

DATA IMAGE CORPORATION

TFT Module Specification

ITEM NO.: FG080000DNCWA-01

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Approved by	Version:	Issued Date:	Sheet Code:	Total Pages:
	F	2004/11/05		19



2. RECORD OF REVISION

Rev	Date	Item	Page	Comment
1	14/LUL/03			Initial PRELIMINARY
A	12/DEC/03	6,8-1	3,8	 1.Change Icc (TYP.) from 220 mA to 250 mA under Vcc =5.0V. 2.Change Vertical Viewing angle θ_Y+ MIN.: from 50 to 25 degree TYP.: from 55 to 30 degree 3.Modify Viewing angle test condition from CR≥10 to CR≥5
В	15/MAR/04	5,6,8-1, 9.1,10,11, 15,	12-13,	 Change Power Supply Current Icc (TYP.) from 320 to 360mA,(Vcc=3.3V) on page3. Modify operating and storage temperature on page3 Remove power supply voltage remark "note1" Modify backlight electrical characteristics on page4 Change vertical viewing angle θ_Y+ min from 25 to 35 degree on page 8. θ_Y+ typ. from 30 to 40 degree on page 8. θ_Y- typ. from 65 to 55 degree on page 8. Ψ_Y- typ. from 65 to 55 degree on page 8. Modify contrast ratio symbol page 8. Modify chromaticity on page 8. Add image sticking unit "sec" on page 8 Modify Power OFF/ON sequence timing specifications and plot on page 12. Modify block diagram on page 13. Change high temperature storage test level to T=70°C,240hrs on page 14 Change Point defect criteria (Cancel A.B Area) on page 15-16. Add Connector Molex 52559-3292 or equivalent FPC-32SP on page 21.
С	27/MAY/04	8-1	8	1.Change vertical viewing angle θ_{Y} + min from 35 to 50 degree. θ_{Y} + typ. from 40 to 55 degree. θ_{Y} - min from 50 to 60 degree. θ_{Y} - typ. from 55 to 65 degree.
D	23/JUL/04	7.1	5	 Change Vertical period Tvp from 769(min.) 806(typ.) 1000(max.) to 481(min.) 518(typ.) 712(max.) Change Vertical display active period Tvda from 768(min.) 768(typ.) 768(max.) to 480(min.) 480(typ.) 480(max.) Change Horizontal period Thp from 575(min.) 672(typ.) 806(max.) to 703(min.) 800(typ.) 934(max.). Change Horizontal display active period Thda from 512(min.) 512(typ.) 512(max.) to 640(min.) 640(typ.) 640(max.). Unit Tnp change to Thp. Symbol Tvpa change to Tvda,Hbp change to Hdp,Hfb change to Hfp.
E	06/OCT/04			 Change R31from 10K ohm to 470K ohm. Change C31from 0.1uf to 1uf for improve the stable of power rest function on T-con IC.



2. RECORD OF REVISION

Rev	Date	ltem	Page	Comment
F	04/NOV/04	11.2~11.3		Remove inspection Parameters without grade for general use.



This data sheet applies to a color TFT-LCD module,. FG080000D

DATA IMAGE assume no responsibility for any damage resulting from the use of the device which dose not comply with the instructions and the precautions in these specification sheet.

4. GENERAL Specifications

Parameter	Specifications	Unit
Screen Size	8 (diagonal)	inch
Display Format	640(H) x (R,G,B) x 480(V)	dot
Active Area	162.2(H) x 121.7 (V)	mm
Dot Pitch	0.2535 (H) x 0.2535 (V)	mm
Pixel Configuration	Stripe	
Outline Dimension	183.0(W) x 141.0(H) x 14.0 (D)	mm
Surface treatment	Anti-glare and hard coating	
Back-light	CCFL	
Display mode	Normally white	
Weight	385	g
View Angle direction	6 o'clock	

5. Absolute Maximum Ratings:

Par	Parameter		MIN.	MAX.	Unit	Remark
Power s	upply voltage	Vcc	0	+6.0	V	Ta=25°C
Logic i	nput voltage	VI	-0.3	+6.0	V	Ta=25°C
Operatin	g temperature	Тор	0	+50	°C	Module surface*
Storage	temperature	Tst	-20	+70	°C	-
Humidity	Operation		Ta<=40°C			
Furnitity	Non Operation		Ta<=40°C			

*Module at the active display area.

