SPECIFICATION
FOR
APPROVAL

( ) Preliminary Specification
(●) Final Specification

Title	24.0" WUXGA TFT LCD

BUYER	
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LM240WU4
SUFFIX	SLB1

*When you obtain standard approval,
please use the above model name without suffix

APPROVED BY	SIGNATURE / DATE
/	
/	
/	

Please return 1 copy for your confirmation with your signature and comments.

APPROVED BY	SIGNATURE / DATE
S.D.Jung / Team Manager	
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PREPARED BY	
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Mobile Engineering Dept.
LG Display

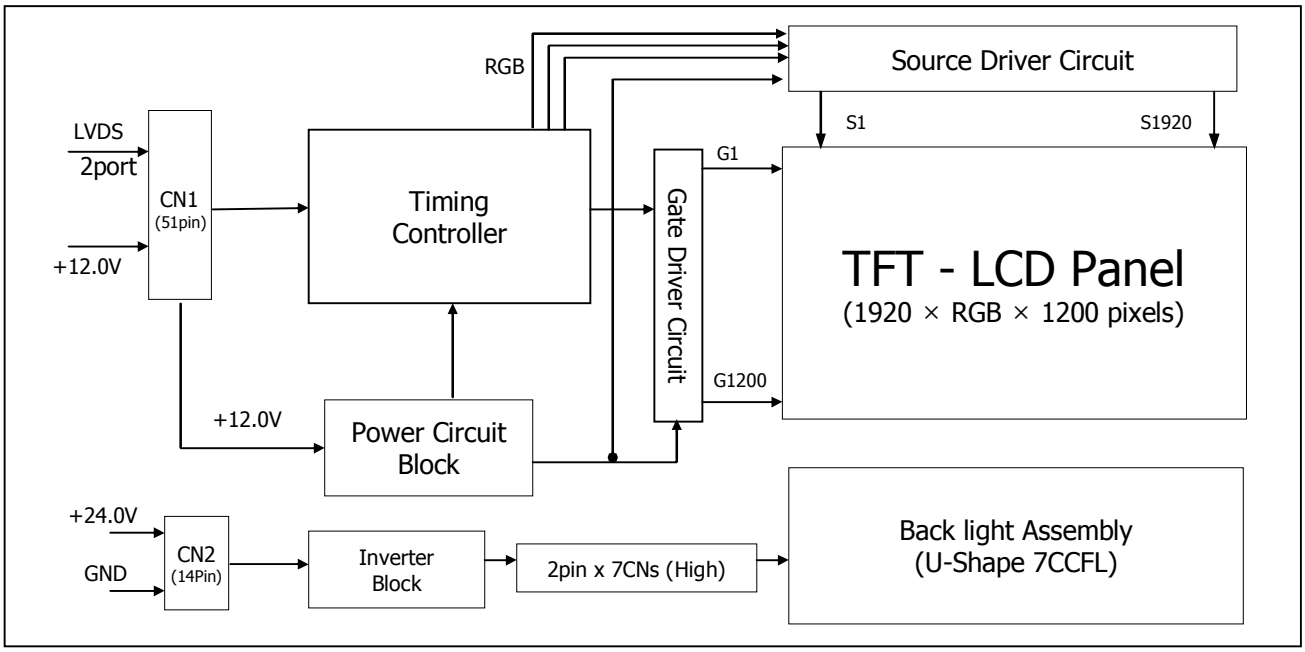
Contents

RECORD OF REVISIONS

Revision No	Revision Date	Page	Description
1.0	July.20.2009	-	Final CAS
1.1	Aug.10.2009	P7,10	Updated Brightness Adjustable Voltage(Min : 20 → 30% Duty)
		P14	Updated Power Sequence(T7 Min : 500ms → 1000ms)
		P9	Updated Signal Assignment For LVDS
		P24	Updated Mechanical Drawing

1. General Description

LM240WU4 is a Color Active Matrix Liquid Crystal Display with an integral Cold Cathode Fluorescent Lamp(CCFL) backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally black mode. It has a 24inch diagonally measured active display area with WUXGA resolution (1200 vertical by 1920 horizontal pixel array) Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 10-bit gray scale signal for each dot, thus, presenting a palette of more than 1.07B colors.
It has been designed to apply the 10Bit 2 port LVDS interface.
It is intended to support displays where high brightness, super wide viewing angle, high color saturation, and high color are important.



General Features

Active Screen Size	24.1 inches(61.13cm) diagonal
Outline Dimension	546.4(H) x 352.0(V) x 40.3(D) mm (Typ.)
Pixel Pitch	0.270 mm x 0.270 mm
Pixel Format	1920 horiz. By 1200 vert. Pixels RGB stripes arrangement
Color Depth	8-bit + A-FRC, 1,073,741,824 colors
Luminance, White	400 cd/m^2 (Center 1 points)
Viewing Angle(CR>10)	View Angle Free (R/L 178(Typ.), U/D 178(Typ.))
Power Consumption	Total 77.54 Watt (Typ.) (5.54 Watt @V_{LCD}, 72.0 Watt@V_{DDB})
Weight	2740 g (typ.)
Display Operating Mode	Transmissive mode, normally black
Surface Treatment	Hard coating(3H), Anti-glare treatment of the front polarizer

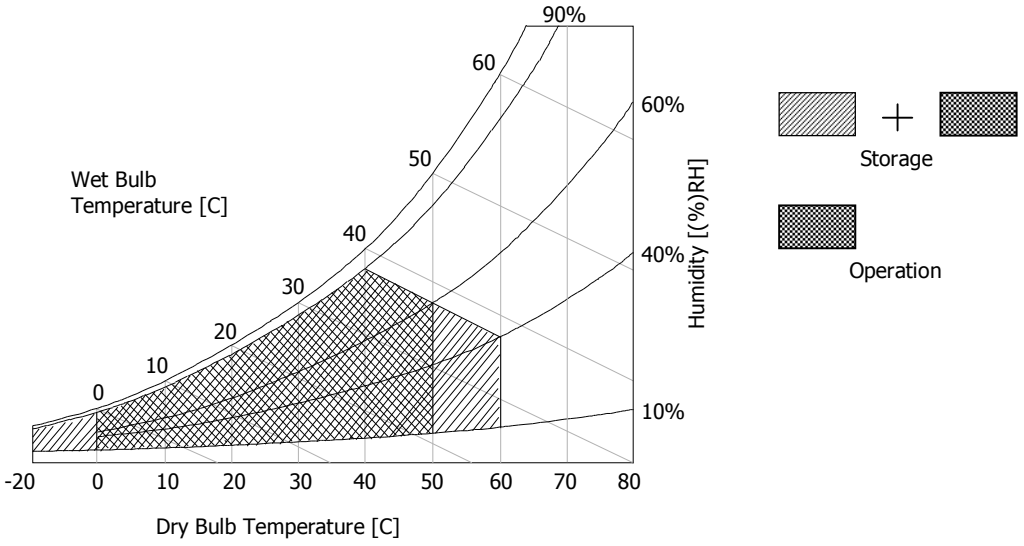
2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	V_{LCD}	8	14	Vdc	at 25 ± 2°C
Operating Temperature	T_{OP}	0	50	°C	1, 2
Storage Temperature	T_{ST}	-20	60	°C	
Operating Ambient Humidity	H_{OP}	10	90	%RH	
Storage Humidity	H_{ST}	10	90	%RH	

Note : 1. Temperature and relative humidity range are shown in the figure below.
Wet bulb temperature should be 39 °C Max, and no condensation of water.
Note : 2. Maximum Storage Humidity is up to 40℃, 70% RH only for 4 corner light leakage Mura.



3. Electrical Specifications

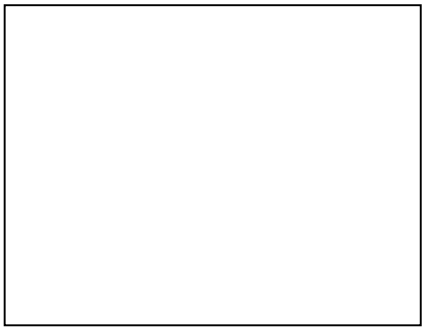
3-1. Electrical Characteristics

It requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second input power for the CCFL, is typically generated by an inverter. The inverter is an external unit to the LCDs.

