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TO:

Date: Feb., 4, 2008

# HannStar Product Specification (Formal)

# 7" Color TFT-LCD Module

Model: **HSD070I651** 

-F\*\*

# FPC Length (Option):

Option column	FPC Length	
	41.29 mm	
	72.20 mm	

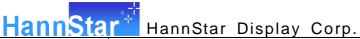
Please select FPC Length at first column

Note:1.Please contact HannStar Display Corp. before designing your product based on this module specification.

- 2. The information contained herein is presented merely to indicate the characteristics and performance of our products. No responsibility is assumed by HannStar for any intellectual property claims or other problems that may result from application based on the module described herein.
- 3.The mark " \*\* " of Model means sub-model code.

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	Record of Revisions							
Rev.	Date	Sub-Model	Description of change					
1.0	Feb., 4, 2008	F00/ F01/ F10	Preliminary Product Specification was first issued.					



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#### 1.0 GENERAL DESCRIPTION

#### 1.1 Introduction

HannStar Display model HSD070I651-F is a color active matrix thin film transistor (TFT) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 7.0 (16:9) inch diagonally measured active display area with 1440 x 234 dot (480 horizontal by 234 vertical pixel) resolution.

#### 1.2 Features

- 7 (16:9 diagonal) inch configuration
- Compatible with NTSC & PAL system
- Image Reversion: UP/DOWN and LEFT/RIGHT
- RoHS Compliance

# 1.3 Applications

- Digital Photo frame
- Portable DVD
- Multimedia applications and Others AV system

#### 1.4 General information

Item		Specification	Unit
Outline Dimension	on	164.9 x 100 x 5.5 (Typ.)	mm
Display area		154.08(H) x 86.58(V)	mm
Number of Pixel		480 RGB(H) x234(V)	pixels
Pixel pitch		0.321(H) x 0.370(V)	mm
Pixel arrangement		RGB Vertical stripe	
Display mode		Normally white	
Surface treatment		Antiglare, Hard-Coating(3H) with EWV film	
Weight		160 (Typ.)	g
Back-light		Single LED (Side-Light type)	
Power Consumption	B/L System	1.2(Max.)	W

#### 1.5 Mechanical Information

Item		Min.	Тур.	Max.	Unit
Modulo	Horizontal(H)	164.4	164.9	165.4	mm
Module Size	Vertical(V)	99.5	100.0	100.5	mm
	Depth(D)	_	5.7	6.0	mm
Weight (Without inverter)		_	160	_	g

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# 2.0 ABSOLUTE MAXIMUM RATINGS

# 2.1 Electrical Absolute Rating

#### 2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit	Note
	$DV_DD$	-0.3	6.0	V	GND=0
	$V_{GH}$	-0.3	15	V	GND=0
Dower aupply voltage	$V_{GL}$	-10	0.3	V	GND=0
Power supply voltage	$V_{GH}$ - $V_{GL}$	-10	15	V	
	$AV_DD$	-0.3	7.0	V	AGND=0
	$V_{COM}$	-1.6	5.2	V	
Analog Signal Input Level	$V_{R,} V_{G,} V_{B}$	-0.2	AV <sub>DD</sub> +0.2	V	
Logic Signal Input Level	Vı	-0.3	DV <sub>DD</sub> +0.3	V	

# 2.1.2 Back-Light Unit

Item	Symbol	Тур.	Max.	Unit	Note
LED current	Ι <sub>L</sub>		100	mA	(1) (2)
LED voltage	$V_L$	10.5	12	V	(1) (2)(3)

Note (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.