6. Electrical Characteristics

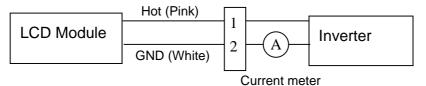
A) Module						Ta=25°C
Parameter	Symbol	MIN.	Тур.	MAX.	Unit	Remark
Power Supply veltage	V _{CC}	3.0	3.3	3.6	V	
Power Supply voltage	V _{CC}	4.5	5.0	5.5	V	
Power Supply Current	I _{CC}		360	440	mA	V _{CC} =3.3V
Power Supply Current	I _{CC}		250	300	mA	$V_{CC}=5.0V$
Ripple voltage	V_{RF}	-	-	100	mV _{P-P}	Vcc=+5V
"H" level logical input voltage	V _{IH}	2.3	-	5.5	V	
"L" level logical input voltage	VIL	-0.3	-	0.8	V	



B).Backlight			Ta=25 ±2°C						
Parameter	Symbol	MIN.	Тур.	MAX.	Unit	Remark			
Lamp Voltage	VL	726	806	886	Vrms	IL=6.0mA			
Lamp Current	١L	4.0	6.0	7.0	mArms	Note 2			
Lamp frequency		40	50	60	KHZ				
Startup Voltage	Vs			1210	Vrms	(25°C) Note 3			
Glariop Vollage	vs			1270	Vrms	(0°C) Note 3			

Note 1:Operating Temp. range:0~50°C

Note 2:Lamp current is measured by utilizing a current meter for high frequency as shown below:



- Note 3:The voltage shown above should be applied to the lamp for more than 1 second after startup. Other wise the lamp may not be turned on.
- Note 4:The lamp frequency may produce interference with horizontal synchronous frequency from the display, and this may cause line flow on the display. In order to avoid interference the lamp frequency should be detached from the horizontal synchronous frequency and its harmonics as far as possible.
- Note 5: $P_L=I_LxV_Lx2$.
- Note 6:The lifetime(Hr) of a lamp can be defined as the time in which it continues to operate under the condition Ta= 25 ± 2 and I_L=6.0 mArms until one of the following event occurs:
 - (1)When the brighthess becomes 50% or lower than its original,
 - (2)When the effective ignition length becomes 80% or lower than its original value.(Effective ignition length is defined as an area that has less than 70% brightness compared to the brightness in the center point.)
- Note 7:The waveform of the voltage output of inverter must be area-symmetric and the design of the inverter must have specifications for the modularized lamp. The performance of the backlight, such as lifetime or brightness, is greatly influenced by the characteristics of the DC-AC inverter for the lamp. All the parameters of an inverter should be designed with care so as not to produce too much current leakage from high-voltage output of the inverter. When designing or ordering the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occurs. When the above situation is confirmed, the module should be operated in the same manners as it is installed in your instrument.



7. INTERFACE SPECIFICATIONS

7.1 INPUT SIGNAL TIMING SPECIFICATIONS

The specifications of input signal timing are as the following table and timing diagram.

Signal	Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remarks
СК	Pixel clock Frequency	fck	25	32.5	40	MHz	
	Pixel clock period	Tck	40	30	25	ns	
	Duty ratio(%Tch)	-	40	50	60	%	Tch/Tck
	Rise time	Trck	-	5.2	-	ns	
	Fall time	Tfck	-	5.2	-	ns	
DATA	Setup time	Tsd	-	7.0	-	ns	
R	Hold time	Thd	-	7.0	-	ns	
G	Rise time	Trd		(9.9)		ns	
В	Fall time	Tfd		(11.3)		ns	
ENAB	Setup time	Tsde	4	5.8	-	ns	
	Hold time	Thde	4.5	6.2	-	ns	
VSYNC	Vertical Frequency	fv	50	60	75	Hz	
	Vertical period	Тvр	481	518	712	Thp	
	Vertical display blank period	Tvdb	1	38	232	Thp	
	Vertical display active period	Tvda	480	480	480	Thp	
	Vertical sync. back porch	Vbp	0	29	199	Thp	
	Vertical sync. front porch	Vfp	0	3	199	Thp	
	Vertical sync. pulse width	Vpw	1	6	200	Thp	
HSYNC	Horizontal period	Thp	703	800	934	Tck	
	Horizontal display blank period	Thdb	63	160	294	Tck	
	Horizontal display active period	Thda	640	640	640	Tck	
	Horizontal sync. back porch	Hdp	52	53	281	Tck	
	Horizontal sync. front porch	Hfp	0	35	281	Tck	
	Horizontal sync. pulse width	Hpw	52	73	243	Tck	