Table 2-1. ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Values			Unit	Notes
		Min	Typ	Max		
MODULE :						
Power Supply Input Voltage	V_{LCD}	11.4	12.0	12.6	Vdc	
Permissive Power Input Ripple	V_{RF}			400	mV_{p-p}	1
Power Supply Input Current	I_{LCD}	-	462	531	mA	2
		-	617	709	mA	3
Power Consumption	$P_{LCD\ TYP}$	-	5.54	6.38	Watt	2
	$P_{LCD\ MAX}$	-	7.40	8.51	Watt	2
Rush current	I_{RUSH}	-	-	3.0	A	4

Note :
1. Permissive power ripple should be measured under V_{LCD}=12.0V, 25 ± 2°C,f_V=60Hz condition and At that time, we recommend the bandwidth configuration of oscilloscope is to be under 20Mhz.
2. The specified current and power consumption are under the V_{LCD}=12.0V, 25 ± 2°C,f_V=60Hz condition whereas mosaic pattern(8 x 6) is displayed and f_V is the frame frequency.
3. The current is specified at the maximum current pattern.
4. The duration of rush current is about 2ms and rising time of power Input is 1ms(min.).

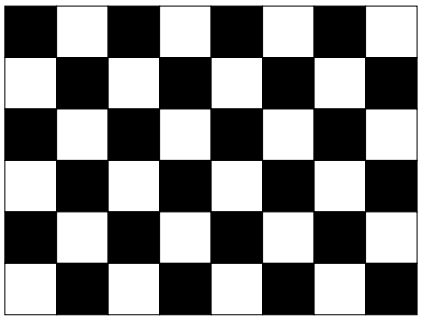


White Pattern

Black Pattern

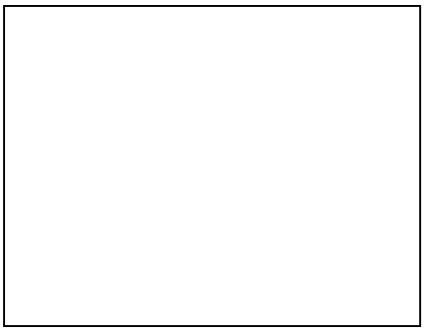
< Permissive Power Input Ripple (V_{LCD}=12.0V, 25 ± 2°C,f_V=60Hz) **>**

Typical current pattern
(White : 255Gray, Black : 0Gray)



Mosaic Pattern(8 x 6)

Maximum current pattern



White Pattern

< Power consumption (V_{LCD}=12.0V, 25 ± 2°C,f_V=60Hz) **>**

Table 2-2. INVERTER ELECTRICAL CHARACTERISTICS

Parameter	Symbol	Condition	Values			Unit	Notes
			Min.	Typ.	Max.		
Inverter :							
Input Voltage	V_{DDB}		21.6	24.0	26.4	V	1
Input Current	I_{DDB}	V_{BR} = 3.3V	-	3.0	3.5	A	2
Input Power	P_B	V_{BR} = 3.3V	-	72.0	84.0	Watt	2
B/L on/off control	$V_{ON/OFF}$	Lamp ON = High	2.5	-	5.0	V	
		Lamp OFF =Low	-0.3	-	0.8	V	
Brightness Adj	V_{BR}	Ext. PWM	30		100	%	On Duty
PWM Frequency	F_b			180		Hz	3
Pulse Duty Level (PWM)	V_{BR}	High Level	2.0	-	5.0	V	
		Low Level	0	-	0.8	V	
LAMP :							
Life time			40,000			Hrs	4

Notes :

1. The input voltage ripple is limited below 400mVp-p.
2. The specified current and power consumption are under the typical supply Input voltage, 24V.
3. LGD recommend that PWM Freq. Is synchronized with three times harmonic of Vsync signal of system.
4. The life is determined as the time at which luminance of the lamp is 50% compared to that of initial value at the typical lamp current on condition of continuous operating at 25 ± 2°C.
5. Electrical characteristics are determined after the unit has been 'ON' and stable for approximately 30min in a dark environment at 25 °C± 2°C.
6. In case of the difference in measured values due to the difference of measuring device was found, correlated value will be used after discussions between both parties.

3-2. Interface Connections

3-2-1. LCD Module

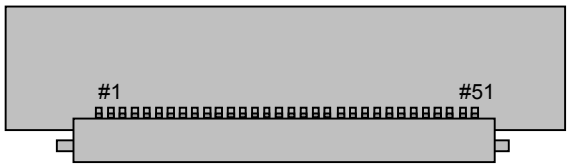
- LCD Connector(CN1). : FI-RE51S-HF (Manufactured by JAE) or equivalent
- Mating Connector: FI-RE51HL (Manufactured by JAE) or equivalent

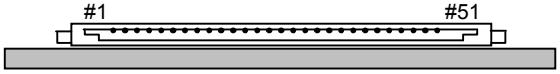
Table 3 MODULE CONNECTOR(CN1) PIN CONFIGURATION

No	Symbol	Description	No	Symbol	Description
1	GND	Ground	27	GND	Ground
2	NC	Reserved	28	RE0N	SECOND CHANNEL 0-
3	ODC ON	ODC ON/OFF Control (H:ODC ON, L:ODC OFF, Not Fixed)	29	RE0P	SECOND CHANNEL 0+
4	NC	(I2C DATA Interface)	30	RE1N	SECOND CHANNEL 1-
5	NC	(I2C CLK Interface)	31	RE1P	SECOND CHANNEL 1+
6	NC	Reserved	32	RE2N	SECOND CHANNEL 2-
7	NC	Reserved	33	RE2P	SECOND CHANNEL 2+
8	GND	Ground	34	GND	Ground
9	DCR_OUT	Dynamic C/R output	35	RECLKN	SECOND CLOCK CHANNEL C-
10	GND	Ground	36	RECLKP	SECOND CLOCK CHANNEL C+
11	GND	Ground	37	GND	Ground
12	RO0N	FIRST CHANNEL 0-	38	RE3N	SECOND CHANNEL 3-
13	RO0P	FIRST CHANNEL 0+	39	RE3P	SECOND CHANNEL 3+
14	RO1N	FIRST CHANNEL 1-	40	RE4N	SECOND CHANNEL 4-
15	RO1P	FIRST CHANNEL 1+	41	RE4P	SECOND CHANNEL 4+
16	RO2N	FIRST CHANNEL 2-	42	GND	Ground
17	RO2P	FIRST CHANNEL 2+	43	GND	Ground
18	GND	Ground	44	GND	Ground
19	ROCLKN	FIRST CLOCK CHANNEL C-	45	GND	Ground
20	ROCLKP	FIRST CLOCK CHANNEL C+	46	NC	NC
21	GND	Ground	47	NC	NC
22	RO3N	FIRST CHANNEL 3-	48	VLCD	Power Supply +12.0V
23	RO3P	FIRST CHANNEL 3+	49	VLCD	Power Supply +12.0V
24	RO4N	FIRST CHANNEL 4-	50	VLCD	Power Supply +12.0V
25	RO4P	FIRST CHANNEL 4+	51	VLCD	Power Supply +12.0V
26	GND	Ground	-	-	-

Note : 1. All GND(ground) pins should be connected together and should also be connected to the LCD's metal frame.
2. All VLCD (power input) pins should be connected together.
3. Input Level of LVDS signal is based on the EIA 664 Standard.