(2) Ta =25±2°C

(3) Test Condition: LED current 100 mA

# 2.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Note
Operating Temperature	$T_{opa}$	-20	70	$^{\circ}\!\mathbb{C}$	
Storage Temperature	$T_{stg}$	-30	80	$^{\circ}\!\mathbb{C}$	



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#### 3.0 OPTICAL CHARACTERISTICS

### 3.1 Optical specification

Iter	Item Sy		Condition	Min.	Тур.	Max.	Unit	Note
Contrast		CR		400	500	_		(1)(2)
Response	Rising	T <sub>R</sub>		_	5	7		
time	Falling	T <sub>F</sub>	⊖=0	_	20	28	msec	(1)(3)
White lumin (Center)	White luminance		Normal viewing	160	200		cd/m <sup>2</sup>	(1)(4) (I <sub>L</sub> =100mA)
Color		W <sub>x</sub>	angle	0.260	0.310	0.360		
chromaticity (CIE1931)	•	W <sub>y</sub>		0.280	0.330	0.380		
	θL			60	70	_		(1)(4)
Viewing	Hor.	$\Theta_{R}$	05.40	60	70	_		(1)(4)
angle	) / a ==	θυ	CR>10	50	60	_		
	Ver.	$\Theta_{D}$		60	70	_		
Brightness uniformity		B <sub>UNI</sub>	⊖=0	70	_	_	%	(5)
Optima View	Direction		6 O' clock					

# 3.2 Measuring Condition

■ Measuring surrounding : dark room

■ LED current I<sub>L</sub>: 100mA

■ Ambient temperature : 25±2°C

■ 30min. warm-up time.

# 3.3 Measuring Equipment

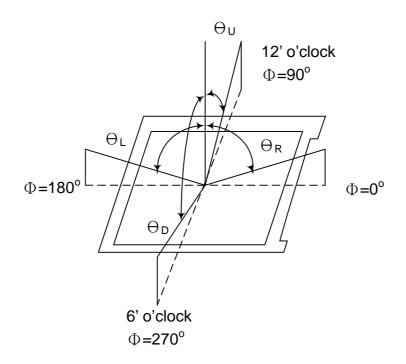
■ FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

■ Measuring spot size : 20 ~ 21 mm



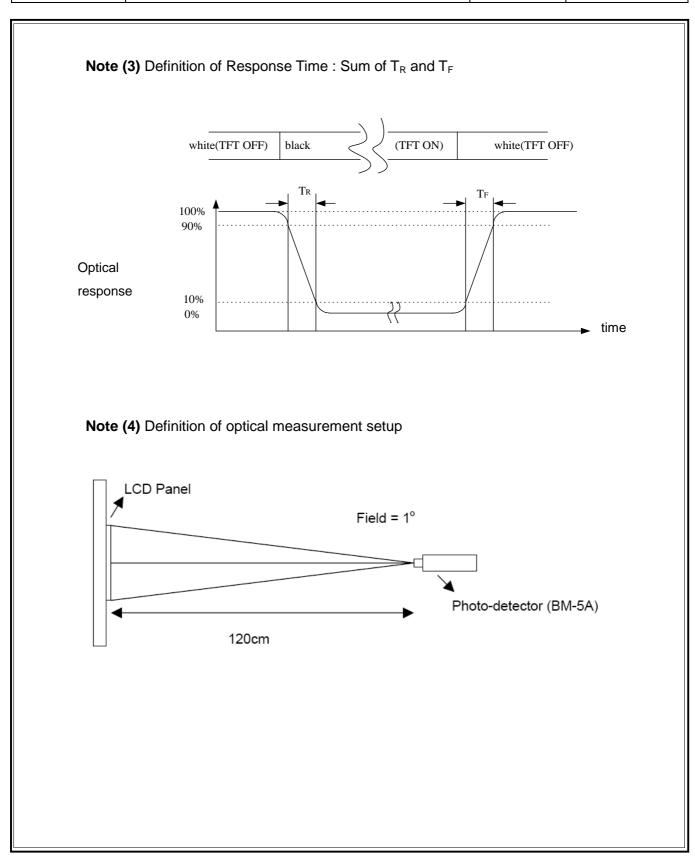
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Note (1) Definition of Viewing Angle:



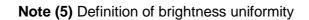
**Note (2)** Definition of Contrast Ratio(CR) : measured at the center point of panel