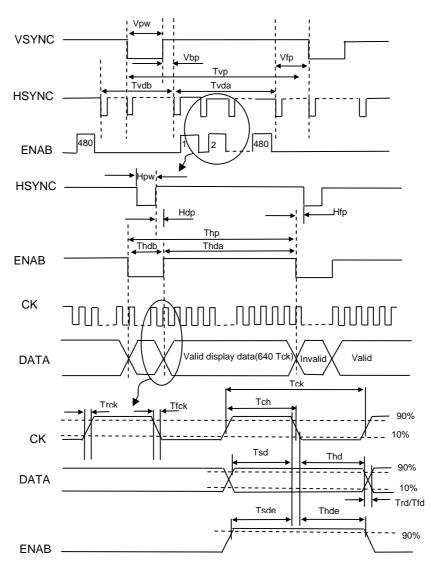
Note: 1.Data is latched at falling edge of CK in the spec. CK should appear during all blanking period.

2.VSYNC and HSYNC are negative polarity in the spec.

3.ENAB (Data Enable) should be positive polarity in the spec.

4.HSYNC should appear during blanking period of frame cycle.





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7.2 Color DATA INPUT ASSIGNMENT

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									Da	ata S	Sigi	nal							
				R	əd					Gre	een					Bl	ue		
C	olor	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
of Red	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Gray Scale	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
of Green	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1 0	1 0	1 0	1 0	1 0	1 0	0	0	0	0	0	0
	Blue(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Gray Scale	Blue (2)		-	-	-	-	-	-	_	-	-	-	-	-	_	-	-		
of				:	:	:	:	:	:	:	:	:	:	:		:	:		:
Blue	: Blue (61)	: 0	: 1	: 1	1	: 1	: 0	: 1											
	Blue (61) Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Correspondence between Data and Display Position

S0001 S0002 S0003 S0004 S0005 S0006 S0007 S0008 ------S1919 S1920

C001	R001	G001	B001	R002	G002	B002	R003	G003		G640	B640
i											
I I		1	1	I	I	I	I	I		I	
	R001	G001	B001	R002	G002	B002	R003	G003			B640

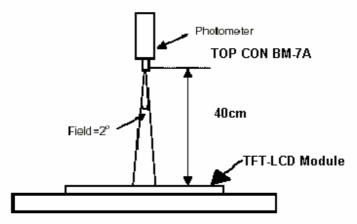


8-1. Specification:

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks	
	Horizontal	θ_x +		60	65		deg	Note 1,4	
Viewing		θ _x -	Center	60	65				
Angle	Vertical	θ _Y +	CR≥5	50	55				
		θ _Y -		60	65				
Contrast Ratio	_	CR max.	Center	100	250			Note 1,3	
Response time	Rise	Tr	Center	-	15	30	ms	Note 1,7	
	Fall	Tf	$\theta x = \theta y = 0^{\circ}$	-	35	50	ms		
Brightness Uniformity		B-uni	θx=θy =0°	70	80		%	Note1,6	
Average Luminance		L	IL=6.0mA	320	400		cd/mឺ	Note 1,2,4	
Lamp Life time				10,000	50000		hours		
		X _w		0.27	0.29	0.31		Note 1,8	
		Yw		0.319	0.339	0.359			
		X _R		0.563	0.583	0.603			
Chromaticity		Υ _R	Center	0.321	0.341	0.361			
Chromationy		X _G	$\theta x = \theta y = 0^{\circ}$	0.285	0.305	0.325			
		Y_G		0.558	0.578	0.598			
		Х _в		0.109	0.129	0.149			
		Υ _B		0.121	0.141	0.161			
Image sticking		tis	2 hours			2	Sec	Note 9	

The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance ≤ 1 lux, and at room temperature). The measurement must be taken after backlight warming up for 20 minutes. The operation temperature is $25^{\circ}C\pm 2^{\circ}C$. The measurement method is shown in Note1.