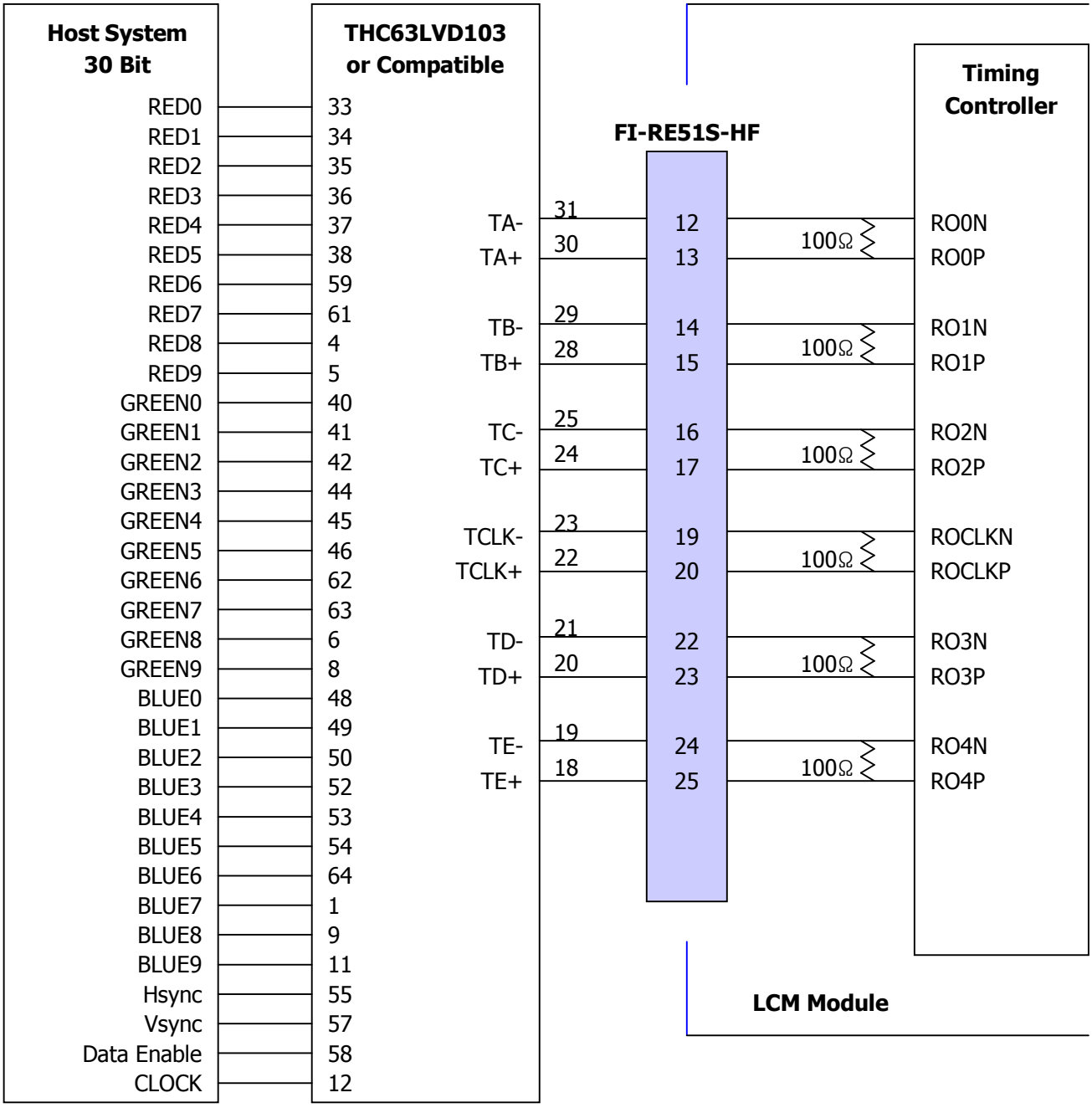
User Connector Diagram





Rear view of LCM

Table 4. REQUIRED SIGNAL ASSIGNMENT FOR LVDS TRANSMITTER



Note : 1. The LCD module uses a 100 Ohm[Ω] resistor between positive and negative lines of each receiver input.
2. Refer to LVDS Transmitter Data Sheet for detail descriptions. (THC63LVD103 or Compatible)
3. '9' means MSB and '0' means LSB at R,G,B pixel data.

3-2-2. Backlight Interface

-Inverter Connector : S14B-PHA-SM3 Side entry type (Manufactured by JST) or Equivalent

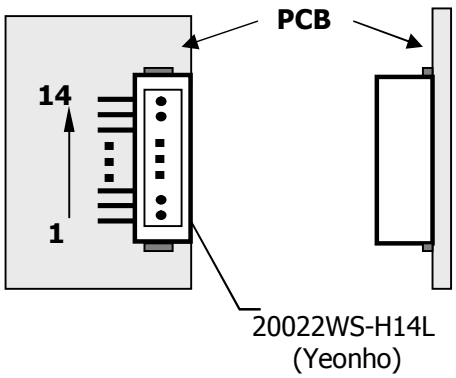
- Mating Connector : PHR-14(Manufactured by JST) or Equivalent

Table 4. INVERTER CONNECTOR PIN CONFIGULATION

Pin No	Symbol	Description	Remarks
1	V_{BL}	Power Supply +24.0V	
2	V_{BL}	Power Supply +24.0V	
3	V_{BL}	Power Supply +24.0V	
4	V_{BL}	Power Supply +24.0V	
5	V_{BL}	Power Supply +24.0V	
6	GND	Power Ground	Note 1
7	GND	Power Ground	
8	GND	Power Ground	
9	GND	Power Ground	
10	GND	Power Ground	
11	OPEN	NC	
12	V_{ON}	Backlight On/off Signal	(On :2.0V~5V/Off :0.0~0.8V)
13	V_{BR}	Brightness Adjustable Voltage	(Max : 3.3V / Min : 30%)
14	OPEN	NC	

Notes : 1. GND is connected to the LCD's metal frame.

Rear view of LCM



3-3. Signal Timing Specifications

This is signal timing required at the input of the TMDS transmitter. All of the interface signal timing should be satisfied with the following specifications for it's proper operation.

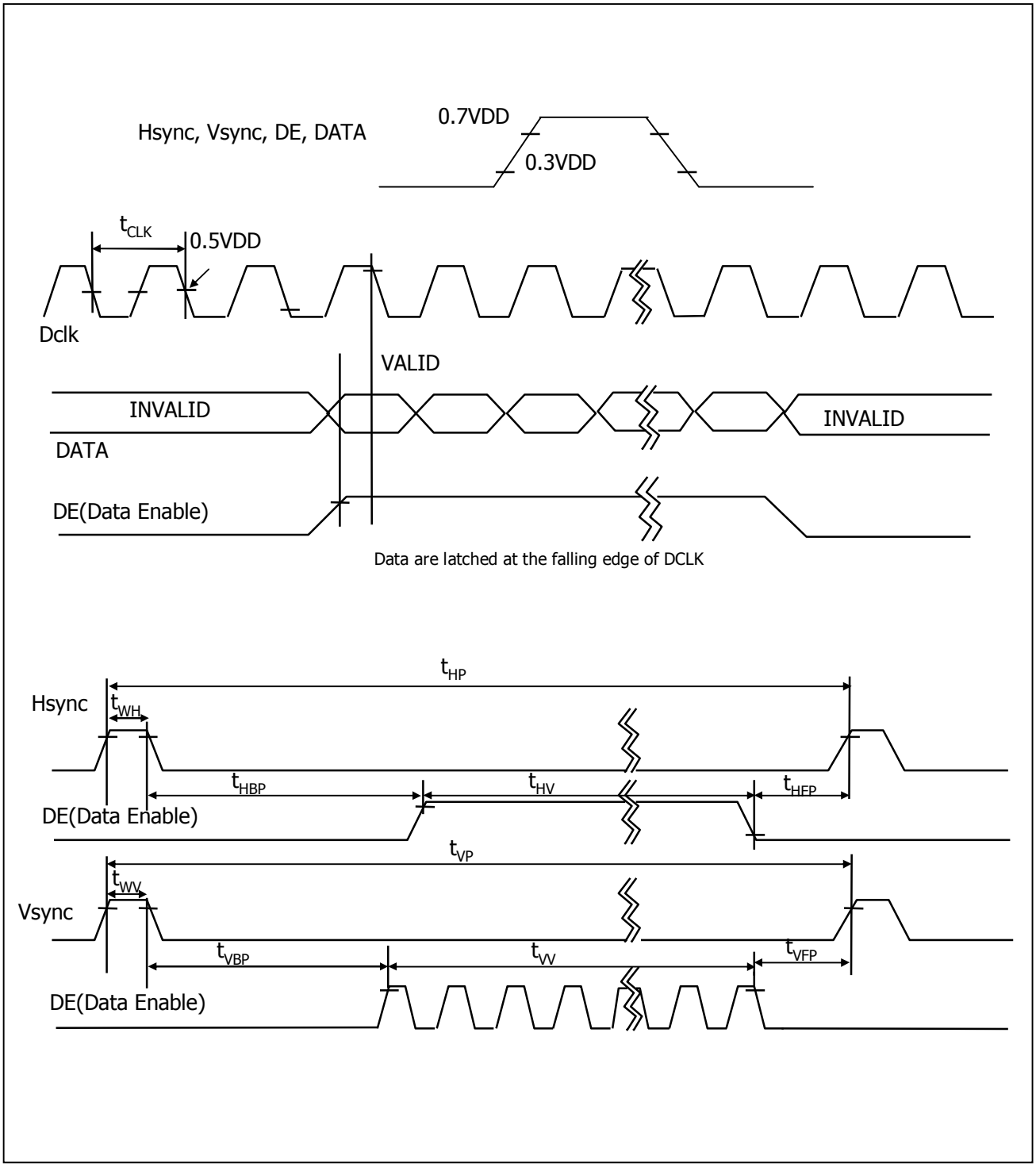
Table 5. TIMING TABLE (VESA COORDINATED VIDEO TIMING)