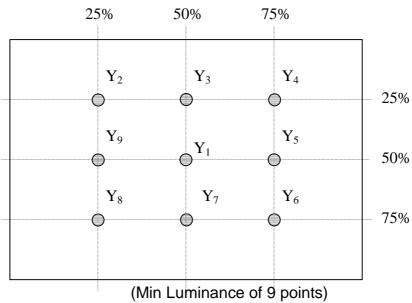
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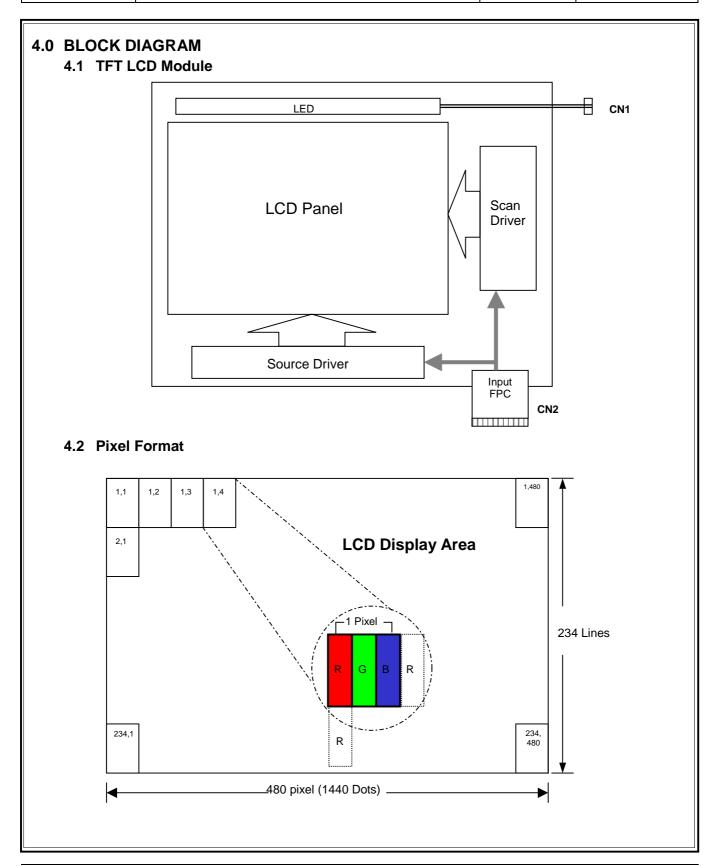


Luminance uniformity =  $\frac{\text{(Max Luminance of 9 points)}}{\text{(Max Luminance of 9 points)}} \times 100\%$ 

**Note (6)** Rubbing Direction (The different Rubbing Direction will cause the different optima view direction.

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#### 5.0 INTERFACE PIN CONNECTION

#### 5.1 TFT LCD Module

CN2 (Input signal): FPC Down Connector, 26 pins, pitch: 0.5mm

Terminal no.	Symbol	I/O	Function	Note
1	DGND	-	Ground for logic circuit	
2	$DV_DD$	I	Supply voltage of logic control circuit for scan (Gate) driver	
3	V <sub>G</sub> L	ı	Negative power for scan (Gate) driver	
4	Vgн	I	Positive power for scan (Gate) driver	
5	STVD	I/O	Vertical start pulse	(1)
6	STVU	I/O	Vertical start pulse	(1)
7	CKV	-	Shift clock input for scan (Gate) driver	
8	U/D	-	UP/DOWN scan control input	(1)
9	OEV		Output enable input for scan(Gate) driver	
10	Vсом		Common electrode driving signal	
11	Vсом		Common electrode driving signal	
12	L/R		LEFT/RIGHT scan control input	(1)
13	MOD		Sequential sampling and simultaneous sampling setting	(2)
14	OEH	-	Output enable input for data (Source) driver	
15	STHL	I/O	Start pulse for horizontal scan (Gate) line	(1)
16	STHR	I/O	Start pulse for horizontal scan (Gate) line	(1)
17	CPH3	-	Sampling and shifting clock pulse for data (Source) driver	(2)
18	CPH2		Sampling and shifting clock pulse for data (Source) driver	(2)
19	CPH1		Sampling and shifting clock pulse for data (Source) driver	
20	DV <sub>DD</sub>	- 1	Supply voltage of logic control circuit for data(Source) driver	
21	DGND	-	Ground for logic circuit	
22	VR		Alternated video signal input(Red)	
23	Vg		Alternated video signal input(Green)	
24	VB		Alternated video signal input(blue)	
25	AVDD		Supply voltage for analog circuit	
26	AGND	-	Ground for analog circuit	