Note1: The method of optical measurement:

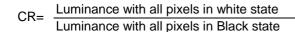


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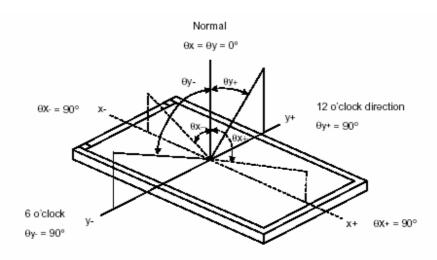


Note2: Definition of Central Luminance(L):

Central Luminance must be measured at the central point of the LCD module and at the viewing angle of the $\theta x=\theta y=0^{\circ}$ (Note 4). Note3: Definition of Contrast Ratio (CR):

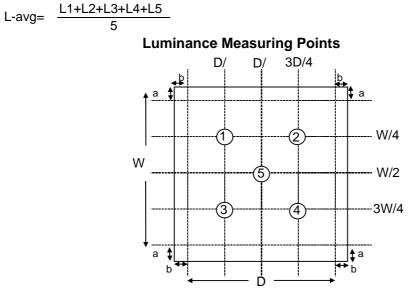


Note 4: Definition of Viewing Angle(CR≥5):



Note 5: Definition of Average Luminance:

The Average Luminance is defined as arithmetic mean value of five spots across the LCD surface at white state. The Luminance(Note 2) shall be measured with all pixels in the viewing field at white state. The measuring spots must be taken at the locations shown in the following figure, where a=b=15mm.



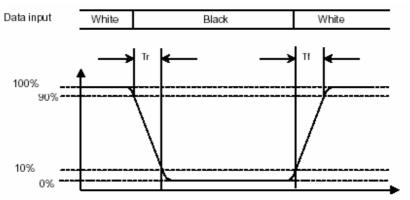
Note 6:Definition of Brightness Uniformity (Buni):

$$B-uni = \frac{Minimum luminance of 5 points}{Maximum luminance of 5 points}$$
(Note 5).



Note 7: Definition of Response Time:

The Response Time is set initially by defining the "Rising Time (Tr)" and the "Falling Time (Tf)" respectively. Tr and Tf are defined as following figure.

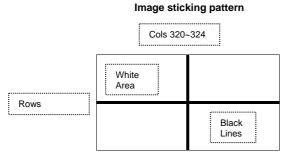


Note 8: Definition of Chromaticity:

The color coordinates $(X_W, Y_W), (X_R, Y_R), (X_G, Y_G), and (X_B, Y_B)$ are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.

Note 9: Definition of Image sticking (tis):

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous image shall not persist more than 2 sec at 25 $^{\circ}$ C

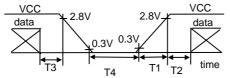




Pin No	Symbol	Function	Remark	
1	GND	Ground for logic circuit		
2	CK	Data sampling clock		
3	HSYNC	Horizontal synchronous signal		
4	VSYNC	Vertical synchronous signal		
5	GND	Ground for logic circuit		
6	R0	Red pixel data(LSB)		
7	R1	Red pixel data		
8	R2	Red pixel data		
9	R3	Red pixel data		
10	R4	Red pixel data		
11	R5	Red pixel data(MSB)		
12	GND	Ground for logic circuit		
13	G0	Green pixel data(LSB)		
14	G1	Green pixel data		
15	G2	Green pixel data		
16	G3	Green pixel data		
17	G4	Green pixel data		
18	G5	Green pixel data(MSB)		
19	GND	Ground for logic circuit		
20	B0	Blue pixel data(LSB)		
21	B1	Blue pixel data		
22	B2	Blue pixel data		
23	B3	Blue pixel data		
24	B4	Blue pixel data		
25	B5	Blue pixel data(MSB)		
26	GND	Ground for logic circuit		
27	ENAB	Data enable signal		
28	Vcc	Power Supply : +3.3V/+5V		
29	Vcc	Power Supply : +3.3V/+5V		
30	R/L	Right/Left scan control input		
31	U/D	Up/Down scan control input		
32 GND Ground for logic circuit				

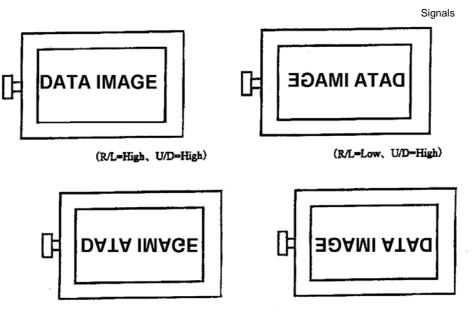


9.1 POWER OFF/ON SEQUENCE



Timing Specifications: $0 < T1 \le 15ms$ $0 < T2 \le 20ms$ $0 < T3 \le 1s$ 1S < T4

Notes:1.Please avoid floating state of interface signal at invalid period. 2.When the interface signal is invalid, be sure to pull down the power supply for LCD V_{CC} to 0V.