ITEM		SYMBOL	Min	Typ	Max	Unit	Note
DCLK	Period	t_{CLK}	12.82	12.98	13.16	ns	Pixel frequency : Typ. 154MHz
	Frequency	f_{CLK}	76	77	78	MHz	
Hsync	Period	t_{HP}	1036	1040	1044	t_{CLK}	
	Width-Active	t_{WH}	16	16	16		
Vsync	Period	t_{VP}	1233	1235	1237	t_{HP}	
	Frequency	f_V	58.85	59.95	61	Hz	
	Width-Active	t_{WV}	6	6	6	t_{HP}	
Data Enable	Horizontal Valid	t_{HV}	960	960	960	t_{CLK}	
	Horizontal Back Porch	t_{HBP}	36	40	44		
	Horizontal Front Porch	t_{HFP}	20	24	28		
	Horizontal Blank	-	76	80	84		$t_{WH}+ t_{HBP}+ t_{HFP}$
	Vertical Valid	t_{VV}	1200	1200	1200	t_{HP}	
	Vertical Back Porch	t_{VBP}	25	26	27		
	Vertical Front Porch	t_{VFP}	2	3	4		
	Vertical Blank	-	33	35	37		$t_{WV}+ t_{VBP}+ t_{VFP}$

Note: Hsync period and Hsync width-active should be even number times of t_{CLK}. If the value is odd number times of t_{CLK}, display control signal can be asynchronous. In order to operate this LCM a Hsync, Vsyn, and DE(data enable) signals should be used.

1. The performance of the electro-optical characteristics may be influenced by variance of the vertical refresh rates.
2. Vsync and Hsync should be keep the above specification.
3. Hsync Period, Hsync Width, and Horizontal Back Porch should be any times of of character number(8).
4. The polarity of Hsync, Vsync is not restricted.

3-4. Signal Timing Waveforms



3-5. Color Input Data Reference

The Brightness of each primary color(red,green,blue) is based on the 10-bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 6. COLOR DATA REFERENCE

Color		Input Color Data		
		RED	GREEN	BLUE
		MSB LSB	MSB LSB	MSB LSB
		R9 R8 R7 R6 R5 R4 R3 R2 R1 R0	G9 G8 G7 G6 G5 G4 G3 G2 G1 G0	B9 B8 B7 B6 B5 B4 B3 B2 B1 B0
Basic Color	Black	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	Red (1023)	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	Green (1023)	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0
	Blue (1023)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1
	Cyan	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1
	Magenta	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1
	Yellow	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0
	White	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1
RED	RED (000)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	RED (001)	0 0 0 0 0 0 0 0 0 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	...	...	...	...
	RED (1022)	1 1 1 1 1 1 1 1 1 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	RED (1023)	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
GREEN	GREEN (000)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	GREEN (001)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 1	0 0 0 0 0 0 0 0 0 0
	...	...	...	...
	GREEN (1022)	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 0	0 0 0 0 0 0 0 0 0 0
	GREEN (1023)	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1	0 0 0 0 0 0 0 0 0 0
BLUE	BLUE (000)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0
	BLUE (001)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 1
	...	...	...	...
	BLUE (1022)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 0
	BLUE (1023)	0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0	1 1 1 1 1 1 1 1 1 1

3-6. Power Sequence

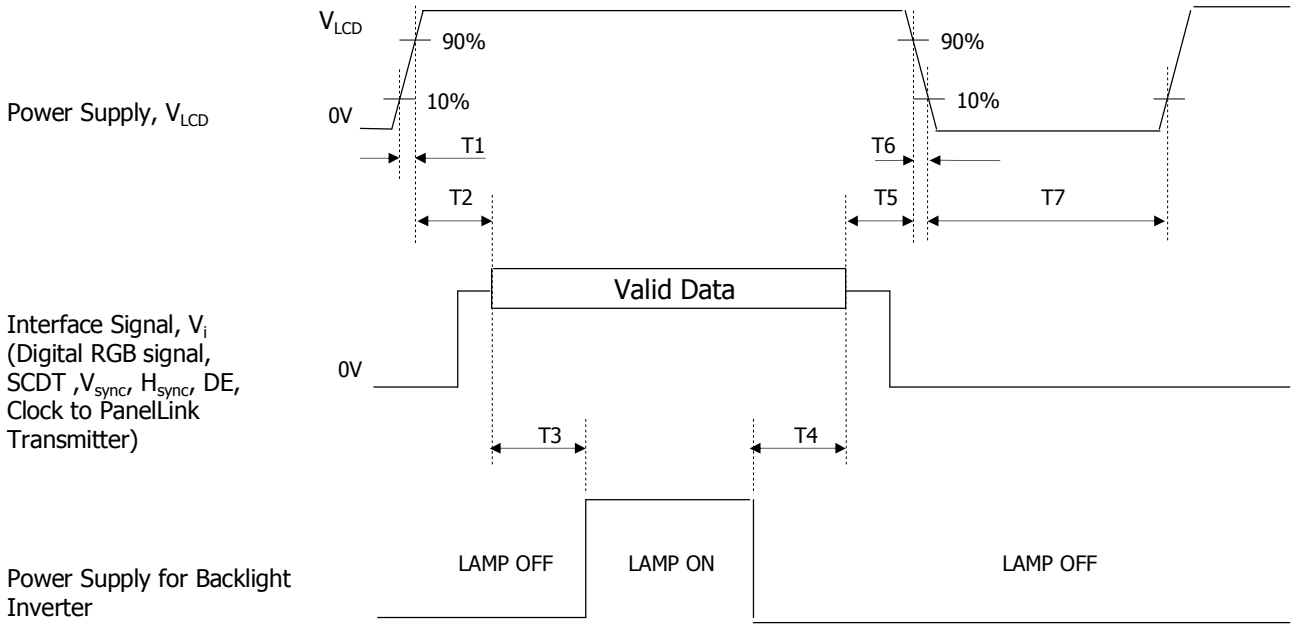


Table 7. POWER SEQUENCE

Parameter	Values			Units
	Min	Typ	Max	
T1	0.5	-	10	ms
T2	0.01	-	50	ms
T3	500	-	-	ms
T4	200	-	-	ms
T5	0.01	-	50	ms
T7	1000		-	ms

Notes : 1. Please avoid floating state of interface signal at invalid period.
2. When the interface signal is invalid, be sure to pull down the power supply for LCD V_{LCD} to 0V.
3. Lamp power must be turn on after power supply for LCD and interface signal are valid.