Note (1) Selection of scanning mode (please refer to the following table)

11010 (1) 0010	vote (1) Colection of Scanning mode (piecase refer to the following table)					
	Setting of scan control input		IN/OUT state for start pulse		pulse	Scanning direction
U/D	L/R	STVD	STVU	STHR	STHL	
GND	DV <sub>DD</sub>	Output	Input	Output	Input	up to down, and from left to right.
DV <sub>DD</sub>	GND	Input	Output	Input	Output	down to up, and from right to left.
GND	GND	Output	Input	Input	Output	up to down, and from right to left.
DV <sub>DD</sub>	DV <sub>DD</sub>	Input	Output	Output	Input	down to up, and from left to right.

Note (2) MOD=H: Simultaneous sampling.(Please check CPH2 and CPH3 to GND when MOD=H) MOD=L: Sequential sampling.



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# 5.2 Back-Light Unit

**CN1** LED Power Source (**BHSR-02VS-1**) / JAPAN SOLDERLESS TERMINAL MFG CO., LTD. Mating Connector: (**SBHT-002T-P0.5**) / JAPAN SOLDERLESS TERMINAL MFG CO., LTD.

	,	<u> </u>
Terminal no.	Symbol	Function
1	VL	LED power supply (high voltage)
2	GL	LED power supply (low voltage)



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# 6.0 ELECTRICAL CHARACTERISTICS

# 6.1 TFT LCD Module

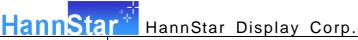
Item	Symbol	Min.	Тур.	Max.	Unit	Note
	$DV_{DD}$	3	3.3	5.5	V	
Cupply Voltage	V <sub>G</sub> H	14.3	15	15.7	V	
Supply Voltage	V <sub>GL</sub>	-10.5	-10	-9.5	V	
	AV <sub>DD</sub>	4.5	5	5.5	V	
Video signal	ViA	0.4	-	AV <sub>DD</sub> -0.4	V	
amplitude	Viac	-	3	-	V	AC component,
(VR,VG,VB)	ViDC	-	AV <sub>DD</sub> /2	-	V	DC component
VCOM	VCAC		5.5		VP-P	AC component
VCOIVI	Vcdc	1.6	1.8	2.0	V	DC component, (1)
Input signal	ViH	0.8DV <sub>DD</sub>	-	DV <sub>DD</sub>	V	(2)
voltage	ViL	0	-	0.2 DV <sub>DD</sub>	V	(2)
	ldd	-	4.2	-	mA	DV <sub>DD</sub> =3.3V
Current of power	ladd	-	3.7	-	mA	AV <sub>DD</sub> =5V(Black)
supply	lgн	-	60	-	uA	V <sub>GH</sub> =15V
	<b>I</b> GL	-	400	-	uA	V <sub>GL</sub> =-10V

Note (1): The brightness of LCD panel could be changed by adjusting the AC component of V<sub>COM</sub>.

Note (2): STHL, STHR, OEH, L/R, CPH1~CPH3, STVD, STVU, OEV, CKV, U/D

Note (3): Be sure to apply the power voltage as the power sequence spec.

Note (4): DGND=AGND=0V,)



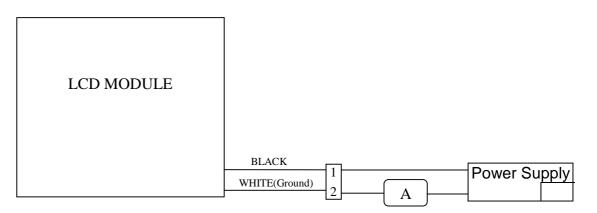
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# 6.2 Back-Light Unit

The back-light system is an edge-lighting type with 15 LED.

The characteristics of the LED is shown in the following tables.

Item	Symbol	Min.	Тур.	Max.	Unit	Note
LED current	IL			100	mA	
LED voltage	VL		10.5	12	V	
Operating LED life time	Hr	20,000	_	_	Hour	(1)



Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25±3 °C, typical IL value indicated in the above table until the brightness becomes less than 50%.