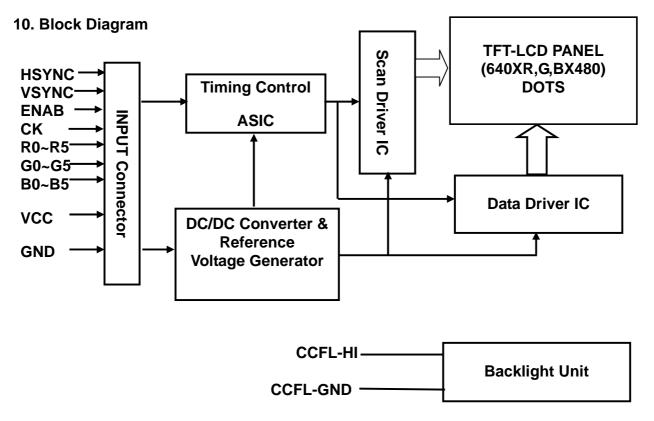


(R/L=High, U/D=Low)

(R/L=Low, U/D=Low)

No.	Symbol	I/O	Description	Remark
1	HI	I	Power supply for backlight unit (High voltage)	
2	GND	-	Ground for backlight unit	







11.1.1 Temperature and Humidity(Ambient Temperature) Temperature : $25 \pm 5^{\circ}C$ Humidity : $65 \pm 5\%$

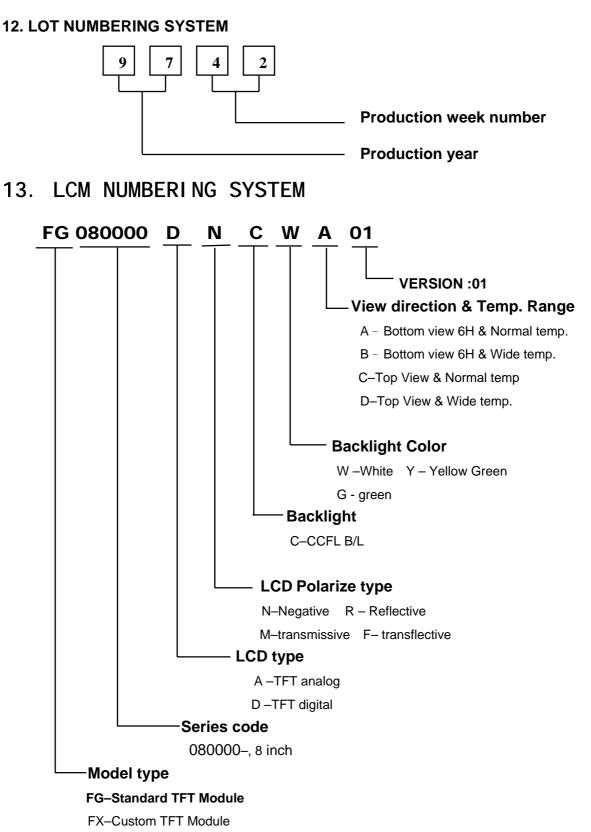
- 11.1.2 Operation Unless specified otherwise, test will be conducted under function state.
- 11.1.3 Container Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.
- 11.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

11.1.5 Test Method

	Reliability Test Item & Level	Test Level
No.	Test Item	
1	High Temperature Storage Test	T=70°C ,240hrs
2	Low Temperature Storage Test	T=-20°C,240hrs
3	High Temperature Operation Test	
4	Low Temperature Operation Test	T=0°C,240hrs
5	High Temperature and High Humidity Operation Test	T=50℃,80RH,240hrs
6	Thermal Cycling Test	0° C \rightarrow +25 $^{\circ}$ C \rightarrow +60 $^{\circ}$ C,50 Cycles
ю	(No operation)	60 min 30 min 60 min
		Frequency: 10 ~ 57 Hz Amplitude: 1.0 mm
7	Vibration Test	58 ~ 500 Hz, 1G
	(No operation)	Sweep Time : 11min
		Test Period : 3hrs (1hrs for each Direction of X,Y,Z)
	Charly Tast	80G, 6ms
8	Shock Test	Direction $: \pm X, \pm Y, \pm Z$
	(No operation)	Cycle : 1 times







14. PRECAUTION FOR USING LCM

1. LIQUID CRYSTAL DISPLAY (LCD)

LCD is made up of glass, organic sealant, organic fluid, and polymer based polarizers. The following precautions should be taken when handing,

(1). Keep the temperature within range of use and storage. Excessive temperature and humidity could cause polarization degredation, polarizer peel off or bubble.