3-7. Power Sequence for Inverter

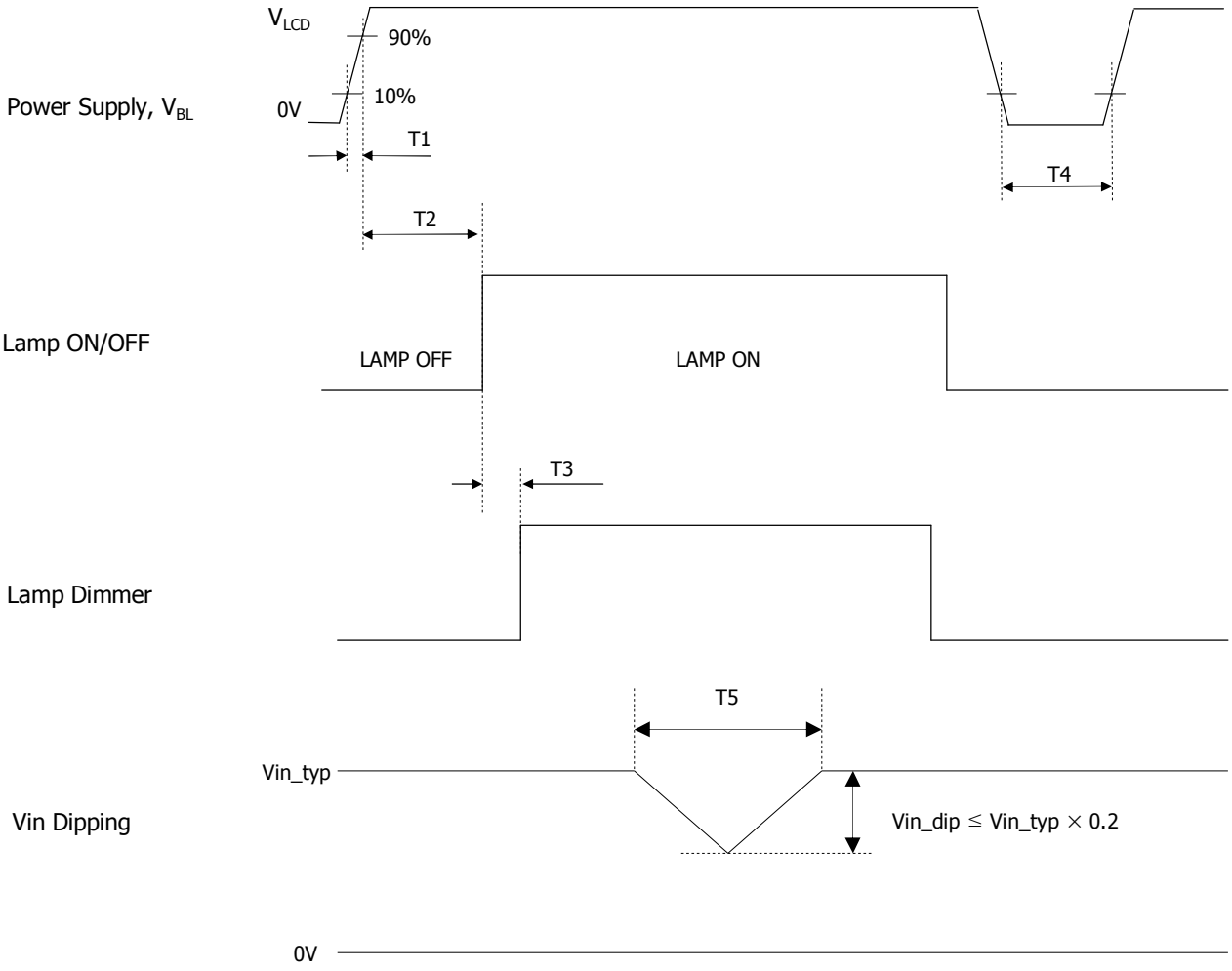


Table 8. POWER SEQUENCE

Parameter	Values			Units
	Min	Typ	Max	
T1	20	-		ms
T2	500	-	-	ms
T3	-	-	50	ms
T4	500	-	-	ms
T5	-	-	10	ms

4. Optical Specifications

Optical characteristics are determined after the unit has been 'ON' for approximately 30 minutes in a dark environment at 25±2°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and θ equal to 0 ° and aperture 1 degree.
FIG. 1 presents additional information concerning the measurement equipment and method.

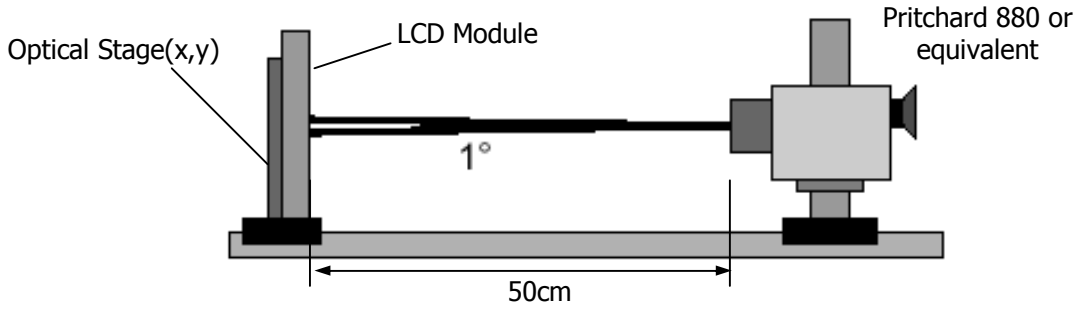


FIG. 1 Optical Characteristic Measurement Equipment and Method

Table 9. OPTICAL CHARACTERISTICS (Ta=25 °C, V_{LCD}=12.0V, f_V=60Hz Dclk=154MHz, V_{BR}=3.3V)

Parameter		Symbol	Values			Units	Notes
			Min	Typ	Max		
Contrast Ratio		CR	700	1000			1
Surface Luminance, white		L_{WH}	320	400		cd/m^2	2
Luminance Variation		δ_{WHITE}	75			%	3
Response Time	Rise Time	Tr_R	-	6.0	12	ms	4
	Decay Time	Tr_D	-	7.0	12	ms	4
	Gray to Gray	T_{GTG_AVR}	-	6	12	ms	5
		T_{GTG_MAX}	-	13	-	ms	5
Color Coordinates [CIE1931]	RED	Rx	Typ -0.03	0.680	Typ +0.03		
		Ry		0.310			
	GREEN	Gx		0.206			
		Gy		0.693			
	BLUE	Bx		0.151			
		By		0.055			
	WHITE	Wx		0.313			
		Wy		0.329			
Color Shift	Horizontal	θ_{CST_H}	-	178	-	Degree	6
	Vertical	θ_{CST_V}	-	178	-		
Viewing Angle (CR>10)							
General	Horizontal	θ_H	170	178	-	Degree	7
	Vertical	θ_V	170	178	-		
Effective	Horizontal	θ_{GMA_H}		178	-	Degree	8
	Vertical	θ_{GMA_V}		178	-		
Gray Scale				2.2			9

Notes 1. Contrast Ratio(CR) is defined mathematically as :

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

It is measured at center point(Location P1)

2. Surface luminance(L_{WH})is luminance value at 5 points average across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2.
L_{WH} = = Average[$L_{on}1, L_{on}2, L_{on}3, L_{on}4, L_{on}5$]

3. The variation in surface luminance , δ WHITE is defined as :

$$\delta_{WHITE} = \frac{\text{Minimum}(L_{P1}, L_{P2}, \ldots L_{P9})}{\text{Maximum}(L_{P1}, L_{P2}, \ldots L_{P9})} \times 100$$

Where L1 to L9 are the luminance with all pixels displaying white at 9 locations.
For more information see FIG 2.

4. Response time is the time required for the display to transition from black to white (Rise Time, Tr_R) and from white to black (Decay Time, Tr_D). For additional information see FIG 3.

5. Gray to gray response time is the time required for the display to transition from gray to gray. For additional information see Table 10.

6. Color shift is the angle at which the color difference is lower than 0.04.
For more information see FIG 4.
- Color difference (Δu'v')

$$u' = \frac{4x}{-2x+12y+3} \qquad v' = \frac{9y}{-2x+12y+3}$$

$$\Delta u'v' = \sqrt{(u'_1 - u'_2)^2 + (v'_1 - v'_2)^2}$$

u'1, v'1 : u'v' value at viewing angle direction
u'2, v'2 : u'v' value at front (Θ=0)

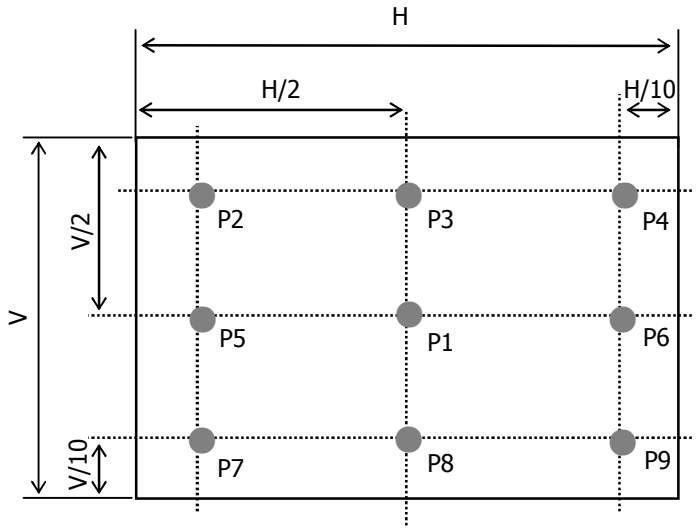
- Pattern size : 25% Box size
- Viewing angle direction of color shift : Horizontal, Vertical

7. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 5.

8. Effective viewing angle is the angle at which the gamma shift of gray scale is lower than 0.3.
For more information see FIG 6 and FIG 7.

9. Gray scale specification
Gamma Value is approximately 2.2. For more information see Table 11.

Measuring point for surface luminance & measuring point for luminance variation.