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# 6.3 AC Characteristics

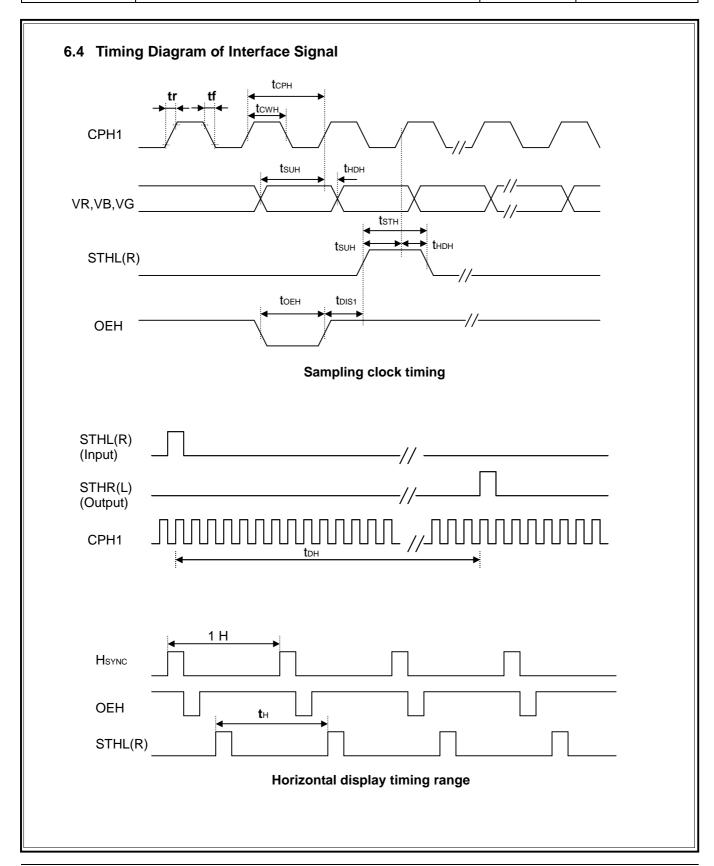
Item	Symbo I	Min.	Тур.	Max.	Unit	Note
Rising time	tr	-	-	10	ns	(1)
Falling time	tf	-	1	10	ns	(1)
High and low level pulse duty	tсрн	100	103	•	ns	CPH1~CPH3
CPH pulse duty	tсwн	40	50	60		CPH1~CPH3
STH setup time	tsuн	20	1	•	ns	STHR,STHL
STH hold time	thdh	10	-	-	ns	STHR,STHL
STH pulse width	tsтн	-	1	-	<b>t</b> CPH	STHR,STHL
STH period	tн	61.5	63.5	65.5	μs	STHR,STHL
OEH pulse width	tоен	-	1.23	-	μs	OEH
Sample and hold disable time	t <sub>DIS1</sub>	-	8.19	-	μs	
OEV pulse width	toev	-	4.77	-	μs	OEV
CKV pulse width	tckv	-	3.91	-	μs	CKV
Clean enable time	t <sub>DIS2</sub>	-	3.90	-	μs	
Horizontal display timing range	tон	-	1440	-	tсрн/3	
STV setup time	tsuv	200	1	-	ns	STVD,STVU
STV hold time	<b>t</b> HDV	300	-	•	ns	STVD,STVU
STV pulse width	<b>t</b> stv	-	1	-	tн	STVD,STVU
Horizontal line per field	t∨	256	262	268	tн	(2)
Vertical display start	tsv		3	-	tн	
Vertical display timing range	tov		234	-	tн	
VCOM Rising time	tгсом		-	5	μs	
VCOM Falling time	tгсом		-	5	μs	
VCOM delay time	tосом		-	3	μs	
RGB delay time	<b>t</b> DRGB		*	1	μs	

Note (1): For all of the logic signals.

Note (2): Please don't use odd horizontal lines to drive LCD panel for both odd and even filed simultaneously.

