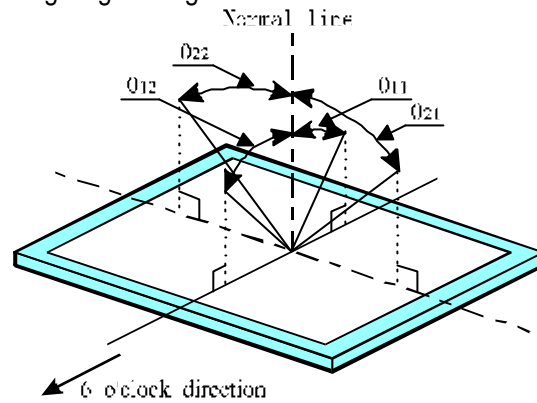


Fig.3 Optical characteristics measurement method

**Note1** Definitions of viewing angle range:



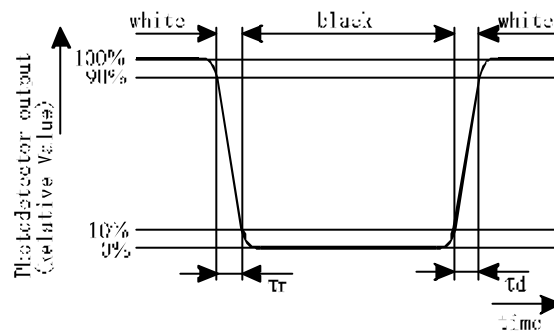
**Note2** Definition of contrast ratio:

The contrast ratio is defined as the following.

$$\text{Contrast Ratio (CR)} = \frac{\text{Luminance (brightness) with all pixels white}}{\text{Luminance (brightness) with all pixels black}}$$

**Note3** Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .



**Note4** This shall be measured at center of the screen.

**Note5** In the direction of 6 o'clock, Gray scale reverse occurs.

## 10. Display Quality

The criteria for the display quality of the color LCD module depends on Delivery Inspection Standard.

## 11 .Handling Precautions

- a) Be sure to turn off the power and signals for module before plugging/unplugging cable to/from the connector.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention to avoid rubbing with something hard or sharp.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass and refined wires and components, it may break, crack or internal wire breaking if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
- h) Observe all other precautionary requirements in handling components.
- i) This module has its circuitry PWBs on the rear side and should be carefully handled in order not to be stressed.
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD. Be careful about the optical interference fringe etc. Which degrades display quality.
- k) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- l) There are high voltage portions on the backlight and very dangerous. Careless touch may lead to electrical shock. When you exchange lamps or service, please turn off the power without fail.
- m) Be sure not to apply tensile stress to the lamp lead cable.

## 12. Packing Form

- a) Piling number of cartons: MAX. TBD
- b) Package quantity in one carton: TBD pcs
- c) Carton size : TBD(W) × TBD(D) × TBD(H)mm
- d) Total mass of 1 carton filled with full modules: TBD kg

## 13 .Reliability Test Items

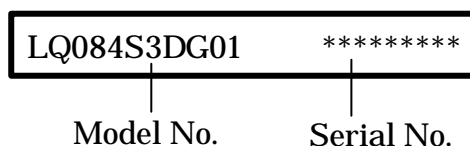
| No. | Test item                                       | Conditions   |
|-----|---|--|
| 1   | High temperature storage test                   | Ta= 75      240h   |
| 2   | Low temperature storage test                    | Ta= - 25      240h   |
| 3   | High temperature & high humidity operation test | Ta= 40      ; 95%RH    240h<br>(No condensation)   |
| 4   | High temperature operation test                 | Ta= 65      240h   |
| 5   | Low temperature operation test                  | Ta= - 10      240h   |
| 6   | Vibration test<br>(non- operating)              | Frequency : 10 ~ 57Hz/Vibration width (one side):0.075mm<br>: 58 ~ 500Hz/Gravity:9.8m/s <sup>2</sup><br>Sweep time : 11 minutes<br>Test period : 3 hours<br>(1 hour for each direction of X,Y,Z) |
| 7   | Shock test<br>(non- operating)                  | Max. gravity : 490m/s <sup>2</sup><br>Pulse width : 11ms, half sine wave<br>Direction : ± X, ± Y, ± Z<br>once for each direction.  |

**Result Evaluation Criteria】**

Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function.

## 14 .Others

1) Lot No. Label:



- 2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
- 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
- 5) If any problem occurs in relation to the description of this specification , it shall be resolved through discussion with spirit of cooperation.
- 6) Do not use LCD module in the atmosphere of corrosive gases, such as sulfide gas or chlorine gases. Polarizer may be deteriorated or cause chemical reaction that can lead to short circuits at the terminal points. Do not use the material, which compounds contain sulfide or chlorine articles in the vicinity of LCD module. At high temperature, these compounds produce corrosive gases.
- 7 ) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours; liquid crystal is deteriorated by ultraviolet rays.