H : 518.4 mm
V : 324.0 mm

FIG. 2 Measure Point for Luminance

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

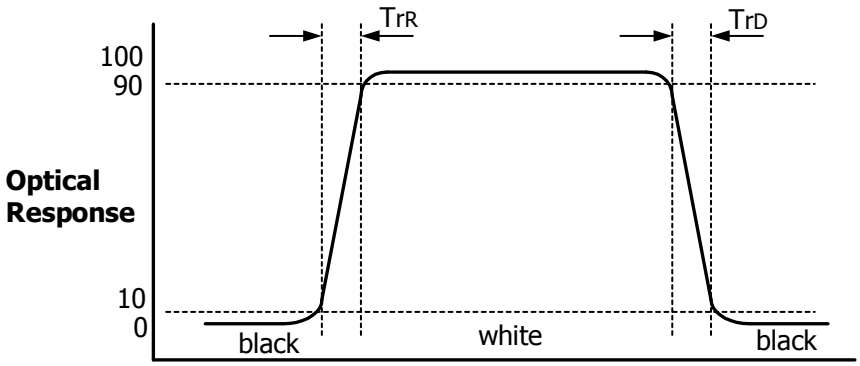


FIG. 3 Response Time

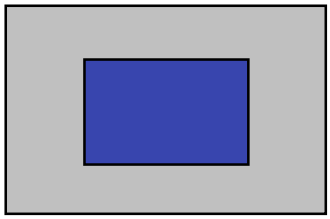
The gray to gray response time is defined as the following figure and shall be measured by switching the input signal for "Gray To Gray".

- Gray step : 5 step
- T_{GTG_AVR} is the total average time at rising time and falling time for "Gray To Gray".
- T_{GTG_MAX} is the max time at rising time or falling time for "Gray To Gray".
- In case of the difference in measured values due to the difference of measuring device or program was found, correlated value will be used after discussions between both parties.

Table 10. Gray to gray response time table

Gray to Gray		Rising Time				
		G1023	G767	G511	G255	G0
Falling Time	G1023					
	G767					
	G511					
	G255					
	G0					

Color shift is defined as the following test pattern and color.



25% Box size

FIG. 4 Color Shift Test Pattern

Average RGB values in Bruce RGB for Macbeth Chart

	Dark skin	Light skin	Blue sky	Foliage	Blue flower	Bluish green
R	395	827	343	311	519	459
G	227	571	451	411	475	799
B	183	495	647	187	743	715
	Orange	Purplish blue	Moderate red	Purple	Yellow green	Orange yellow
R	879	227	847	307	643	923
G	419	279	271	159	775	651
B	99	699	351	347	235	119
	Blue	Green	Red	Yellow	Magenta	cyan
R	107	291	791	967	831	143
G	131	595	111	851	251	507
B	583	263	151	147	607	691
	White	Neutral 8	Neutral 6.5	Neutral 5	Neutral 3.5	black
R	963	827	623	443	255	91
G	963	827	623	443	255	91
B	963	827	623	443	255	91

Dimension of viewing angle range.

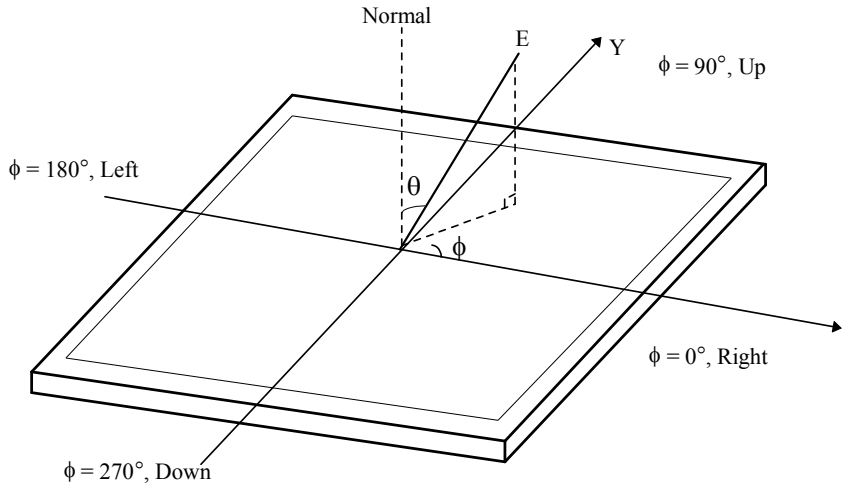


FIG. 5 Viewing angle

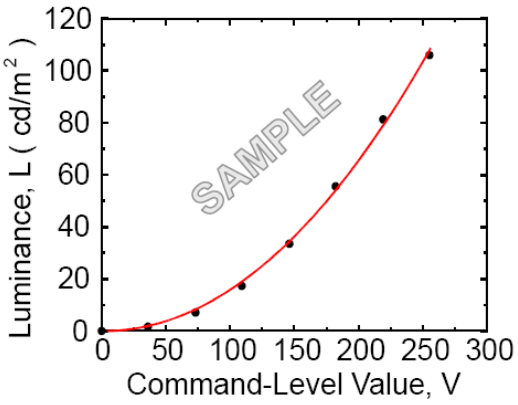


FIG. 6 Sample Luminance vs. gray scale (using a 256 bit gray scale)

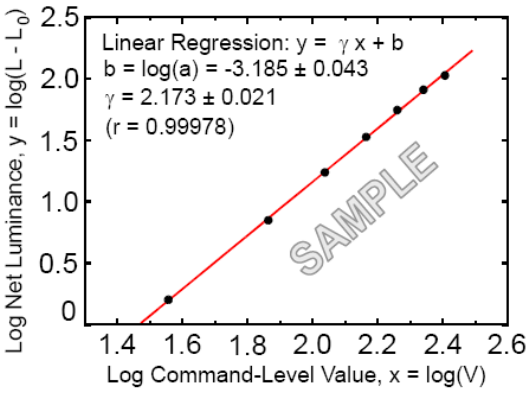


FIG. 7 Sample Log-log plot of luminance vs. gray scale

$$L = aV^{r} + L_b$$

$$\log(L - L_b) = r\log(V) + \log(a)$$

Here the Parameter α and γ relate the signal level V to the luminance L.
The GAMMA we calculate from the log-log representation (FIG. 7)

Table 11. Gray Scale Specification

Gray Level	Relative Luminance [%] (Typ.)
0	0.10
63	0.30
127	1.08
191	2.50
255	4.71
319	7.70
383	11.52
447	16.18
511	21.72
575	28.15
639	35.51
703	43.81
767	53.07
831	63.30
895	74.52
959	86.75
1023	100