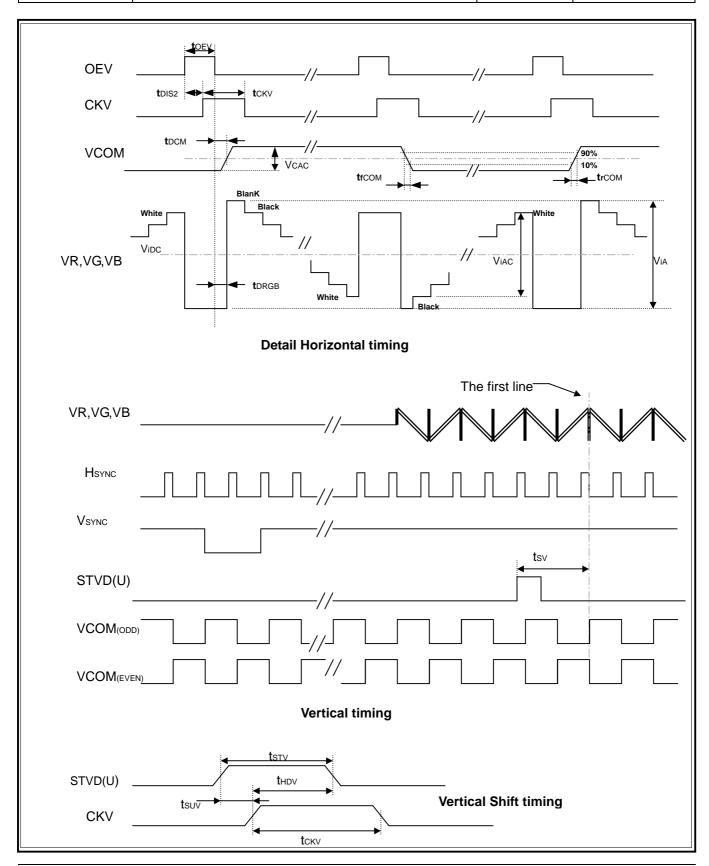
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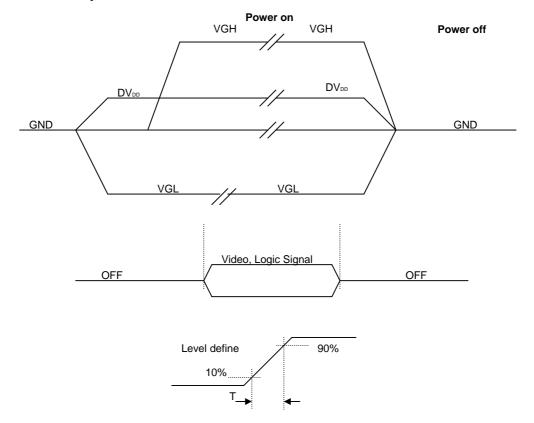
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Power Sequence: DV<sub>DD</sub> -> VGL -> VGH

Note Apply the LED volatge within the LCD operation range. When the back-light turns on before the LCD operation or the LCD truns off before the back-light turns off. the display may momentarily become white.



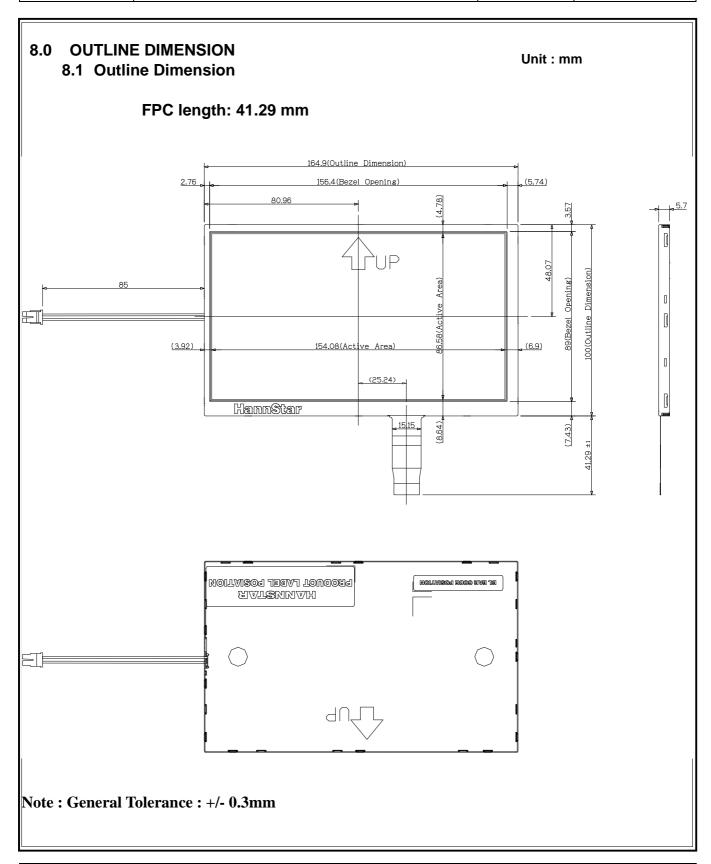
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# 7.0 Reliability test items