(2). Do not contact the exposed polarizers with anything harder than an HB pencil lead. To clean dust off the display surface, wipe gently with cotton, chamois or other soft material soaked in petroleum benzin.

(3). Wipe off saliva or water drops immediately. Contact with water over a long period of time may cause polarizer deformation or color fading, while an active LCD with water condensation on its surface will cause corrosion of ITO electrodes.

(4). Glass can be easily chipped or cracked from rough handling, especially at corners and edges.

(5). Do not drive LCD with DC voltage.

2. Liquid Crystal Display Modules

2.1 Mechanical Considerations

LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.

(1). Do not tamper in any way with the tabs on the metal frame.(2). Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.

(3). Do not touch the elastomer connector, especially insert an backlight panel (for example, EL).

(4). When mounting a LCM make sure that the PCB is not under any stress such as bending or twisting . Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.

(5). Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels.

2.2. Static Electricity

LCM contains CMOS LSI's and the same precaution for such devices should apply, namely

(1). The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such as the LSI pads, the copper leads on the PCB and the interface terminals with any parts of the human body.

(2). The modules should be kept in antistatic bags or other containers resistant to static for storage.

(3). Only properly grounded soldering irons should be used.

(4). If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.

(5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.(6). Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

2.3 Soldering

(1). Solder only to the I/O terminals.

(2). Use only soldering irons with proper grounding and no leakage.

(3). Soldering temperature : $280^{\circ}C \pm 10^{\circ}C$

(4). Soldering time: 3 to 4 sec.

(5). Use eutectic solder with resin flux fill.

(6). If flux is used, the LCD surface should be covered to avoid flux spatters. Flux residue should be removed after wards.

2.4 Operation

(1). The viewing angle can be adjusted by varying the LCD driving voltage V0.

(2). Driving voltage should be kept within specified range; excess voltage shortens display life.

(3). Response time increases with decrease in temperature.

(4). Display may turn black or dark blue at temperatures above its operational range; this is (however not

pressing on the viewing area) may cause the segments to appear "fractured".

(5). Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".

2.5 Storage

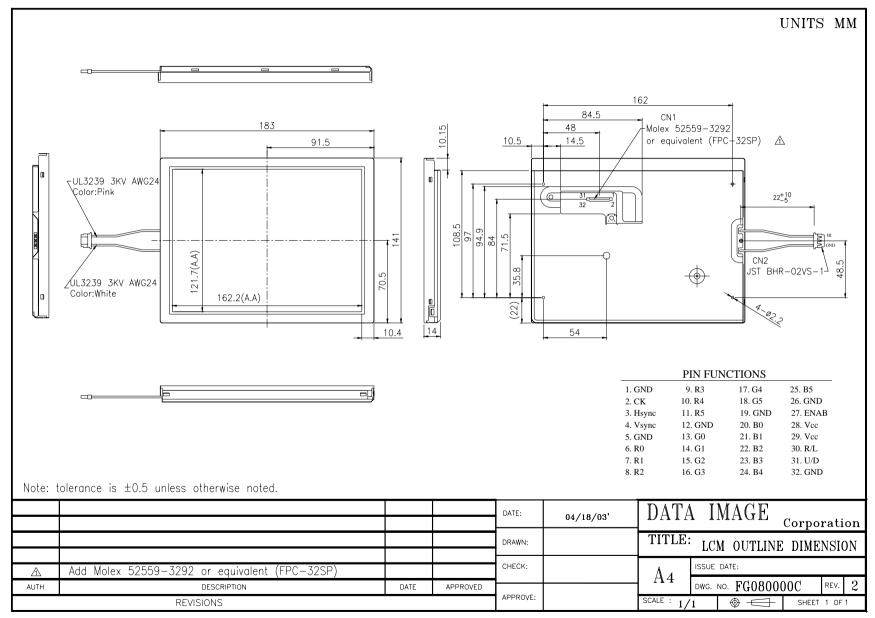
If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. Never swallow the fluid. The toxicity is extremely low but caution should be exercised at all the time.

2.6 Limited Warranty

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.



Confidential Document **15. OUTLINE DRAWING**





16.PACKAGE INFORMATION