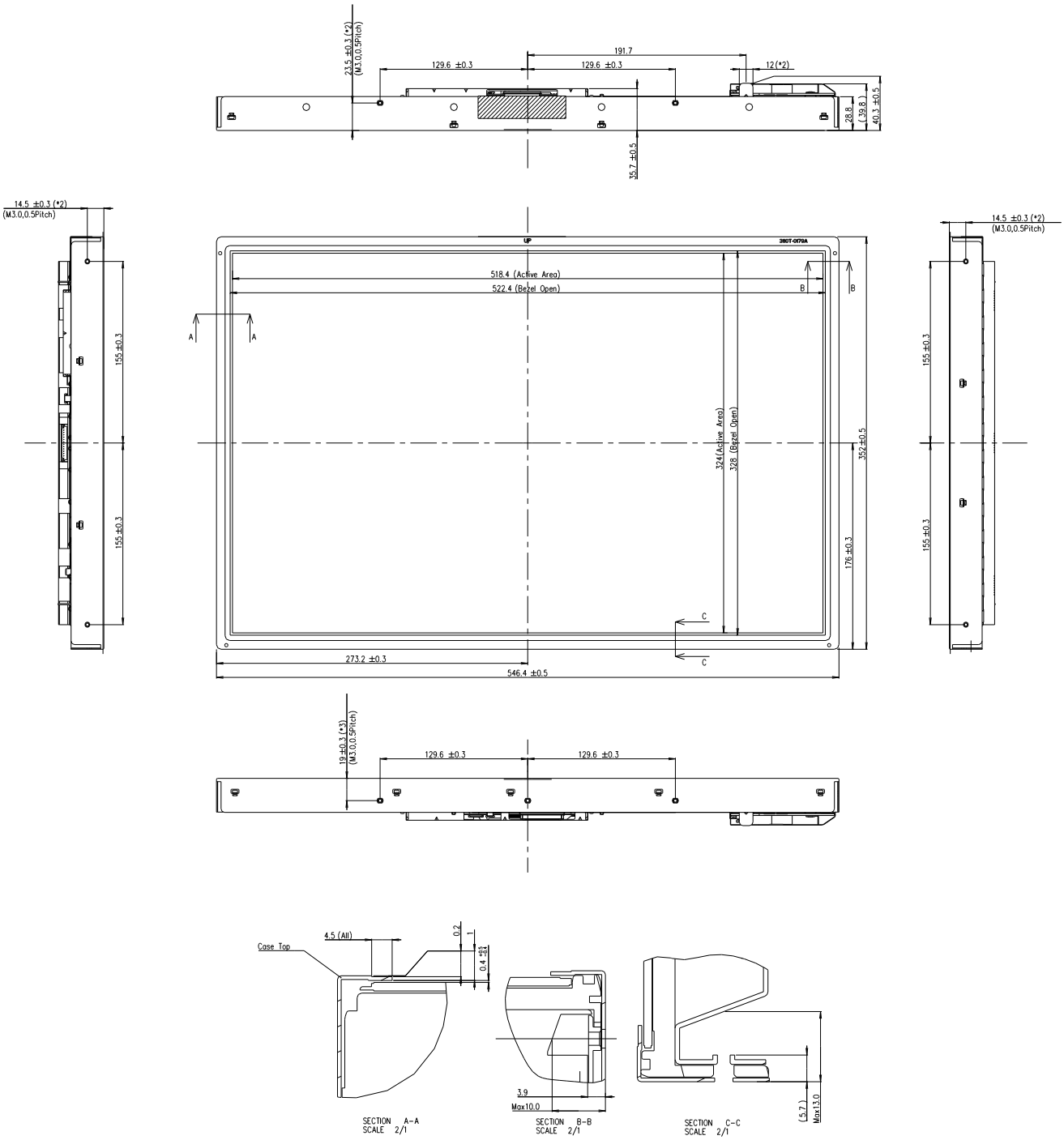
5. Mechanical Characteristics

The contents provide general mechanical characteristics. In addition the figures in the next page are detailed mechanical drawing of the LCD.

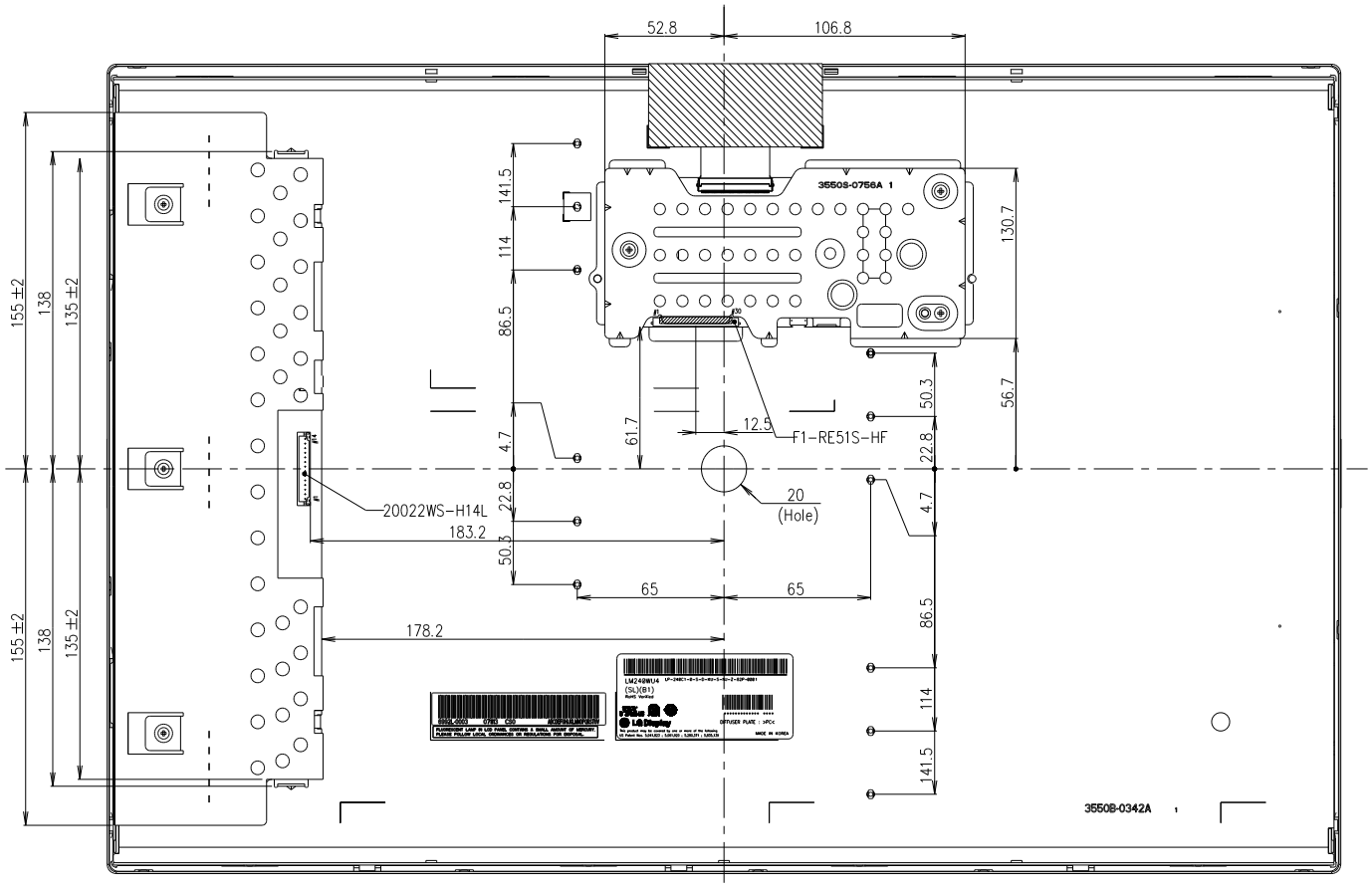
Outline Dimension	Horizontal	546.4mm
	Vertical	352.0mm
	Depth	40.3mm
Bezel Area	Horizontal	522.4mm
	Vertical	328.0mm
Active Display Area	Horizontal	518.4mm
	Vertical	324.0mm
Weight	2740 g(Typ) / 2880 g(Max)	
Surface Treatment	Hard coating(3H) Anti-glare treatment of the front polarizer	

Notes : Please refer to a mechanic drawing in terms of tolerance at the next page.

<FRONT VIEW>

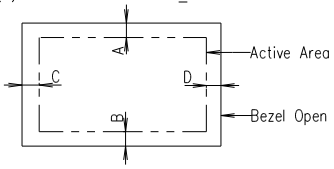

191.7
129.6 ±0.3
129.6 ±0.3
12(*2)
23.5 ±0.3 (*2)
(M3.0,0.5Pitch)
28.8
(39.8)
40.3 ±0.5
35.7 ±0.5
14.5 ±0.3 (*2)
(M3.0,0.5Pitch)
155 ±0.3
155 ±0.3
518.4 (Active Area)
522.4 (Bezel Open)
324 (Active Area)
328 (Bezel Open)
352 ±0.5
176 ±0.3
273.2 ±0.3
546.4 ±0.5
A
A
B
B
C
C
19 ±0.3 (*3)
(M3.0,0.5Pitch)
129.6 ±0.3
129.6 ±0.3
Case Top
4.5 (All)
0.2
1
0.4 +0.1 -0.2
3.9
Max10.0
(5.7)
Max13.0
SECTION A-A
SCALE 2/1
SECTION B-B
SCALE 2/1
SECTION C-C
SCALE 2/1

<REAR VIEW>



Notes

1. Unspecified tolerances are to be ±0.5mm.
2. Depth of user mounting holes is max 5.0mm
3. Tilt and partial disposition tolerance of display area are as following.
   (1) Y-direction : IA−BI ≤ 1.4mm
   (2) X-direction : IC−DI ≤ 1.4mm



4. Torque Spec of User Mounting : 6.0 ~ 7.0kgf cm

6. Reliability

Environment test condition

No	Test Item	Condition
1	High temperature storage test	Ta= 60°C 240h
2	Low temperature storage test	Ta= -20°C 240h
3	High temperature operation test	Ta= 50°C 50%RH 240h
4	Low temperature operation test	Ta= 0°C 240h
5	Vibration test (non-operating)	Wave form : random Vibration level : 1.0G RMS Bandwidth : 10-300Hz Duration : X,Y,Z, 10 min One time each direction
6	Shock test (non-operating)	Shock level : 100G Waveform : half sine wave, 2ms Direction : ±X, ±Y, ±Z One time each direction
7	Humidity condition Operation	Ta= 40 °C ,90%RH
8	Altitude storage / shipment	0 - 40,000 feet(12192m)
9	Maximum Storage Humidity for 4 corner light leakage Mura.	Max 70%RH , Ta=40℃

7. International Standards

7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,
Standard for Safety of Information Technology Equipment.
b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,
Standard for Safety of Information Technology Equipment.
c) EN 60950-1:2001, First Edition,
European Committee for Electrotechnical Standardization(CENELEC)
European Standard for Safety of Information Technology Equipment.