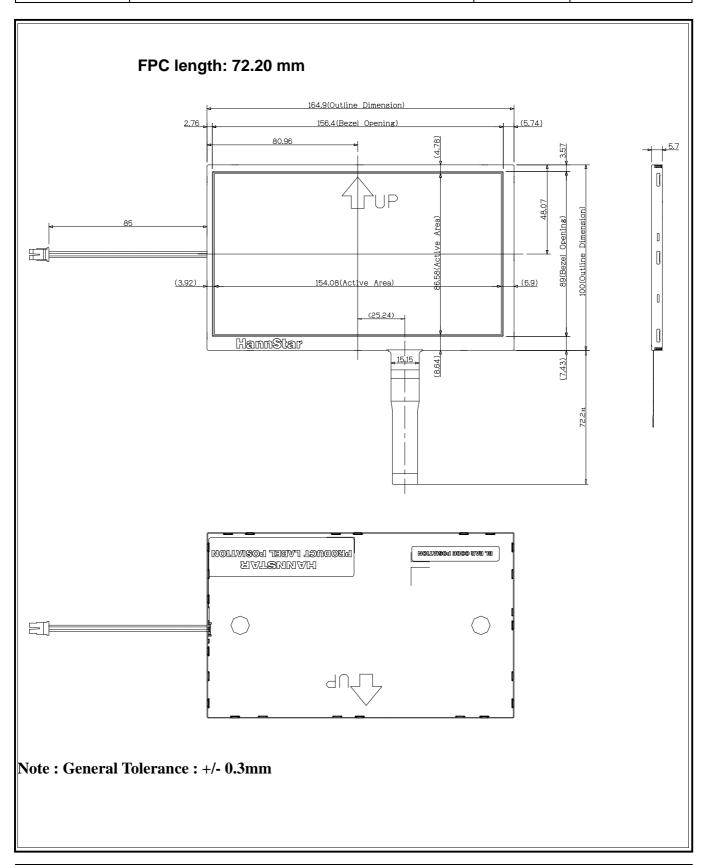
		2 11/1	
No.		Conditions	Remark
1	High Temperature Storage	Ta=+80°C, 240hrs	
2	Low Temperature Storage	Ta=-30°C, 240hrs	
3	High Temperature Operation	Ta=+70°C, 240hrs	
4	Low Temperature Operation	Ta=-20°C, 240hrs	
5	High Temperature and High Humidity (operation)	Ta=+60°C, 90%RH, 240hrs	
6	Thermal Cycling Test (non operation)	$-30^{\circ}\text{C}(30\text{min}) \rightarrow +80^{\circ}\text{C}(30\text{min}), 200\text{cycles}$	
7	Electrostatic Discharge	$\pm 200$ V,200pF(0 $\Omega$ ) 1 time/each terminal	
8	Vibration	1.Random: 1.04Grms, 10~500Hz, X/Y/Z, 30min/each direction	
		2.Sweep sine: 1.5G, 5~500Hz, X/Y/Z, 30min/each direction	
9	Shock	100G,6ms, ±X, ±Y, ±Z	JIS C7021, A-10
		3 time for each direction	(Condition A)
10	Vibration (with carton)	Random:  1.04Grms, 10~500Hz, X/Y/Z 45min/each direction  Fixed:  5Hz, 1.5Grms, X/Y/Z 45min/each direction	
11	Drop (with carton)	Height: 60cm 1 corner, 3 edges, 6 surfaces	JIS Z0202

Note: There are no display function NG issue occurred, All the cosmetic specification is judged before the reliability stress.