7-2. EMC

a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998
(Including A1: 2000)

7-3. Environment

a) RoHS. Directive 2002/95/EC of the European Parliament and of the Council on the reduction of the use of certain hazardous substances in electrical and electronic equipment. January 2003

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M

A,B,C : SIZE(INCH)
D : YEAR
E : MONTH
F ~ M : SERIAL NO.

Note

1. YEAR

Year	2001 2011	2002 2012	2003 2013	2004 2014	2005 2015	2006 2016	2007 2017	2008 2018	2009 2019	2010 2011
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

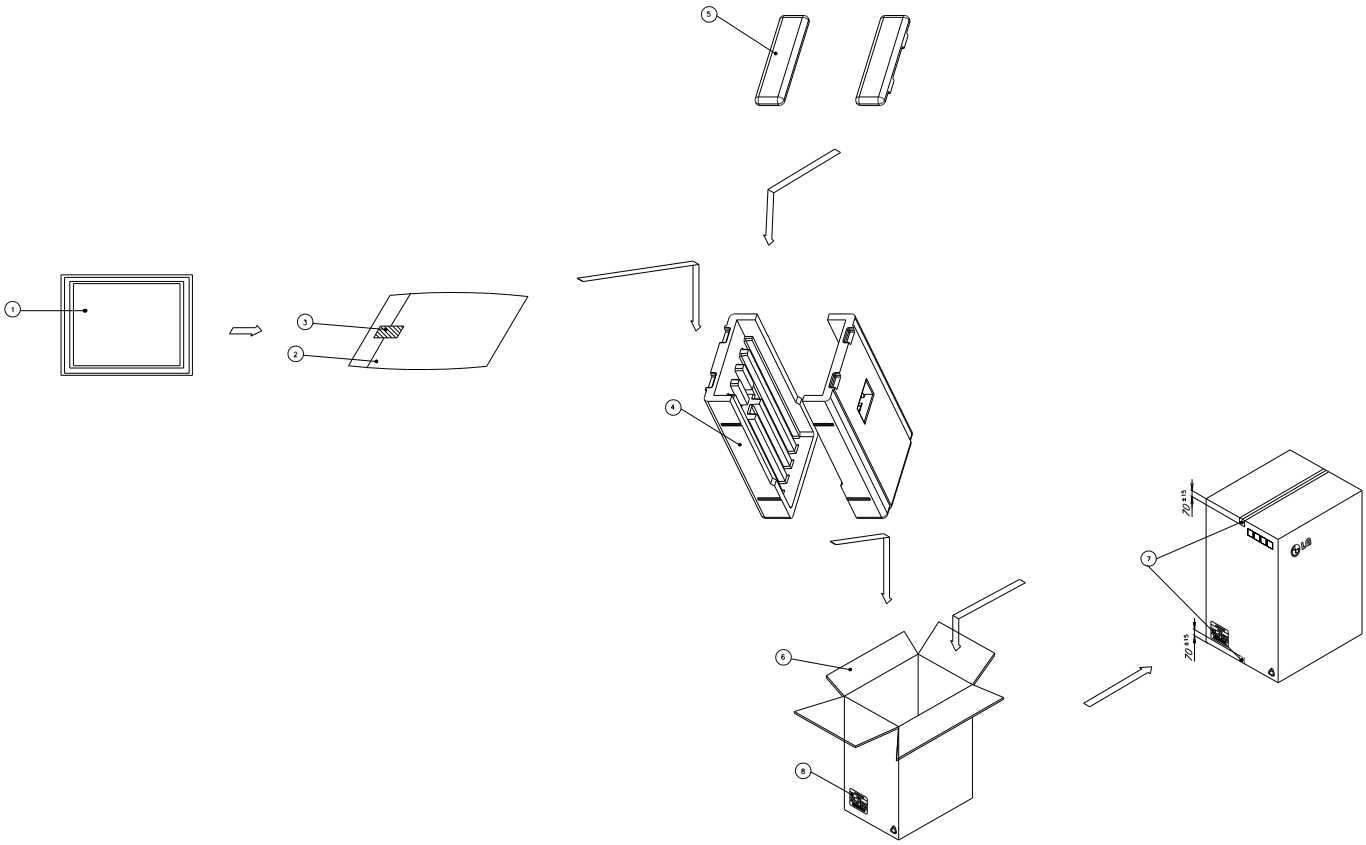
b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

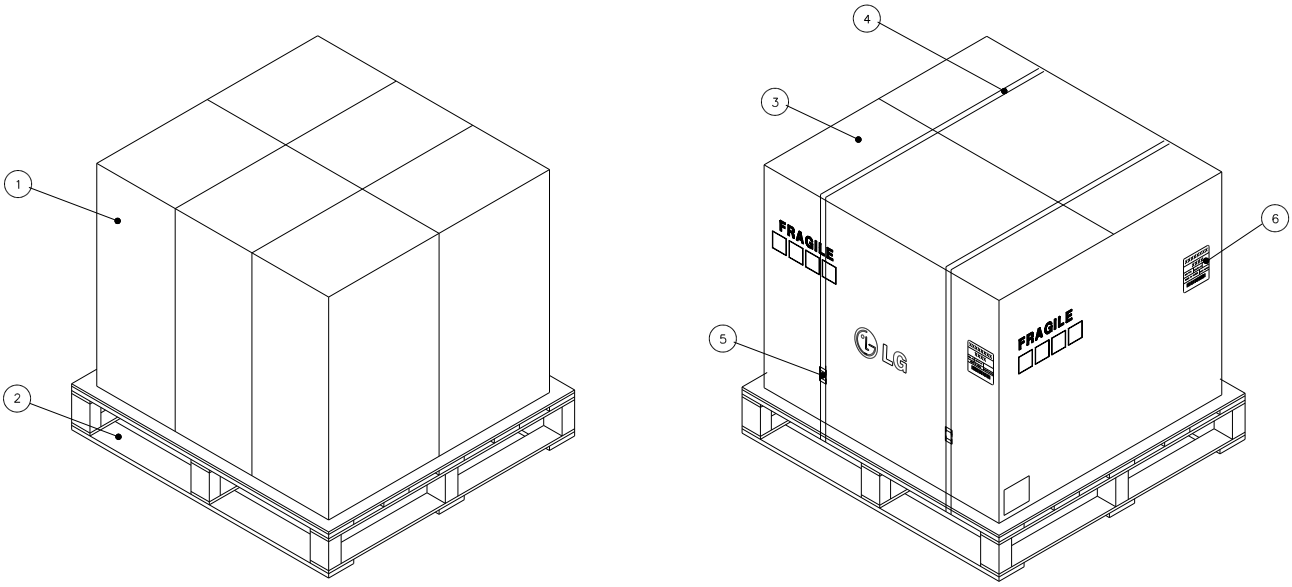
8-2. Packing Form

a) Package quantity in one box : 5EA

b) Box Size : 436 X 346 X 618



8-3. Pallet Form



NO.	DESCRIPTION	MATERIAL
1	PACKING ASS'Y	
2	PALLET	Paper_1030X870X120
3	ANGLE, PACKING	SWR4
4	LABEL	ART PAPER
5	TAPE	OPP
6	BAND	PP
7	BAND, CLIP	CLIP 18MM

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=±200mV(Over and under shoot voltage)
(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.
(7) Please do not give any mechanical and/or acoustical impact to LCM. Otherwise, LCM can't be operated its full characteristics perfectly.
(8) A screw which is fastened up the steels should be a machine screw.
(if not, it causes metallic foreign material and deal LCM a fatal blow)
(9) Please do not set LCD on its edge.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

(1) The protection film is attached to the bezel with a small masking tape.
When the protection film is peeled off, static electricity is generated between the film and polarizer.
This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
(3) You can remove the glue easily. When the glue remains on the bezel surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.