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# 9.0 LOT MARK

#### 9.1 Lot Mark

 1
 2
 3
 4
 5
 6
 7
 8
 9
 10
 11
 12
 13
 14
 15

code 1,2,3,4,5,6: HannStar internal flow control code.

code 7: production location.

code 8: production year.

code 9: production month.

code 10,11,12,13,14,15: serial number.

# Note (1) Production Year

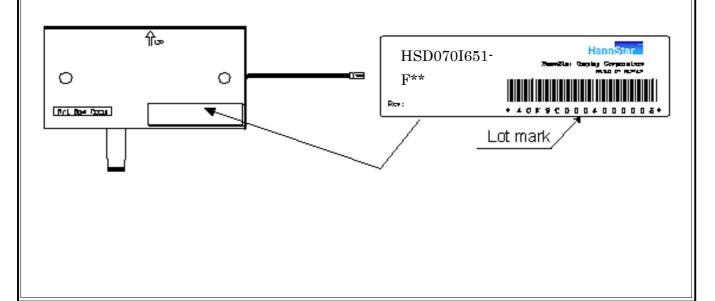
Year	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008
Mark	9	0	1	2	3	4	5	6	7	8

#### Note (2) Production Month

Month	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct	Nov.	Dec.
Mark	1	2	3	4	5	6	7	8	9	Α	В	С

#### 9.2 Location of Lot Mark

- (1) The label is attached to the backside of the LCD module.
- (2) This is subject to change without prior notice.



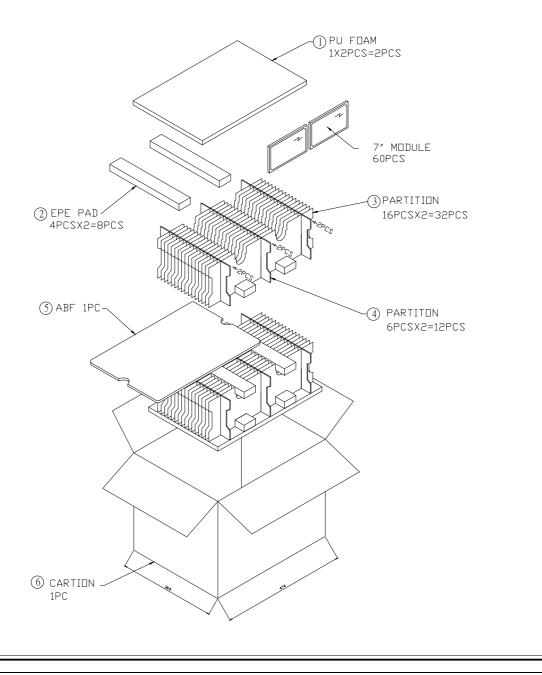


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# 10.0 PACKAGE SPECIFICATION

- 10.1 packing form
  - (1) Package quantity in one carton: 60 pieces.
  - (2) Carton size: 464±3 mmx360±3 mmx370±3 mm.
  - (3) For domestic transportation only.

# 10.2 packing assembly drawings



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#### 11.0 GENERAL PRECAUTION

# 11.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life-threatening or otherwise catastrophic.

### 11.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

# 11.3 Breakage of LCD Panel

- 11.3.1.If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 11.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 11.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 11.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken.

#### 11.4 Electric Shock

- 11.4.1. Disconnect power supply before handling LCD module.
- 11.4.2. Do not pull or fold the LED cable.
- 11.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

#### 11.5 Absolute Maximum Ratings and Power Protection Circuit

- 11.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged.
- 11.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time.
- 11.5.3. It's recommended to employ protection circuit for power supply.

#### 11.6 Operation

- 11.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 11.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 11.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft material.



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- 11.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading.
- 11.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

#### 11.7 Mechanism

Please mount LCD module by using mouting holes arranged in four corners tightly.

#### 11.8 Static Electricity

- 11.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 11.8.2. Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

# 11.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

# 11.10 Disposal

When disposing LCD module, obey the local environmental regulations.